FINALI® COMPONENT INFORMATION

All the kit you need.

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SP

CANADIAN STANDARDS ASSOCIATION norsok

standard

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HAKI Colour Code Horizontals and diagonals are marked with their nominal lengths and a colour code. Nominal sizes: From centre to centre of the Standards 1050 C 2500 (4050* *=non-stock item 770 (1655 💷 2357 (3650* Nominal Lengths per Country DK GB, AU, CA FR SE, NO 2500 (2500 🕻 2210 🕻 1655 🤇 1655 (bsi. ANSI STANDARDS NEW ZEALAND



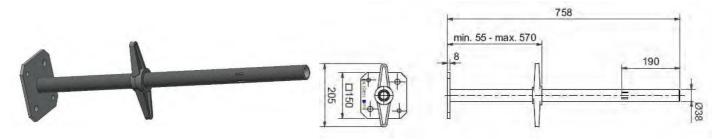


IDHAKI[®] UNIVERSAL



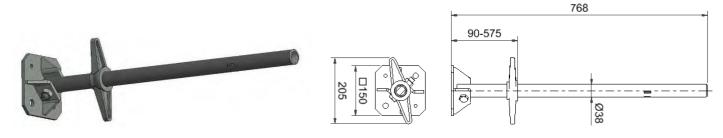
Base Jacks G

Punched marking with Logo, Production site and Production year.



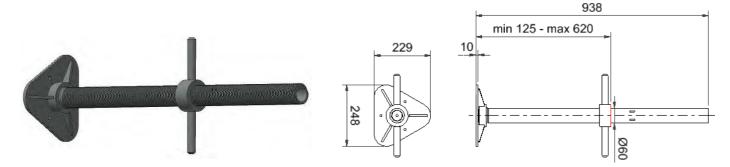
2071000 Adjustable Base Jack. 5.0 kg

Punched marking with Logo, Production site and Production year.



2071005 Swivel Base Jack. 5.9 kg

Punched marking with Logo, Production site and Production year.



2071061 Base Jack 60. 15.6 kg

HAKI recommends the items to be periodically inspected. Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

If the item has been bent, or has any cuts, cracks or any deterioration found, then the item must be scrapped and placed into quarantine.



Base Jack Standard

Adaptor G

7900056

Base Jack Standard Adaptor has been manufactured since 2014.

HAKI Code	Size	Weight
Base Jack Standard Adaptor	(mm)	(kg)
7900056	760	6.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

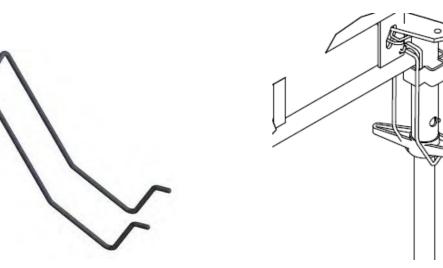
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets - If pocket is missing then the item must be marked, scrapped and placed into quarantine.



Locking Device Base Jack G

2071100



Locking Device Base Jack has been manufactured since 2007.

HAKI Code	Weight
Locking Device Base Jack	(kg)
2071100	0.17

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness

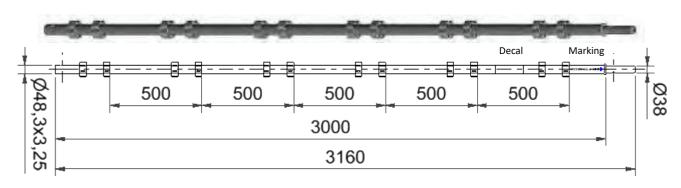
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Standard S G

7016300



Punched marking with Logo, Production site and Production year. Marked with Decal 6280600.



Standard S has been manufactured since 2013.

HAKI Code	Size	Weight
Standard S	(mm)	(kg)
7016050	500	2.9
7016100	1000	5.3
7016150	1500	7.7
7016200	2000	10.1
7016300	3000	15.2

Standard FSSH was manufactured before 2013.

HAKI Code Standard FSSH	Size (mm)	Weight (kg)
7017055	500	3.2
7017105	1000	6.0
7017155	1500	8.4
7017205	2000	11.2
7017305	3000	16.7

Standard S and FSSH are fully replaceable with each other.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness. Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Pockets - If pocket is missing then the item must be marked, scrapped and placed into quarantine.

Pockets design changed in November 2013. Old Pocket New Pocket





Visual difference between Standard FSSH and Standard S. FSSH S

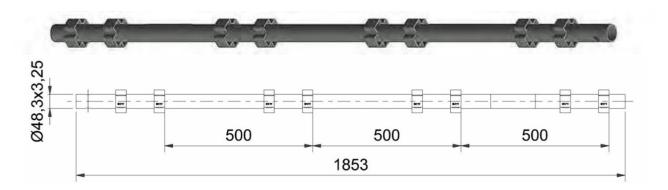






Standard SC G

7011204



Punched marking with Logo, Production site and Production year. Marked with Decal 6280600.



Standard SC has been manufactured since 2005.

HAKI Code	Size	Weight
Standard SC	(mm)	(kg)
7011004	353	2.0
7011104	853	4.8
7011154	1353	7.3
7011204	1853	9.8

Pockets design changed in November 2014.Old PocketNew Pocket





HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets - If pocket is missing then the item must be marked, scrapped and placed into quarantine.

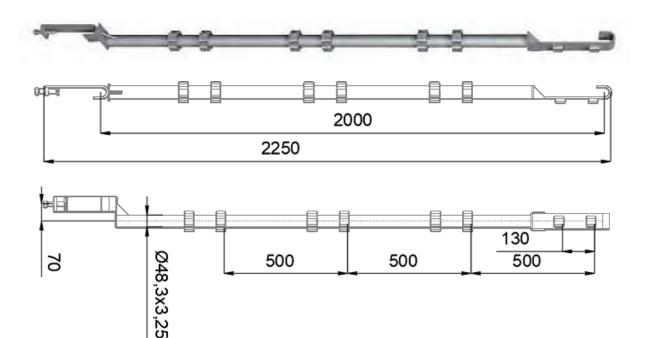


9

Intermediate Standard S

N=21G

7015007



Punched marking with Logo, Production site and Production year. Marked with Decal.

HAKI Code Intermediate Standard S N=21	Size (mm)	Weight (kg)
7015007	2000	12.5

Intermediate Standard S N = 21 G has been manufactured since 2008 and Intermediate Standard S was manufactured before 2008.

HAKI Code Intermediate Standard S <i>(Discontinued)</i>	Size (mm)	Weight (kg)
7015004	2000	12.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets - If pocket is missing then the item must be marked, scrapped and placed into quarantine.

Visual difference between Intermediate Standards.

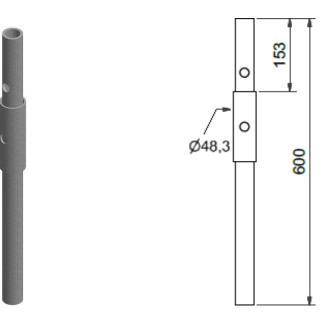






Standard Adaptor SC G

7011002



Punched marking with Logo, Production site and Production year. Standard Adaptor SC has been manufactured since 2017.

HAKI Code	Weight
Standard Adaptor SC	(kg)
7011002	3.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



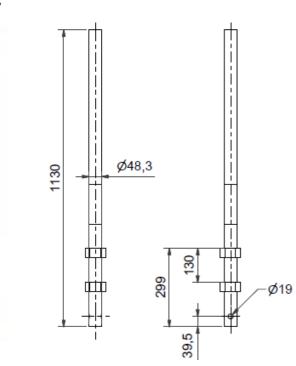
Landing Standard G

7012107

Punched marking with Logo, Production site and Production year.

Landing Standard 1130 has been manufactured since 2014.

HAKI Code	Weight
Landing Standard 1130	(kg)
7012107	5.1

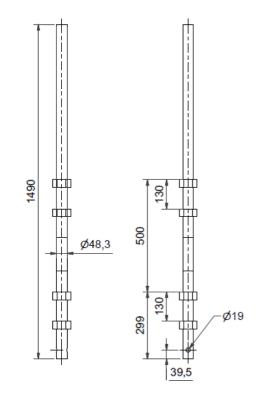


7012106

Punched marking with Logo, Production site and Production year.

Landing Standard 1490 has been manufactured since 2014.

HAKI Code	Weight
Landing Standard 1490	(kg)
7012106	7.3



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

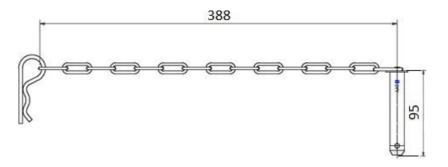
Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



Pin & Chain 16 mm G

5141257





Punched marking with Logo, Production site and Production year. Pin & Chain 16 has been manufactured since 2013.

HAKI Code	Weight
Pin & Chain 16	(kg)
5141257	0.3

5141256



Punched marking with Logo, Production site and Production year. Pin & Chain 16 was manufactured before 2013.

HAKI Code Pin & Chain 16 <i>(Discontinued)</i>	Weight (kg)
5141256	0.3

HAKI recommends the items to be periodically inspected.

Visual Check

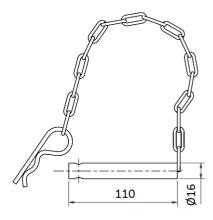
Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

 $If the item has been bent, or has any cuts, cracks or any deterior ation found, then the item \, must \, be$

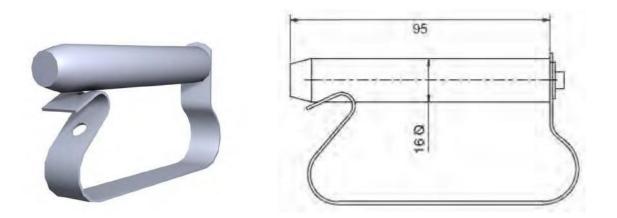
scrapped and placed into quarantine.





Spring Clip 16 mm

2116000



Punched marking with Logo, Production site and Production year. Spring Clip 16mm(for standards) has been manufactured since 2003.

HAKI Code	Weight
Spring Clip 16 mm	(kg)
2116000	0.2

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

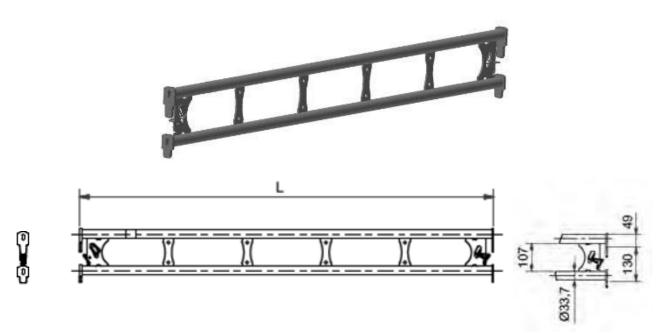
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Ledger Beam LBL G

7021162



Punched marking with Logo, Production site and Production year. The following item numbers apply from 2010 onwards.

0 1	,
Size =L+50	Weight
(mm)	(kg)
1050	4.8
1250	6.5
1525	7.0
1550	7.0
1655	6.7
1964	8.0
2050	8.5
2134	8.8
2500	10.8
2550	10.9
3050	12.3
	(mm) 1050 1250 1525 1550 1655 1964 2050 2134 2500 2550

Hooks design changed in April 2017. New design: Chamfer around the tongues.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

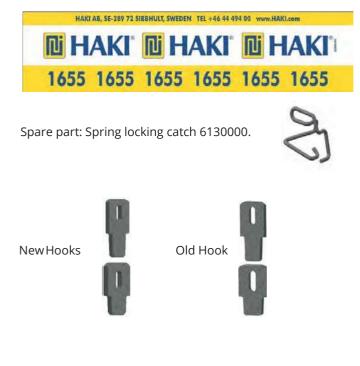
Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hook or end plate are missing, the item must be scrapped and placed into quarantine.

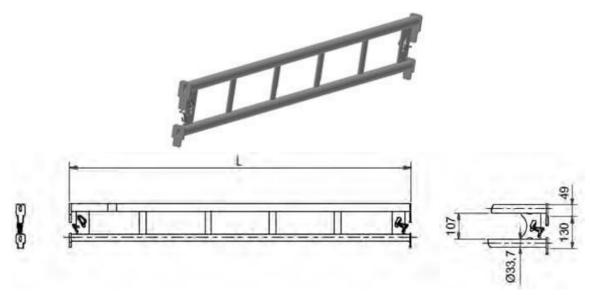
Marked with decal. The decals colour is according to our marking code.





Ledger Beam LB G

7021161



Punched marking with Logo, Production site and Production year. Ledger Beam LB has been manufactured since 2001.

<u>Click</u> to see: "Nominal Lengths per country".

HAKI Code	Size =L+50	Weight
Ledger Beam LB	(mm)	(kg)
7021361	3650	22.60
7021401	4050	24.80

Ledger Beams LB below were replaced by Ledger Beams LBL in 2010.

HAKI Code Ledger Beam LB (Discontinued)	Size =L+50 (mm)	Weight (kg)
7021101	1050	5.8
7021121	1250	6.6
7021161	1655	8.8
7021191	1964	10.0
7021251	2500	13.0
7021301	3050	15.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hook or end plate are missing, the item must be scrapped and placed into quarantine.

Marked with decal. The decals colour is according to our marking code.



Spare part: Spring locking catch 6130000. Visual



difference between LBL and LB

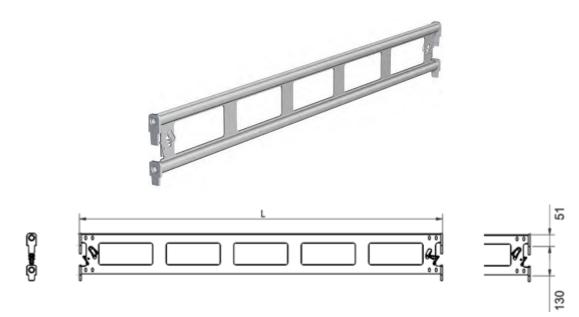






Ledger Beam LB AL

4021161



Punched marking with Logo, Production site and Production year. Ledger Beam LB AL has been manufactured since 2002.

<u>Click</u> to see: "Nominal Lengths per country".		
HAKI Code	Size =L+50	Weight
Ledger Beam LB AL	(mm)	(kg)
4021031	350	1.9
4021066	700	2.9
4021073	770	3.0
4021101	1050	3.5
4021121	1250	4.2
4021151	1550	4.5
4021161	1655	4.8
4021191	1964	5.8
4021201	2050	5.4
4021246	2500	7.2
4021247	2550	8.5
4021301	3050	9.7

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hook or end plate are missing, the item must be scrapped and placed into quarantine.

Spare part: Spring locking catch 6130000.



Hooks design changed in April 2017. New design: Chamfer around the tongues.

NewHooks

Old Hooks







Single Ledger ERB G

7022161



Punched marking with Logo, Production site and Production year. Single Ledger ERB has been manufactured since 2003.

<u>Click</u> to see: "Nominal Lengths per country".		
HAKI Code	Size =L+50	Weight
Single Ledger ERB	(mm)	(kg)
7022050	564	2.7
7022066	700	3.3
7022073	770	3.6
7022097	1010	4.3
7022101	1050	4.4
7022121	1250	5.1
7022151	1525	6.1
7022153	1550	6.2
7022161	1655	6.3
7022191	1964	7.3
7022201	2050	7.6
7022246	2500	9.7
7022253	2550	9.9
7022301	3050	11.3

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.

Marked with decal. The decals colour is according to our marking code.



Spare part: Spring locking catch 6130000.



Hooks design changed in April 2017. New Design: Chamfer around the tongues. New

Hooks



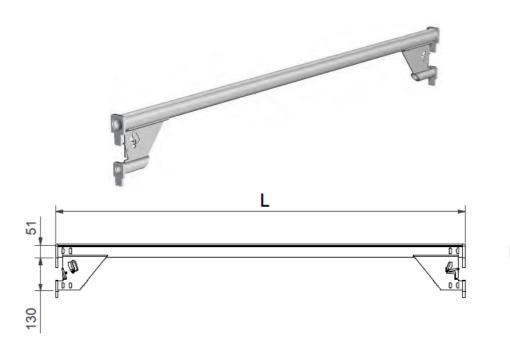






Single Ledger ERB AL

4022161



Punched marking with Logo, Production site and Production year. Single Ledger ERB AL has been manufactured since 2002.

<u>Click</u> to see: "Nominal Lengths per country".

HAKI Code SingleLedgerERBAL	Size =L+50 (mm)	Weight (kg)
4022051	564	2.5
4022066	700	2.7
4022073	770	2.9
4022101	1050	3.2
4022121	1250	3.3
4022155	1550	3.6
4022161	1655	4.1
4022191	1964	4.5
4022201	2050	4.2
4022246	2500	5.4
4022255	2550	5.5
4022301	3050	6.0

 $\ensuremath{\mathsf{HAKI}}$ recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.

Spare part: Spring locking catch 6130000.



Hooks design changed in April 2017. New design: Chamfer around the tongues.

NewHooks

Old Hooks

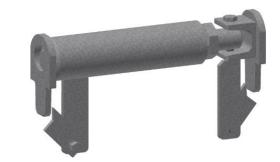


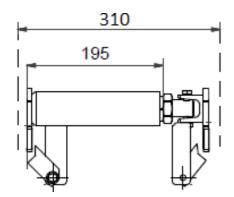




Adjustable Ledger 310-470mm G

7022026





Punched marking with Logo, Production site and Production year. Adjustable Ledger 310-470mm has been manufactured since 2015.

HAKI Code	Weight
Adjustable Ledger 310-470mm	(kg)
7022026	2.4

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Bolts/Nuts – Check all bolts and nuts to be complete.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

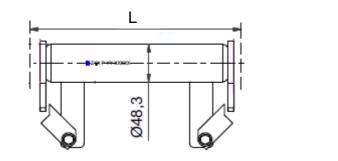
Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



Spacer G

7022030





Punched marking with Logo, Production site and Production year. Spacer 300 and 350 have been manufactured since 2014 and 2015 respectively.

HAKI Code	Size=L	Weight
Spacer	(mm)	(kg)
7022030	300	1.5
7022035	350	1.7

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

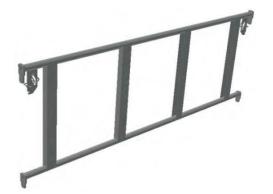
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

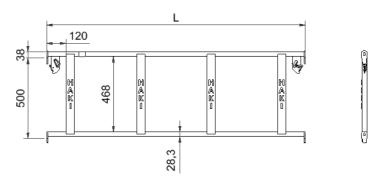
Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



Guardrail Frame GFL G

7052164





Punched marking with Logo, Production site and Production year. Guardrail Frame GFL has been manufactured since 2010.

HAKI Code	Size =L+50	Weight
Guardrail Frame GFL	(mm)	(kg)
7052056	564	3.1
7052070	700	3.8
7052077	770	4.0
7052104	1010	4.8
7052106	1050	4.9
7052124	1250	5.7
7052151	1525	6.4
7052164	1655	7.4
7052185	1890	7.9
7052194	1964	8.1
7052200	2000	8.1
7052204	2050	8.2
7052209	2134	8,4
7052222	2210	8,6
7052223	2250	8.6
7052232	2357	8.9
7052254	2500	9,2
7052255	2550	9.3
7052304	3050	10.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.

Marked with decal. The decals colour is according to our marking code.



Spare part: Spring locking catch 6130000.



Hooks design changed in April 2017. Chamfer around the Tongues.



Old hook







Guardrail Frame SKRD G

7052161



Punched marking with Logo, Production site and Production year. Guardrail Frame SKRD has been manufactured since 2003.

HAKI Code	Size=L+50	Weight
Guardrail Frame SKRD	(mm)	(kg)
7052360	3650	22.1

Guardrail Frames SKRD below were replaced by Guardrail Frames GFL in 2010.

HAKI Code	Size=L+50	Weight
Guardrail Frame SKRD	(mm)	(kg)
(Discontinued)		
7052067	700	4.7
7052074	770	4.9
7052097	1010	5.2
7052101	1050	5.5
7052121	1250	6.0
7052147	1525	8.0
7052161	1655	7.8
7052184	1890	8.4
7052191	1964	8.5
7052208	2134	8.9
7052221	2210	9.0
7052231	2357	9.0
7052246	2500	9,6
7052301	3050	12.1

HAKI recommends the items to be periodically inspected.

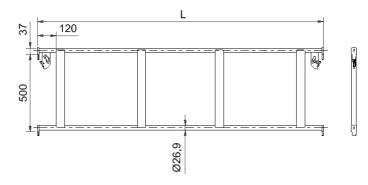
Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



Marked with decal. The decals colour is according to our marking code.



Spare part: Spring locking catch 6130000



Design changed in 2010. New design



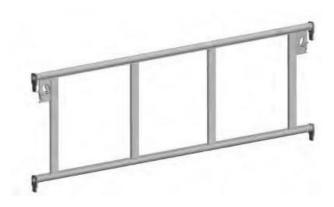
Old design

Guardrail Frame SKRD and GFL are fully replaceable with each other.



Guardrail Frame AL

4052161



Punched marking with Logo, Production site and Production year. Guardrail Frame AL has been manufactured since 2002.

HAKI Code	Size =L+50	Weight
Guardrail Frame AL	(mm)	(kg)
4052051	564	2.7
4052066	700	3.3
4052073	770	3.50
4052099	1010	4.30
4052101	1050	4.50
4052121	1250	4.80
4052161	1655	5.90
4052191	1964	6.60
4052201	2050	6.90
4052246	2500	7.80
4052255	2550	8.00
4052301	3050	8.90

<u>Click</u> to see: "Nominal Lengths per country".

Hooks design changed in April 2017. Chamfer around the tongues.

New hook





Old hook

HAKI recommends the items to be periodically inspected.

Visual Check

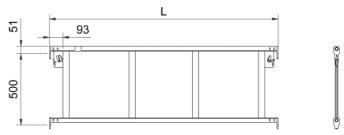
Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



Marked with decal. The decals colour is according to our marking code.

HAKI AB, S	E-289 72 SIBBHU	LT, SWEDEN www.HAKI.com
ni H	AKI [®]	
1655	1655	1655 1655

Spare part: Spring locking catch 6130000





Guardrail G

8722160

		9		
61		Ø42.4X3.25		
	9	φ42.4X3.23	L	÷.

Punched marking with Logo, Production site and Production year. Guardrail has been manufactured since 2011.

<u>Click</u> to see: "Nominal Lengths per country".

HAKI Code	Size=L+50	Weight
Guardrail	(mm)	(kg)
8722160	1655	6.4
8722190	1964	6.9
8722216	2210	8.7
8722250	2500	8.8
8722300	3050	10.5

Marked with decal. The decals colour is according to our marking code.

HAKI AB, S	E-289 72 SIBBHU	ILT, SWEDEN www	w.HAKI.com	
	AKI	<u>N</u> i H		
1655	1655	1655	1655	

Spare part: Spring locking catch 6130000.



Locking design changed in March 2011. Old Locking New Locking





Hooks design changed in April 2017. Chamfer around the tongues.

Old Hook

New Hook





HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness. Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

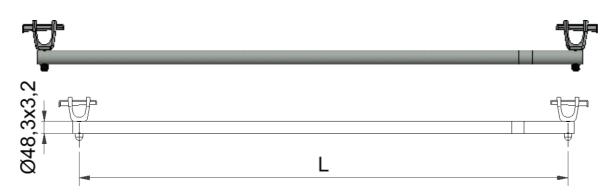
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



Diagonal Brace G

7122164



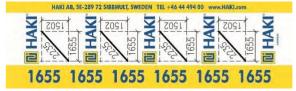
Punched marking with Logo, Production site, and Production year.

The following item numbers and lengths apply from 2018 onwards. Lengths revised to allow for easier installation.

<u>Click</u> to see: "Nominal Lengths per country".

Size	Weight	L
(mm)	(kg)	(mm)
700/770	8.1	1657
1010/1050	8.6	1810
1250	9.1	1954
1655	10.1	2235
1964	10.7	2473
2500	12.3	2917
3050	14.2	3400
	(mm) 700/770 1010/1050 1250 1655 1964 2500	(mm)(kg)700/7708.11010/10508.612509.1165510.1196410.7250012.3

Marked with decal. The decals colour is according to our marking code.



HAKI Code	Size	Weight	L
Diagonal Brace	(mm)	(kg)	(mm)
7122120	1250	9.0	1945
7122160	1655	10.1	2240
7122190	1964	10.7	2470
7121250	2500	12.3	2972
7121300	3050	14.2	3448
7121360	3650	16.9	3988

Itemnumbersbelowwereusedbefore2018.

Marked with decal. The decals colour is according to our marking code.

HAKI AB, 5E-289 72 SIBBHULT, SWEDEN TEL +46 44 494 00 FAX +46 44 494 72 w	ww.HAKI.com
Teosit Teosit Teosit Teosit	
	165
1655 1655 1655 1655 1655	1655

The size of the tube was changed from Ø42.4x3.2 to Ø48.3x3.2 in 2008.

HAKI recommends the items to be periodically inspected.

4050

Visual Check

7121400

Alignment - Visual check for straightness.

Wedge Fitting - Check that the fitting has free movement and it is not bent or twisted.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

18.8

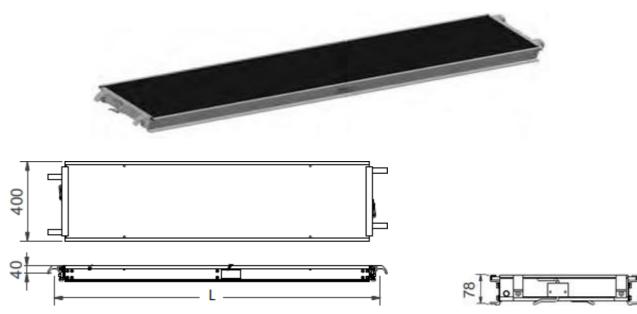
4357

Wedge-Ifwedgeismissing or damaged, the complete wedge must be replaced.



Light Deck 400 AL

4073162



Punched marking with Logo, Production site and Production year. Light Deck 400 AL has been manufactured since 2009.

<u>Click</u> to see: "Nominal Lengths per country".

HAKI Code	Size= L	Weight
Light Deck 400 AL	(mm)	(kg)
4073052	564	3.8
4073072	700	4.7
4073077	770	5.2
4073101	1010	6.8
4073102	1050	7.1
4073122	1250	8.5
4073152	1550	10.0
4073162	1655	10.5
4073192	1964	12.0
4073202	2050	12.4
4073252	2500	16.1
4073257	2550	16.5
4073302	3050	18.5

Marked with Decal 6280428



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

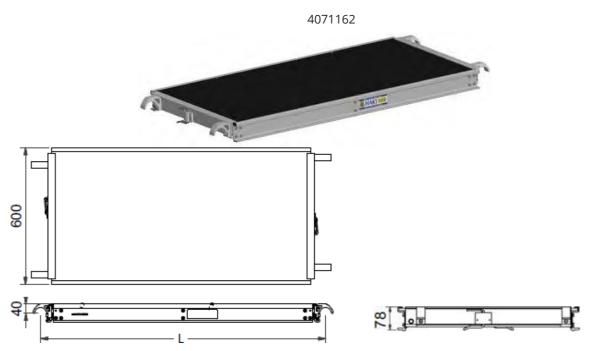
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks/Locking catch – If this is missing, the item must be marked, scrapped and placed into quarantine.



Light Deck 600 AL



Punched marking with Logo, Production site and Purchase order/Production year. Item numbers UK2091315 and UK2091316 were changed to 4071122 and 4071162 respectively in 2010. Light Deck 600 AL has

been manufactured since 2008.

	0 .	-
HAKI Code	Size= L	Weight
Light Deck 600 AL	(mm)	(kg)
4071052	564	5.3
4071072	700	6.6
4071077	770	7.3
4071101	1010	8.8
4071102	1050	9.1
4071122	1250	10.6
4071152	1550	12.8
4071162	1655	13.5
4071192	1964	15.8
4071202	2050	17.3
4071252	2500	19.6
4071257	2550	20.0
4071302	3050	24.6

Click to see: "Nominal Lengths per country".

Marked with Decal 6280428



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

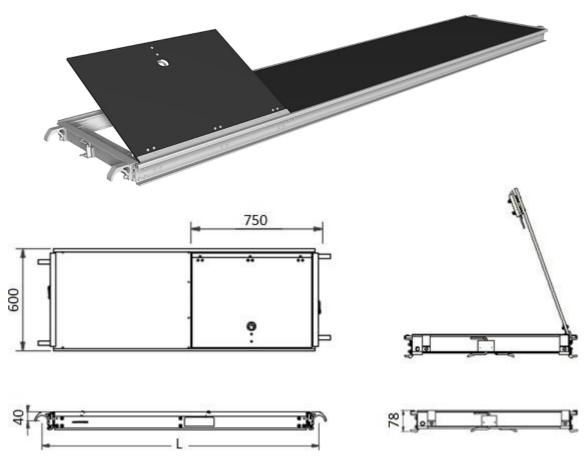
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks/Locking catch – If this is missing, the item must be marked, scrapped and placed into quarantine.



Light Deck Hatch 600 AL

4071163



Punched marking with Logo, Production site and Production year. Light Deck Hatch 600 AL has been manufactured since 2010.

<u>Click</u> to see: "Nominal Lengths per country".

HAKI Code	Size= L	Weight
Light Deck Hatch 600 AL	(mm)	(kg)
4071163	1655	14.7
4071193	1964	17.0
4071203	2050	17.5
4071253	2500	19.5
4071258	2550	19.9
4071305	3050	24.5

HAKI recommends the items to be periodically inspected. Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

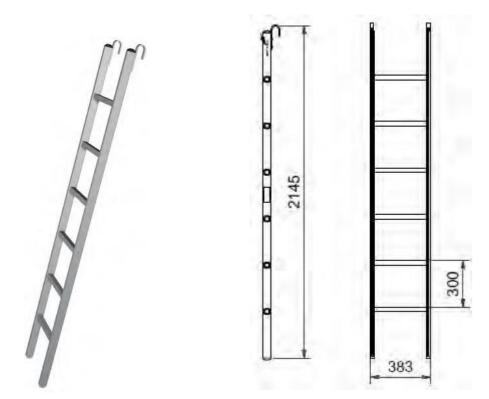
Hooks/Locking catch – If this is missing, the item must be marked, scrapped and placed into quarantine.

Marked with Decal 6280428.



Ladder ST AL

2091210



Punched marking with Logo, Production site and Production year. Ladder ST AL has been manufactured since 1997.

HAKI Code	Weight
Ladder ST AL	(kg)
2091210	3.4

Marked with decal 6280425.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

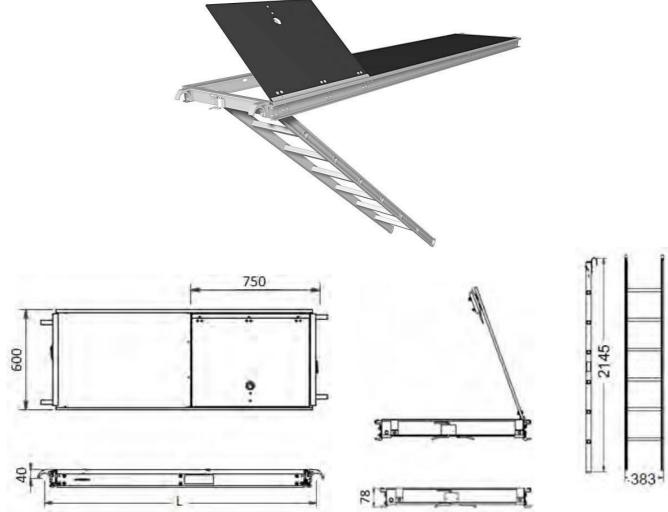
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If a hook is missing, the item must be marked, scrapped and placed into quarantine.



Light Deck Hatch c/w Ladder 600 AL

4071306



Punched marking with Logo, Production site and Production year. Light Deck Hatch c/w Ladder 600 AL has been manufactured since 2011.

HAKI Code	Size= L	Weight
Light Deck Hatch c/w Ladder 600 AL	(mm)	(kg)
4071306	3050	25.0

Marked with Decal 6280428



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

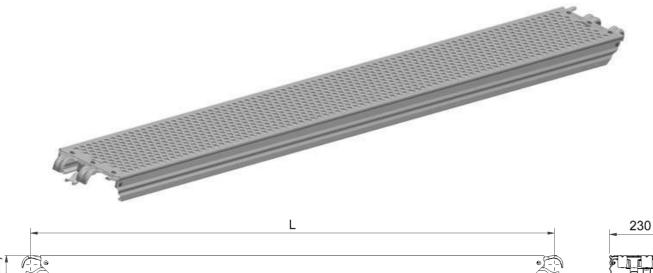
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks/Locking catch – If this is missing, the item must be marked, scrapped and placed into quarantine.



HAKI Steel Deck 230 G





Punched marking with Logo, Production site and Production year.

HAKI Steel Deck has been manufactured since 2017. Handles are mounted on the deck, from length 1964 to 3050.

<u>Click</u> to see: "Nominal Lengths per country".

HAKI Code HAKI Steel Deck Width=230 mm	Size = L (mm)	Weight (kg)
21520564	564	4.2
21520700	700	5.1
21520770	770	5.2
21521010	1010	6.4
21521050	1050	6.6
21521250	1250	7.7
21521655	1655	9.9
21521964	1964	11.9
21522050	2050	12.2
21522500	2500	14.8
21522550	2550	15.0
21523050	3050	18.4

HAKI recommends the items to be periodically inspected.

Visual Check

Check for straightness and that the locking catch is not missing or bent. Welds -

Check all welds for any cracks or deterioration.

Scrap/Damage

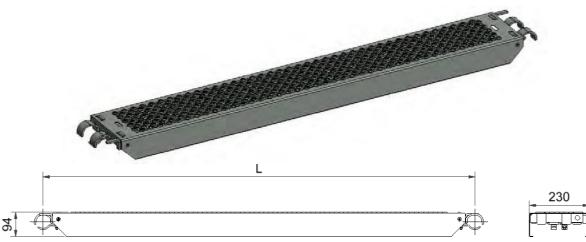
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks/Locking catch - If this is missing, the item must be scrapped and placed into quarantine.



Steel Plank 230 G

2152162



Punched marking with Logo, Production site and Production year. Steel Plank (2152XXX) was manufactured before 2017 and replaced by HAKI Steel Deck (2152XXXX) in 2017.

HAKI Code Steel Plank Width=230 mm <i>(To be Discontinued)</i>	Size = L (mm)	Weight (kg)
2152052	564	4.0
2152076	700	6.5
2152078	770	6.6
2152092	1010	8.2
2152102	1050	8.5
2152122	1250	9.8
2152157	1550	11.7
2152162	1655	12.5
2152192	1964	14.5
2152252	2500	18.1
2152302	3050	21.8
2152122 2152157 2152162 2152192 2152252	1250 1550 1655 1964 2500	9.8 11.7 12.5 14.5 18.1

<u>Click</u> to see: "Nominal Lengths per country".

Visual difference between Plank and Deck.

Olddesign

New design





HAKI recommends the items to be periodically inspected.

Visual Check

Check for straightness and that the locking catch is not missing or bent. Welds -

Check all welds for any cracks or deterioration.

Scrap/Damage

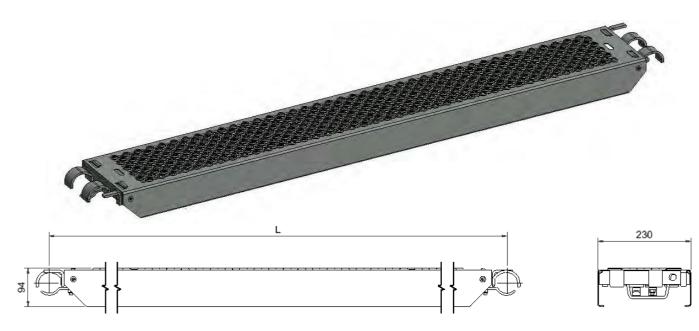
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks/Locking catch - If this is missing, the item must be scrapped and placed into quarantine.



Steel Plank Handles 230 G

2152193



Punched marking with Logo, Production site and Production year. Steel Plank Handles (2152XXX) was manufactured before 2017 and replaced by HAKI Steel Deck (2152XXXX) in 2017.

<u>ener</u> to see. Normal zengens per country :			
HAKI Code Steel Plank Handles Width=230 mm <i>(To be Discontinued)</i>	Size = L (mm)	Weight (kg)	
2152193	1964	15.1	
2152203	2050	16.5	
2152253	2500	18.7	
2152257	2550	19.8	
2152303	3050	22.4	

<u>Click</u> to see: "Nominal Lengths per country".

HAKI recommends the items to be periodically inspected.

Visual Check

Check for straightness and that the locking catch is not missing or bent.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

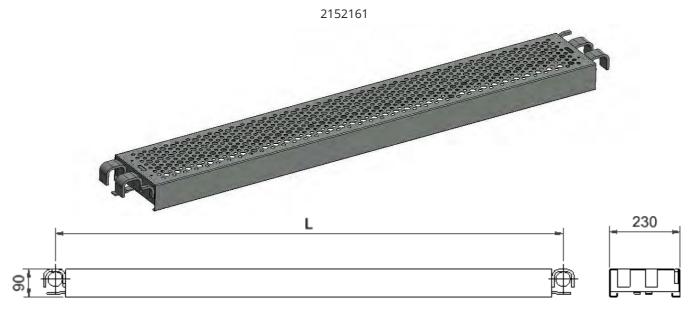
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Hooks/Locking catch - If this is missing, the item must be scrapped and placed into quarantine.

Visual difference between Plank and Deck.





Steel Deck 230 G



Punched marking with Logo, Production site and Purchase order/Production year. Steel Deck was manufactured since 2009 and the UKnumbers replaced 2014.

<u>Click</u> to see: "Nominal Lengths per country".

HAKI Code Steel Deck Width=230 mm <i>(To be Discontinued</i>)	Size=L (mm)	Weight (kg)
2152051/UK2160564	564	5.3
2152077/UK2160770	770	7.2
2152091/UK2161010	1010	8.4
2152121/UK2161250	1250	9.7
2152161/UK2161655	1655	10.6
2152191/UK2161964	1964	11.2
2152251/UK2162500	2500	14.2
2152301/UK2163050	3050	19.7

HAKI recommends the items to be periodically inspected.

Visual Check

Check for straightness and that the locking catch is not missing or bent.

Welds - Check all welds for any cracks or deterioration.

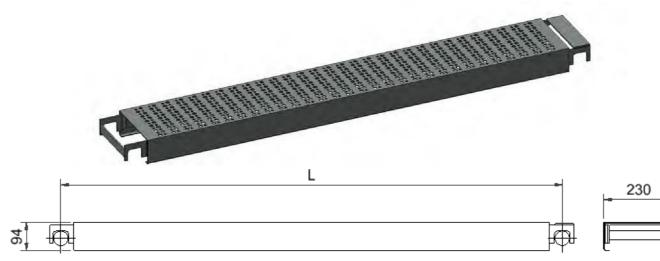
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Hooks/Locking catch - If this is missing, the item must be scrapped and placed into quarantine.



Steel Plank 230 G

2152160



Punched marking with Logo, Production site and Production year. Steel Plank 230 was manufactured since 2000.

HAKI Code Steel Plank width=230 mm <i>(To be Discontinued</i>)	Size=L (mm)	Weight (kg)
2152100	1050	9.0
2152120	1250	10.5
2152155	1550	12.3
2152160	1655	12.9
2152190	1964	15.3
2152205	2050	15.9
2152250	2500	18.6
2152255	2550	19.2
2152300	3050	22.3

<u>**Click**</u> to see: "Nominal Lengths per country".

HAKI Steel Deck are fully replaceable with this plank but **not** combinable together.

HAKI recommends the items to be periodically inspected.

Visual Check

Check for straightness and that the locking catch is not missing or bent.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

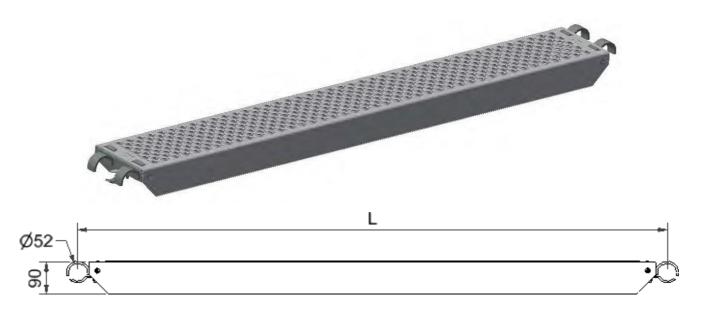
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks/Locking catch - If this is missing, the item must be scrapped and placed into quarantine.



Aluminium Deck 200 AL

2153165



Punched marking with Logo, Production site and Production year. Aluminium Deck 200 AL has been manufactured since 2013.

ener to see. Normal Eengens per country .		
HAKI Code Aluminium Deck Width=200 mm	Size=L (mm)	Weight (kg)
2153079	770	3.6
2153105	1050	4.5
2153125	1250	5.0
2153165	1655	6.2
2153195	1964	7.1
2153205	2050	7.3
2153255	2500	8.7
2153305	3050	10.3

<u>Click</u> to see: "Nominal Lengths per country".

HAKI recommends the items to be periodically inspected.

Visual Check

Check for straightness and that the locking catch is not missing or bent.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

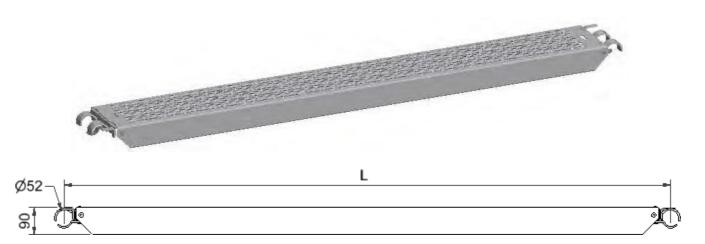
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks/Locking catch - If this is missing, the item must be scrapped and placed into quarantine.



Aluminium Deck 230 AL

2158160



Punched marking with Logo, Production site and Production year. Aluminium Deck 230 AL has been manufactured since 2013.

HAKI Code	Size=L	Weight
Aluminium Deck Width=230 mm	(mm)	(kg)
2158056	564	3.5
2158070	700	3.7
2158077	770	4.1
2158100	1010	4.9
2158105	1050	4.9
2158120	1250	5.6
2158150	1550	6.5
2158160	1655	6.9
2158190	1964	7.8
2158205	2050	8.1
2158250	2500	9.5
2158255	2550	9.7
2158300	3050	11.2

<u>Click</u> to see: "Nominal Lengths per country".

HAKI recommends the items to be periodically inspected.

Visual Check

Check for straightness and that the locking catch is not missing or bent.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

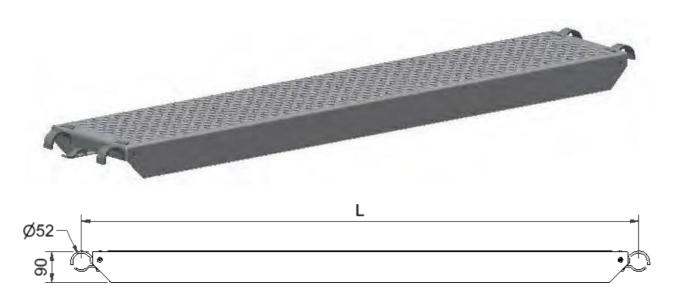
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks/Locking catch - If this is missing, the item must be scrapped and placed into quarantine.



Aluminium Deck 295 AL

2153164



Punched marking with Logo, Production site and Production year. Aluminium Deck 295 AL has been manufactured since 2013.

	0	-
HAKI Code	Size=L	Weight
AluminiumDeckWidth=295mm	(mm)	(kg)
2153078	770	4.4
2153104	1050	5.4
2153124	1250	6.1
2153164	1655	7.5
2153194	1964	8.6
2153206	2050	0.0
2153254	2500	10.5
2153304	3050	12.4

<u>Click</u> to see: "Nominal Lengths per country".

HAKI recommends the items to be periodically inspected.

Visual Check

Check for straightness and that the locking catch is not missing or bent.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

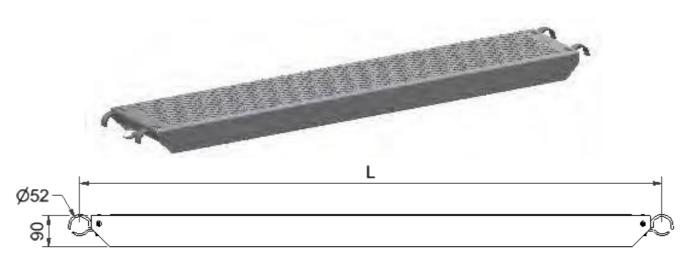
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

 ${\sf Hooks/Locking\ catch-If\ this\ is\ missing,\ the\ item\ must\ be\ scrapped\ and\ placed\ into\ quarantine.}$



Aluminium Deck 320 AL

2153163



Punched marking with Logo, Production site and Production year. Aluminium Deck 320 AL has been manufactured since 2013.

HAKI Code AluminiumDeckWidth=320mm	Size=L (mm)	Weight (kg)
2153073	700	4.4
2153077	770	4.7
2153103	1050	5.7
2153123	1250	6.4
2153163	1655	7.9
2153193	1964	9.1
2153203	2050	9.4
2153253	2500	11.0
2153257	2550	11.0
2153303	3050	13.1

Click to see: "Nominal Lengths per country".

HAKI recommends the items to be periodically inspected.

Visual Check

Check for straightness and that the locking catch is not missing or bent.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

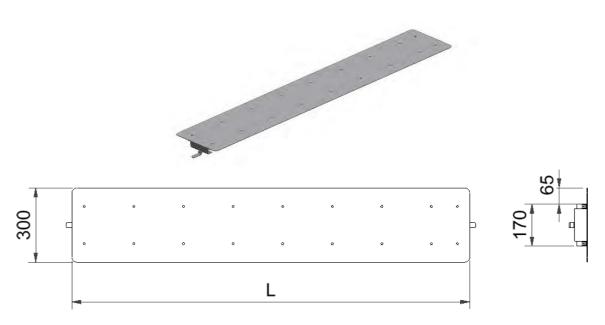
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks/Locking catch - If this is missing, the item must be scrapped and placed into quarantine.



Insert Panel G

2171655



Punched marking with Logo and Production year.

Insert Panel has been manufactured since 2010. The prefix 'UK' was removed from the item numbers below in 2016. <u>Click</u> to see: "Nominal Lengths per country".

HAKI Code Insert Panel	Size =L+50 (mm)	Weight (kg)
2170564	564	3.1
2170700	700	3.9
2170770	770	4.1
2171010	1010	5.1
2171050	1050	5.2
2171250	1250	6.0
2171655	1655	7.6
2171964	1964	8.7
2172050	2050	9.1
2172500	2500	10.8
2172550	2550	11.0
2173050	3050	12.9

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration. Locking

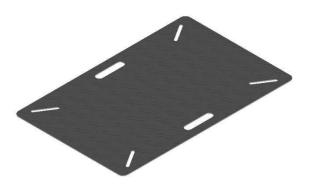
catch-Checkthelockingcatchisnotmissingorbent.

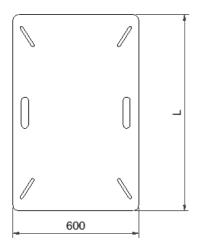
Scrap/Damage



Circular Infill AL

7900113





Punched marking with Logo, Production site and Production year. Circular Infill AL has been manufactured since 2015.

HAKI Code Circular Infill AL (rectangular)	Size=L+70 (mm)	Weight (kg)
7900113	1010	(kg) 6.5
7900114	1250	7.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

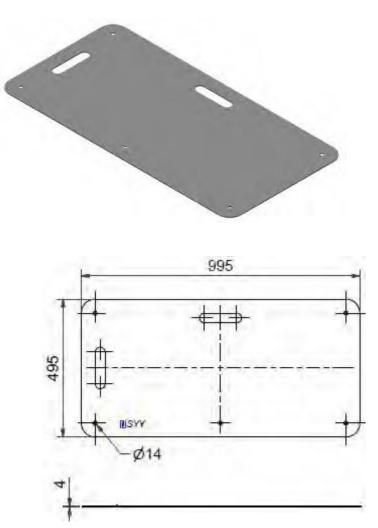
Scrap/Damage

Alignment - If item is bent, has any cuts, cracks or any deterioration found, then the item must be scrapped and placed into quarantine.



Cover Plate AL

4011000



Punched marking with Logo, Production site and Production year. Cover Plate AL has been manufactured since 2008.

HAKI Code	Weight
Cover Plate AL	(kg)
4011000	5.2

HAKI recommends the items to be periodically inspected.

Visual Check

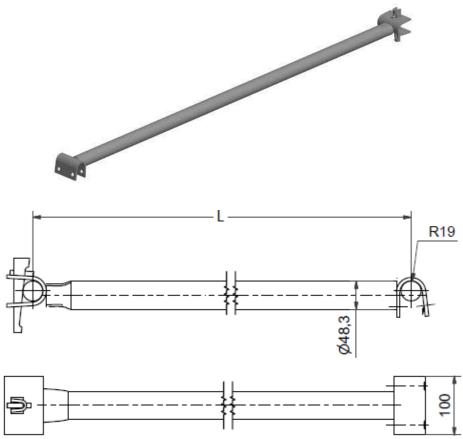
Alignment – Visual check for straightness.

Scrap/Damage



Intermediate Transom G

7204162



Punched marking with Logo, Production site and Production year. Intermediate Transom has been manufactured since 2009.

<u>Click</u> to see: "Nominal Lengths per country".

	o .	
HAKI Code Intermediate	Size =L	Weight
Transom	(mm)	(kg)
7204050	564	3.3
7204070	700	3.6
7204071	770	4.5
7204099	1010	5.3
7204101	1050	5.5
7204122	1250	6.3
7204162	1655	7.8

HAKI recommends the items to be periodically inspected.

Visual Check

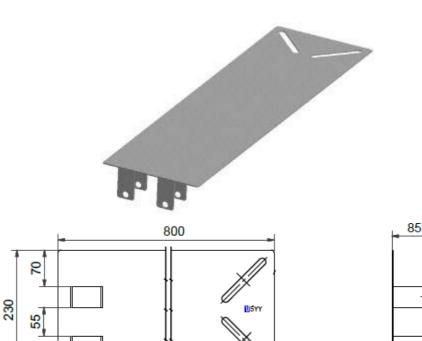
Alignment - Visual check for straightness. Welds - Check all welds for any cracks or deterioration. Wedge Fitting – Check that the fitting has free movement and it is not bent or twisted.

Scrap/Damage



Inside Board make-up Panel G

2170800

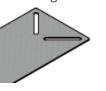




25

HAKI CodeWeightInsideBoardmake-upPanel(kg)21708006.8

Inside Board make-up Panel design changed in 2016. New Design: holes added Old Design





HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

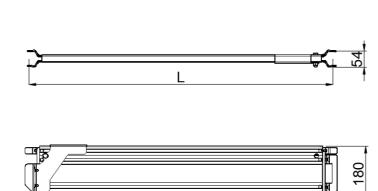
Alignment - If item is bent, has any cuts, cracks or any deterioration found, then the item must be scrapped and placed into quarantine.



Toeboard AL

4161161





Toeboard AL has been manufactured since 2015.

<u>Click</u> to see: "Nominal Lengths per country".

HAKI Code	Size =L	Weight
Toeboard AL	(mm)	(kg)
4161031	300	0.7
4161051	564	1.0
4161071	700	1.3
4161077	770	1.4
4161101	1010	1.8
4161105	1050	1.9
4161121	1250	2.2
4161150	1525	2.7
4161151	1550	2.8
4161161	1655	2.9
4161173	1730	3.2
4161181	1800	3.3
4161191	1964	3.5
4161201	2050	3.6
4161211	2134	3.8
4161221	2210	4.0
4161231	2357	4.2
4161251	2500	4.5
4161255	2550	4.6
4161301	3050	5.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Screws/Nuts and Rivets – Check all screws/nuts and rivets to be complete.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

 ${\sf Locking Handle/Finials-If locking handle or finials are missing, the item must be scrapped and place into quarantine.}$

Marked with decal. The decals colour is according to our marking code.

HAK	AB, SE-289 72 5	IBBHULT, SWEDE	N TEL +46 44 4	94 00 www.HAK	Lcom
NH	AKI	Ni H	AKI	N i H	AKI 'I
1655	1655	1655	1655	1655	1655

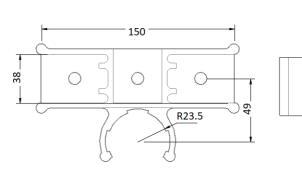
For special lengths, marked with decal 6280453.



Toe Board Clip Universal

7500034





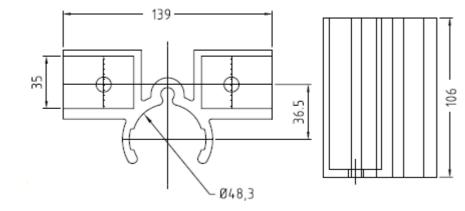


Punched marking with Logo. Item number UK1911012 was changed to 7500034 in 2010. Toe Board Clip Universal has been manufactured since 2008.

HAKI Code Toe Board Clip Universal <i>(Discontinued)</i>	Weight (kg)
7500034	0.3

2131001





Toe Board Clip Plastic has been manufactured since 2003.

HAKI Code Toe Board Clip Plastic <i>(Discontinued)</i>	Weight (kg)
2131001	0.2

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Scrap/Damage



Bracket SK w/o Spigot G

7211045



Punched marking with Logo, Production site and Production year. Bracket SK w/o Spigot has been manufactured since 2004.

HAKI Code	Size= L	Weight
Bracket SK w/o Spigot	(mm)	(kg)
7211025	230	1.6
7211033	300	2.0
7211035	334	2.0
7211041	400	2.1
7211045	460	2.3
7211061	600	2.7

Spare part: Spring locking catch 6130000.



Hooks design changed in April 2017. New Design: Chamfer around the tongues



New Hooks



Old Hooks

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

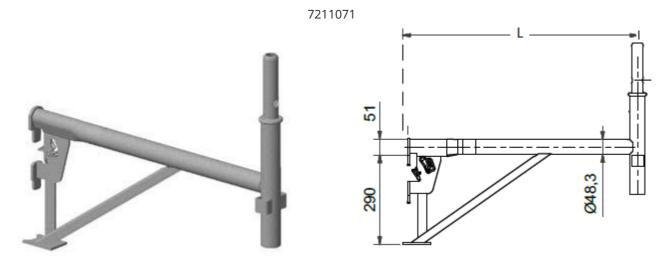
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Hooks – If hook or end plate is missing, the item must be marked, scrapped and placed into quarantine.



Bracket SK with Spigot G



Punched marking with Logo, Production site and Production year.

Bracket SK with Spigot has been manufactured since 2004.

HAKI Code Bracket SK with Spigot	Size=L (mm)	Weight (kg)
7211051	564	5.8
7211067	700	6.1
7211071	770	6.5

Spare part: Spring locking catch 6130000.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Hooks – If hook or end plate is missing, the item must be marked, scrapped and placed into quarantine. Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.

Marked with decal.



Hooks design changed in April 2017. NewDesign:Chamferaroundthetongues





Adjustable Bracket SK 460-690 2-3 Board G



Punched marking with Logo, Production site and Production year. Adjustable Bracket SK 460-690 2-3 Board has been manufactured since 2007.

HAKI Code A djustable Bracket SK 460-690 2-3 Board	Weight (kg)
7211069	4.1

Spare part: Spring locking catch 6130000.



Hooks design changed in April 2017. New Design: Chamfer around the tongues



New Hooks



Old Hooks

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

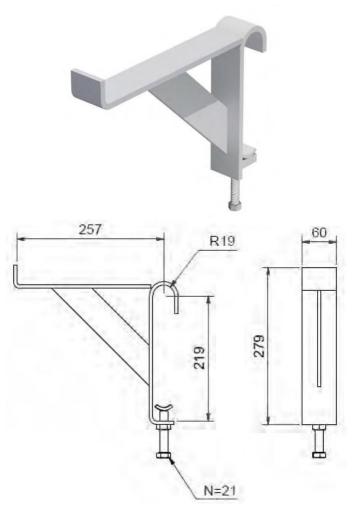
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks – If hook or end plate is missing, the item must be marked, scrapped and placed into quarantine.



1 Board Stage Bracket G

7208032



Punched marking with Logo, Production site and Production year.1 Board Stage Bracket has been manufactured since 2014.

HAKI Code	Weight
1 Board Stage Bracket	(kg)
7208032	2.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

 $Welds-Check \, all \, welds \, for \, any \, cracks \, or \, deterioration.$

Bolt/Nut - Check the bolt and nut to be completed.

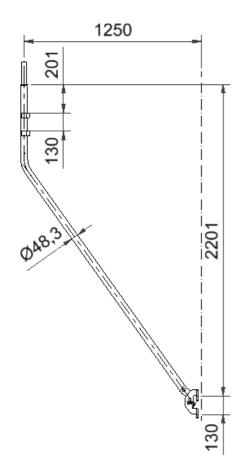
Scrap/Damage



Cantilever Bracket G

7212001





Punched marking with Logo, Production site and Production year. Cantilever Bracket has been manufactured since 2008.

HAKI Code	Size	Weight
Cantilever Bracket	(mm)	(kg)
7212001	1250	11.1

Spare part: Spring locking catch 6130000.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Fan Bracket G



Punched marking with Logo, Production site and Production year. Fan Bracket has been manufactured since 2008.

HAKI Code	Weight
Fan Bracket	(kg)
7214066	9.5

Hooks design changed in April 2017. New Design: Chamfer around the tongues.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness. Welds – Check all welds for any cracks or deterioration.

Bolt/Nut – Check bolt and nut to be complete.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Hooks – If hook or end plate is missing, the item must be marked, scrapped and placed into quarantine.

Spare part: Spring locking catch 6130000.





Old Hooks

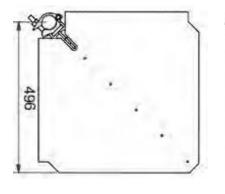


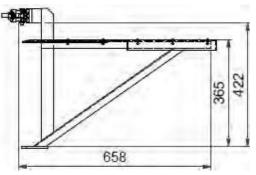


Corner Brackets G

7211046



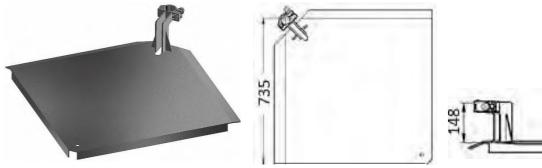


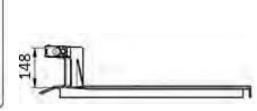


Punched marking with Logo, Production site and Production year. Corner Bracket 460 – 2 Board has been manufactured since 2001.

HAKI Code	Weight
Corner Bracket 460 – 2 Board	(kg)
7211046	9.5

7211053





Punched marking with Logo, Production site and Purchase order/Production year. Item number UK1022712 was changed to 7211053 in 2014. Corner Bracket 690 – 3 Board has been manufactured since 2008.

HAKI Code	Weight
Corner Bracket 690 – 3 Board	(kg)
7211053	18.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Coupler - If coupler is missing, the item

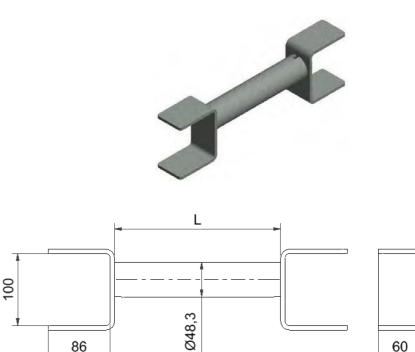
must be marked, scrapped and placed into quarantine.



Board to Board Bearer G

7218032

60



Punched marking with Logo, Production site and Purchase order/Production year. Board to Board Bearer has been manufactured since 2012. Item number UK6361124 was changed to 7218032 in 2014. Item number UK6361125 was changed to 7218033 in 2014.

86

HAKI Code BoardtoBoardBearer	Size=L (mm)	Weight (kg)
7218032	230	3.0
7218033	460	3.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness

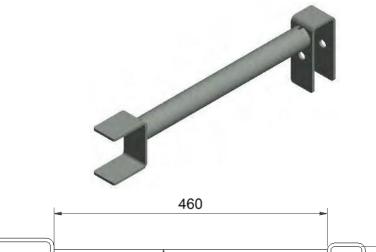
Welds - Check all welds for any cracks or deterioration.

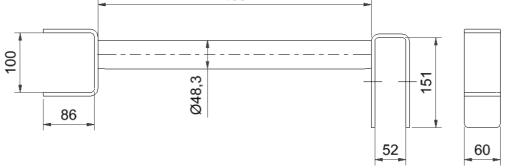
Scrap/Damage



Board to Ledger Bracket G

7218023





Punched marking with Logo, Production site and Purchase order/Production year. Board to Ledger Bracket has been manufactured since 2007. Item number UK6361122 was changed to 7218023 in 2014.

HAKI Code	Size	Weight
Board to Ledger Bracket	(mm)	(kg)
7218023	460	3.95

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness

Welds - Check all welds for any cracks or deterioration.

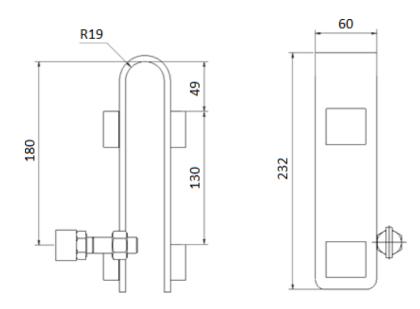
Scrap/Damage



BRS Beam Rider G

7208020





Punched marking with Logo, Production site and Production year. BRS Beam Rider has been manufactured since 1998.

HAKI Code	Weight
BRS Beam Rider	(kg)
7208020	2.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

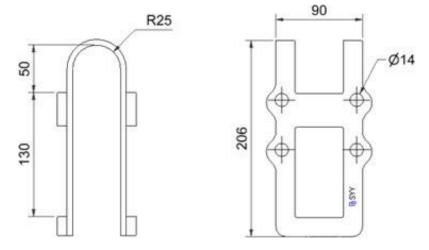
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Beam Rider 50 G

7208024





Punched marking with Logo, Production site and Production year. Beam Rider 50 has been manufactured since 2010.

HAKI Code	Weight
Beam Rider 50	(kg)
7208024	1.2

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

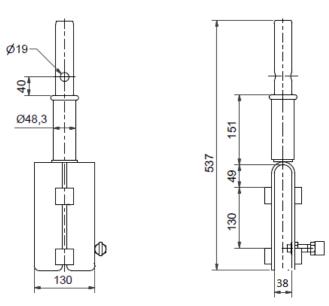
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Puncheon Unit In-line G

7208018





Punched marking with Logo, Production site and Production year. Puncheon Unit In-line has been manufactured since 2001.

HAKI Code	Weight
Puncheon Unit In-line	(kg)
7208018	3.9

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

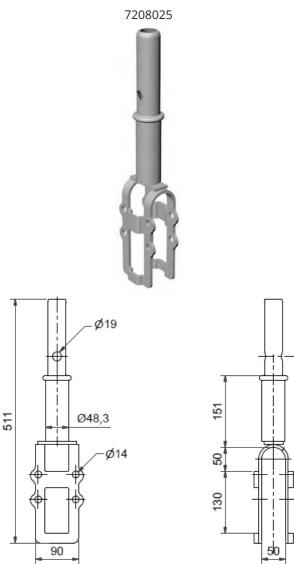
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Puncheon Unit 50 G



Punched marking with Logo, Production site and Production year. Puncheon Unit 50 has been manufactured since 2010.

HAKI Code	Weight
Puncheon Unit 50	(kg)
7208025	2.3

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

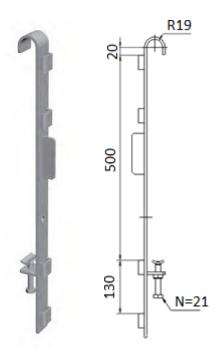


Double Rider G

7208033

Punched marking with Logo and Production year. Double Rider 21 has been manufactured since 2012.

HAKI Code	Weight
Double Rider 21	(kg)
7208033	2.4



7208030

Punched marking with Logo and Production year. Double Rider was manufactured before 2012.

HAKI Code Double Rider <i>(Discontinued)</i>	Weight (kg)
7208030	2.7

The Double Riders are fully replaceable with each other.

HAKI recommends the items to be periodically inspected. Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

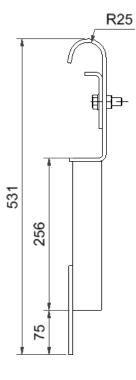




Toeboard Dead Leg G

7161715





Punched marking with Logo and Production year. Toeboard Dead Leg has been manufactured since 2014.

HAKI Code	Weight
Toeboard Dead Leg	(kg)
7161715	2.3

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

 $Welds-Check \, all \, welds for \, any \, cracks \, or \, deterioration.$

Bolt/Nut-Check bolt and nut to be complete.

Scrap/Damage



Combination Fitting G

7205010

238



Punched marking with Logo and Production year. Combination Fitting has been manufactured since 2014.

HAKI Code	Weight
Combination Fitting	(kg)
7205010	2.2



Punched marking with Logo and Production year. Combination Fitting was manufactured before 2014.

HAKI Code Combination Fitting <i>(Discontinued)</i>	Weight (kg)
7205001	2.7

HAKI recommends the items to be periodically inspected.

Visual Check

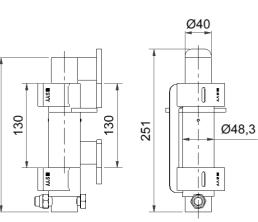
Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

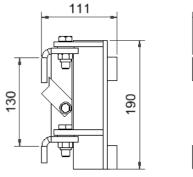
Scrap/Damage

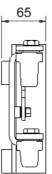
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



7205001

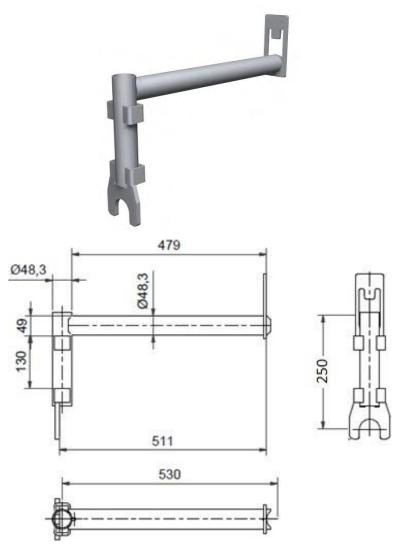






Step Bracket 250x460 G

7211002



Punched marking with Logo, Production site and Production year. Step Bracket 250x460 has been manufactured since 2010.

HAKI Code	Weight
Step Bracket 250x460	(kg)
7211002	3.7

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

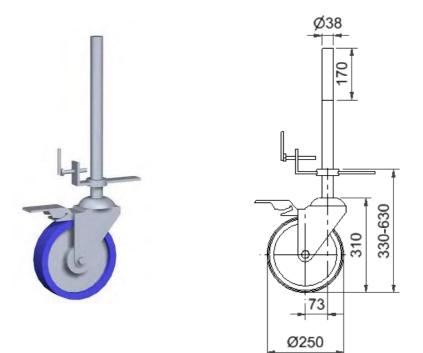
Scrap/Damage

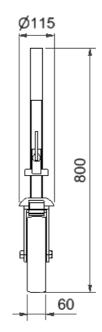
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Hook/pockets – If the hook or the pockets are missing then the item must be marked, scrapped and placed into quarantine.



Adjustable Castor Wheel G

2012001





Punched marking with Logo, Production site and Production year. Adjustable Castor Wheel has been manufactured since 1999.

HAKI Code	Weight
Adjustable Castor Wheel	(kg)
2012001	10.6

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

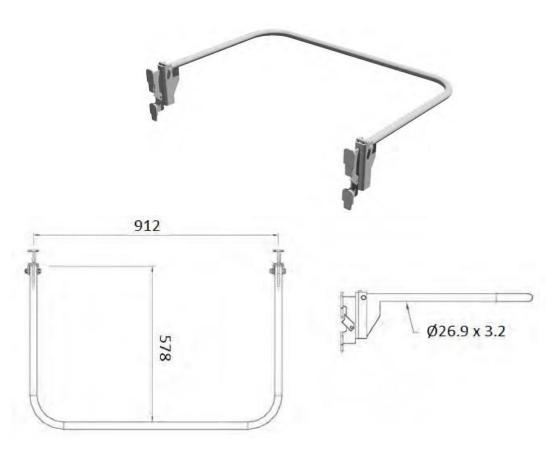
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Wheel - If wheel or brake is broken, the item must be scrapped and placed into quarantine.



Universal Safety Rail G

7053111



Punched marking with Logo, Production site and Purchase order/Production year. Item number UK1222204 was changed to 7053111 in 2014. Universal Safety Rail has been manufactured since 2007.

HAKI Code Universal Safety Rail (Discontinued)	Weight (kg)
7053111	7.5

HAKI recommends the items to be periodically inspected.

Visual Check

 $Visual \, check \, for straightness. \, Check \, complete \, steps \, for \, dents \, and \, straightness.$

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

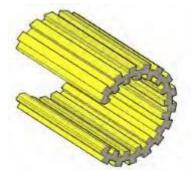
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

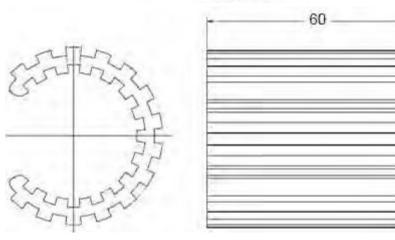
Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



Adapter 35

2041001





Adapter 35 has been manufactured since 2015.

HAKI Code	Weight
Adapter 35	(kg)
2041001	0.03

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

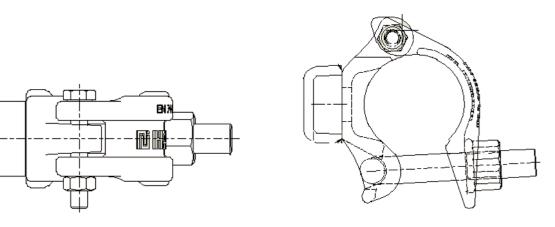
Scrap/Damage



Coupler with Pocket G

7164001





Punched marking with Logo, Production site and Production year. Coupler with pocket has been manufactured since 2006.

HAKI Code	Weight
Coupler with pocket	(kg)
7164001	0.9

HAKI recommends the items to be periodically inspected.

Visual Check

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Welds - Check all welds for any cracks or deterioration.

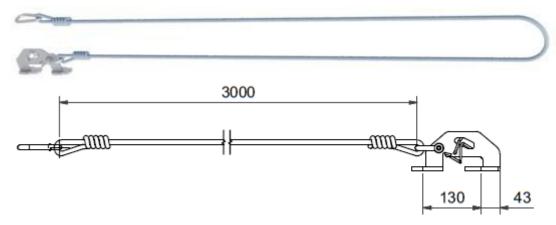
Scrap/Damage



Hook G

7900006





Punched marking with Logo. Hook has been manufactured since 2008.

HAKI Code	Weight
Hook	(kg)
7900006	3.5

Spare part: Spring locking catch 6130000.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If a hook is missing, the item must be scrapped and placed into quarantine.



Advanced Guardrail Tool AL

4052001



¥800

Advanced Guardrail Tool AL has been manufactured since 2002.

HAKI Code	Size=L	Weight
Advanced Guardrail Tool AL	(mm)	(kg)
4052001	1800	1.4

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

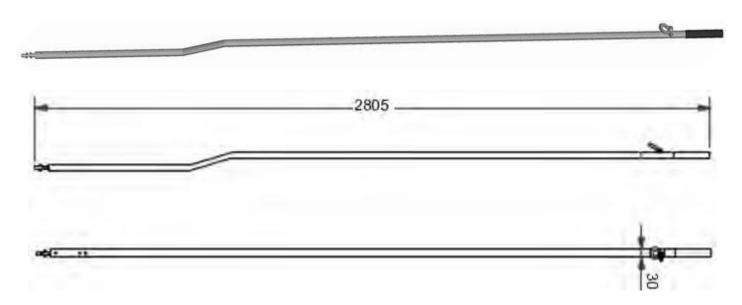
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hooks are missing, the item must be scrapped and placed into quarantine.



Steel Deck Lifting Tool G

7900075



Punched marking with Logo, Production site and Purchase order/Production year. Item number UK4052003 was changed to 7900075 in 2018. Steel Deck Lifting Tool has been manufactured since 2014.

HAKI Code	Weight
Steel Deck Lifting Tool	(kg)
7900075	1.8

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

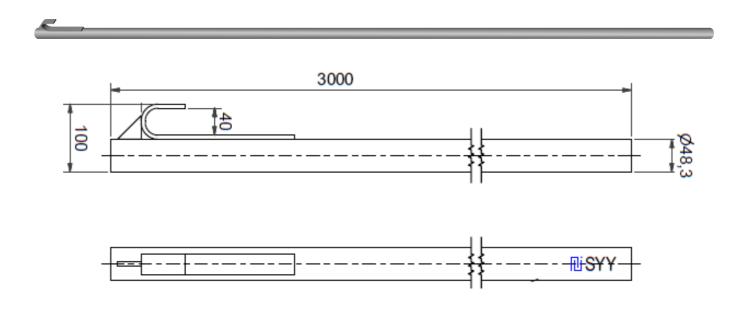
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hook – If the hook is missing, the item must be marked, scrapped and placed into quarantine.



SS Erecting Brace G

7500032



Punched marking with Logo, Production site and Production year. Item number UK1022542 was changed to 7500032 in 2010 SS erecting Brace has been manufactured since 2009.

HAKI Code	Weight
SS Erecting Brace	(kg)
7500032	13.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

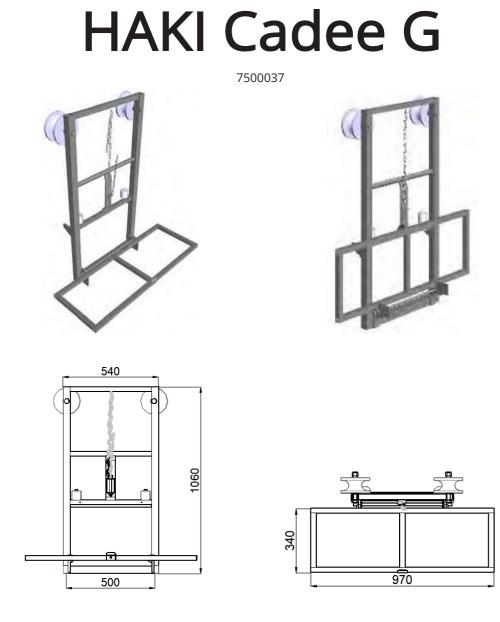
Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hook – If the hook is missing, the item must be marked, scrapped and placed into quarantine.





Punched marking with Logo, Production site and Purchase order/Production year. Item number UK900110 was changed to 75000374 in 2012. HAKI Cadee has been manufactured since 2008.

HAKI Code	Weight
HAKI Cadee	(kg)
7500037	15.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

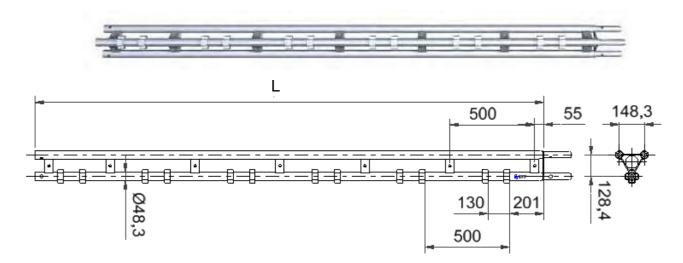
Alignment - If item is bent, has any cuts, cracks or any deterioration found, then the item must be scrapped and placed into

quarantine.



Tripod G

7203343



Punched marking with Logo, Production site and Production year. Tripod has been manufactured since 2009.

HAKI Code Tripod	Size=L+160 (mm)	Weight (kg)
7203340	500	10.0
7203341	1000	17.3
7203344	1500	23.3
7203342	2000	31.8
7203343	3000	48.8

Pockets design changed in 2013. OldPocket New Pocket





HAKI recommends the items to be periodically inspected.

Visual Check

Visual check for straightness. Check complete steps for dents and straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

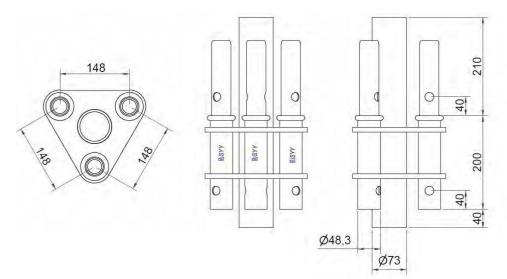
Pockets - If pockets are missing then the item must be marked, scrapped and placed into quarantine.



Adapter Tripod 60 G

7203312





Punched marking with Logo, Production site and Production year. Adapter Tripod 60 has been manufactured since 2007.

HAKI Code	Weight
Adapter Tripod 60	(kg)
7203312	11.6

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

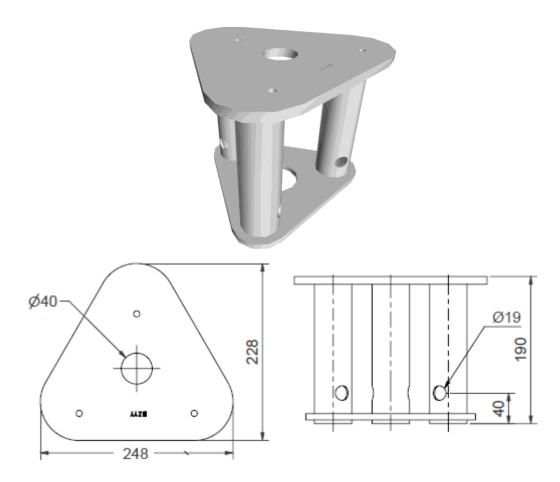
If the item has been bent, or has any cuts, cracks or any deterioration found, then the item must be scrapped and placed into

quarantine.



Tripod Head Plate G

7203309



Punched marking with Logo, Production site and Production year. Tripod Head Plate has been manufactured since 2007.

HAKI Code	Weight
Tripod Head Plate	(kg)
7203309	6.3

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



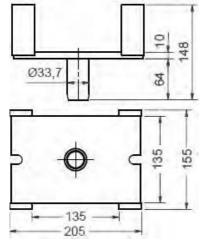
Fork Head G

7155100

Punched marking with Logo, Production site and Production year.

Fork Head BVV Tripod has been manufactured since 2007.

HAKI Code	Weight
Fork Head BVV Tripod	(kg)
7155100	3.0



7155000

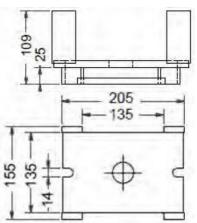
Punched marking with Logo, Production site and Production year.

Fork Head BVV10 has been manufactured since 1998.

Fork Head BVV 10 for upside down Base Jack and top Standard S.

HAKI Code	Weight
Fork Head BVV10	(kg)
7155000	3.0





7155131

Punched marking with Logo, Production site and Production year.

Fork Head BVV 175 has been manufactured since 2004.

Fork Head BVV 175 for Standard S.

HAKI Code	Weight
Fork Head BVV 175	(kg)
7155131	3.6

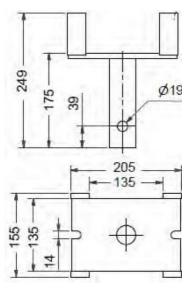
HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

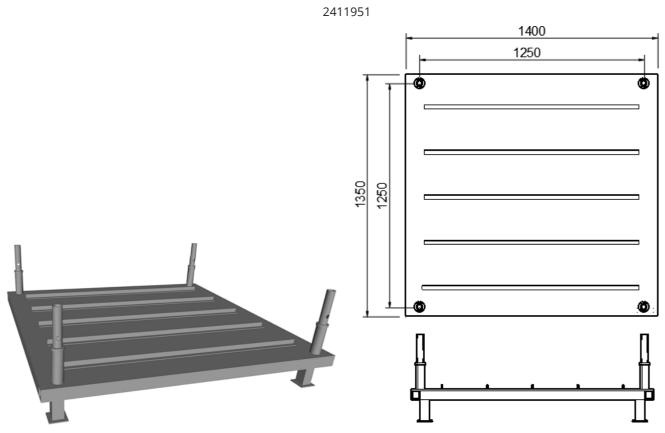
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage





O/S Container Ledger G



Punched marking with Logo, Production site and Purchase order. Item number UK2411951 was changed to 2411951 in 2019. O/S Container Ledger has been manufactured since 2008.

HAKI Code	Weight
O/S Container Ledger	(kg)
2411951	140.0

HAKI recommends the items to be periodically inspected.

Visual Check

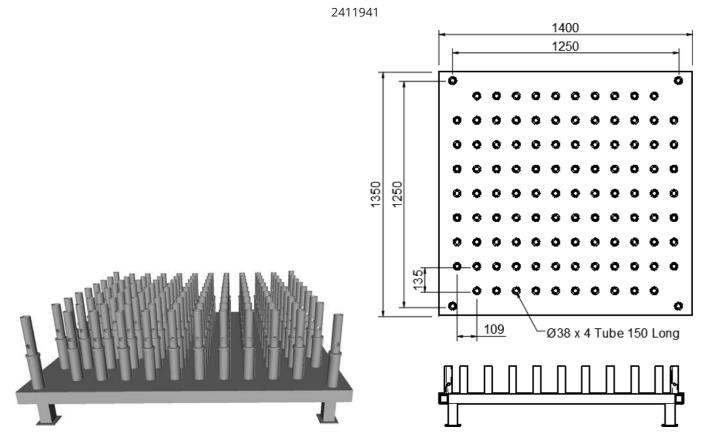
Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage



O/S Container Standard G



Punched marking with Logo, Production site and Purchase order. Item number UK2411941 was changed to 2411941 in 2019. O/S Container Standard has been manufactured since 2008.

HAKI Code	Weight
O/S Container Standard	(kg)
2411941	180.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

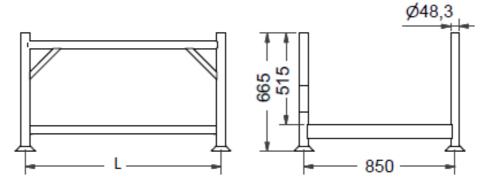
Scrap/Damage



Hakitainer G

7181110





Punched marking with Logo, Production site and Production year. Hakitainer has been manufactured since 2000.

HAKI Code Hakitainer	Size=L (mm)	Weight (kg)
7181110	1100	33.6
7181150	1500	39.4

Marked with decal 6280600.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

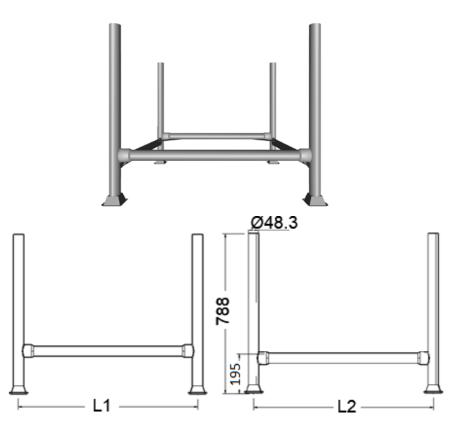
Welds - Check all welds for any cracks or deterioration.

Scrap/Damage



Hakitainer UK G

7181112



Punched marking with Logo, Production site and Purchase order. Item number UK1411931 and UK1411901 were changed to 7181112 and 7181152 respectively in 2019. Hakitainer UK has been manufactured since 2007.

HAKI Code	Size=L1	Size=L2	Weight
Hakitainer UK	(mm)	(mm)	(kg)
7181112	884	884	40.0
7181152	1500	850	40.0

HAKI recommends the items to be periodically inspected.

Visual Check

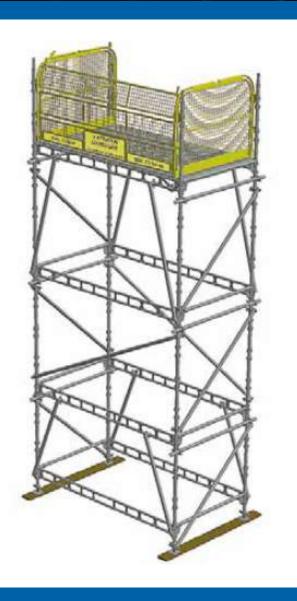
Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

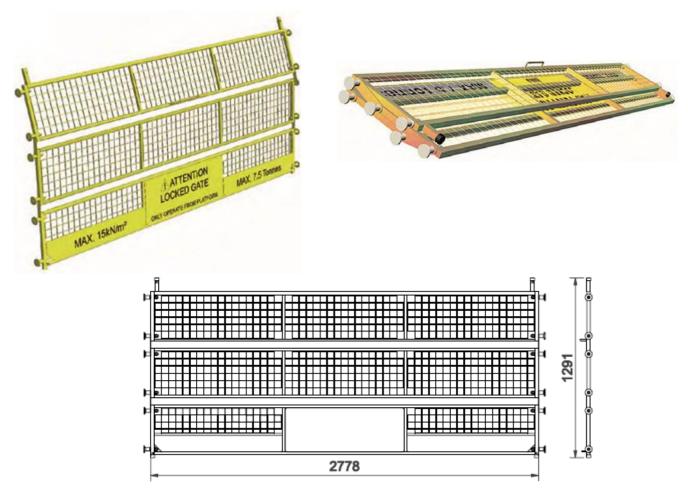


IDALIS HAKI®



Loading Tower Gate G

7057300



Punched marking with Logo, Production site and Purchase order/Production year. Item number UK13001 was changed to 7057300 in 2006.

Loading Tower Gate has been manufactured since 2006.

HAKI Code	Weight
Loading Tower Gate	(kg)
7057300	34.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

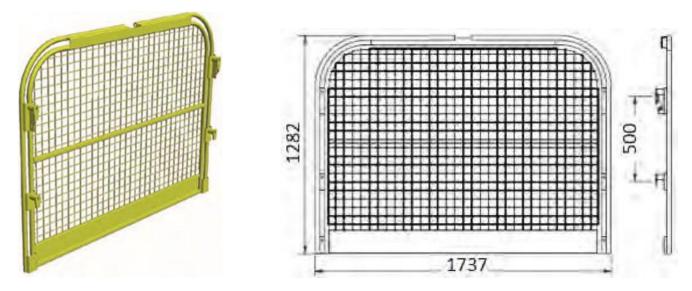
Nylon Rollers /Nuts - Check all Nylon Rollers and nuts to be complete.

Scrap/Damage



Loading Tower Side Panel LH G

7057250



Punched marking with Logo, Production site and Purchase order/Production year. Item number UK13002 was changed to 7057250 in 2006.

Loading Tower Side Panel LH has been manufactured since 2006.

HAKI Code	Weight
Loading Tower Side Panel LH	(kg)
7057250	22.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

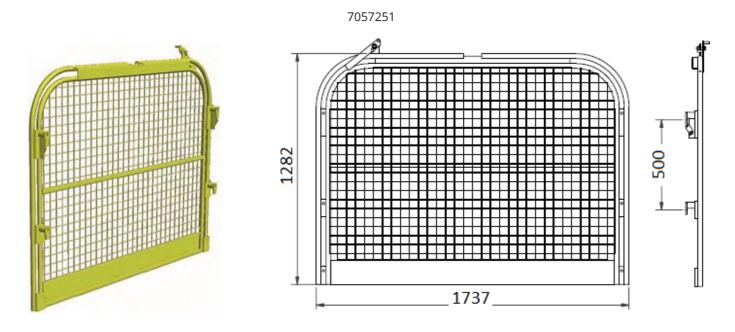
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks – If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



Loading Tower Side Panel RH G



Punched marking with Logo, Production site and Purchase order/Production year.

Item number UK13003 was changed to 7057251 in 2006.

Loading Tower Side Panel RH, with incorporating Lock, has been manufactured since 2006.

HAKI Code	Weight
Loading Tower Side Panel RH	(kg)
7057251	22.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks – If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



Loading Tower Knee Brace G

70571500

litheight

Punched marking with Logo, Production site and Purchase order/Production year. Item numbers UK13013, UK13014, and UK13015 were changed to 70571000, 70571500, and 70572000 respectively in 2018.

Loading Tower knee brace has been manufactured since 2008.

HAKI Code	Lift Height	Size=L	Weight
Loading Tower Knee Brace	(mm)	(mm)	(kg)
70571000	1000 Brown	1141	6.8
70571500	1500 Black	1578	8.4
70572000	2000 Gold	2045	11.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Wedge Fitting – Check that the fitting has free movement and it is not bent or twisted.

Scrap/Damage

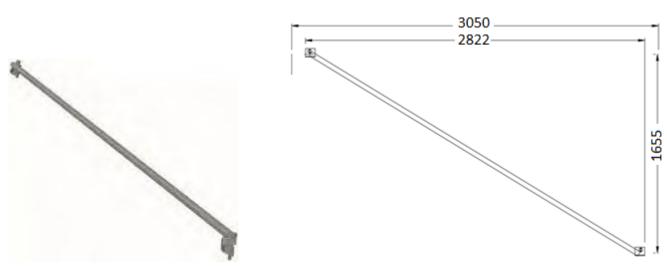
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks – If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



Loading Tower Plan Brace G

7057201



Punched marking with Logo, Production site and Purchase order/Production year. Item number UK13008 was changed to 7057201 in 2018.

Loading Tower Plan Brace has been manufactured since 2005.

HAKI Code	Weight
Loading Tower Plan Brace	(kg)
7057201	10.2

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

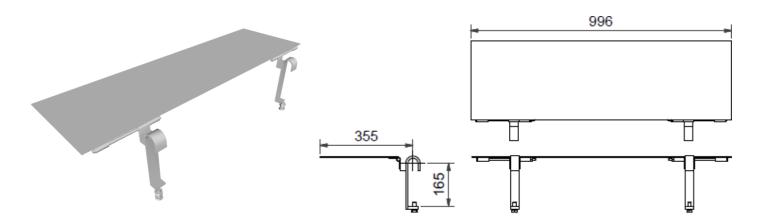
Wedge Fitting – Check that the fitting has free movement and it is not bent or twisted.

Scrap/Damage



Loading Tower Ramp Unit G

7057249



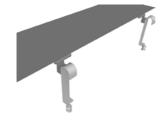
Punched marking with Logo, Production site and Purchase order/Production year. Item number UK13007 was changed to 7057249 in 2018. Loading Tower Ramp Unit has been manufactured since 2005.

HAKI Code	Weight
Loading Tower Ramp Unit	(kg)
7057249	9.0

Loading Tower Ramp Unit design changed in 2017.



New Design: Hinges Extended



Old Design

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

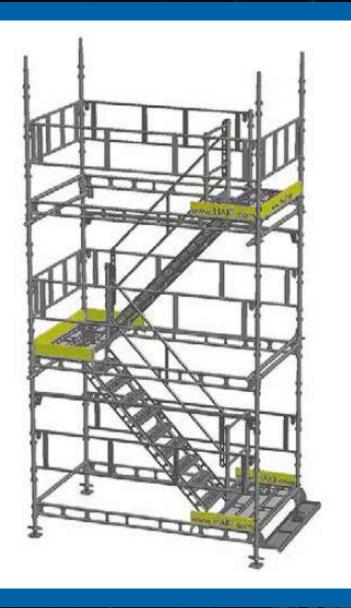
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



IN HAKI® STAIR TOWERS



STS Double Entrance Step Bracket G

7103150



Punched marking with Logo, Production site and Purchase order/Production year. STS Double Entrance Step Bracket has been manufactured since 2007. Item number UK7103150 was changed to 7103150 in 2016.

HAKI Code	Weight
STS Double Entrance Step Bracket	(kg)
7103150	8.6

Spare part: Spring locking catch 6130000.



Design was changed to be aligned with in-line standards in 2016. New design Old design



HAKI recommends the items to be periodically inspected. Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

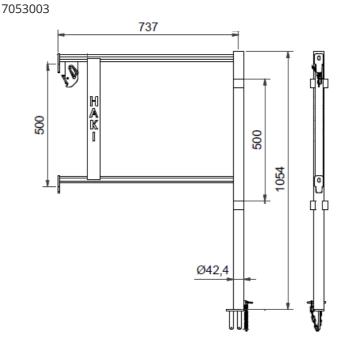
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



Top Guard Frame SGS G



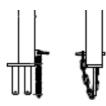


For Symmetrical (MK2) and Traditional (MK1) Stair Tower. Punched marking with Logo, Production site and Production year. Top Guard Frame SGS has been manufactured since 2014.

HAKI Code	Weight
Top Guard Frame SGS	(kg)
7053003	7.6

Top Guard Frame (7053000) was replaced by Top Guard Frame SGS (7053003) in 2014. Visual difference between Top Guard Frames.

Top Guard Frame SGS7053003 Top Guard Frame 7053000





HAKI recommends the items to be periodically inspected.

Visual Check

Visual check for straightness. Check complete steps for dents and straightness. Welds – Check all welds for any cracks or deterioration. Chain/R-clip – Check chain and R-clip to be complete.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

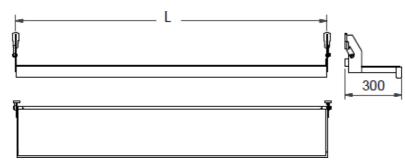
Hooks/pockets - If hooks or pockets are missing, the item must be scrapped and placed into quarantine.



Entrance Step G

7103160





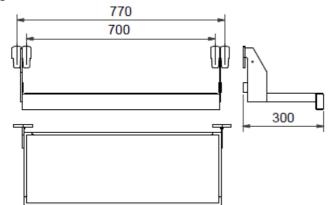
HAKI Code	Size=L	Weight
Entrance Step	(mm)	(kg)
7103120	1250	11.1
7103160	1655	14.7

Punched marking with Logo, Production site and Production year. Entrance Step has been manufactured since 1998.



HAKI Code	Weight
Entrance Step 700/770	(kg)
7103065	7.8

ep has been manufactured since 1998.



Punched marking with Logo, Production site and Production year. Entrance Step 700/770 has been manufactured since 2016.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

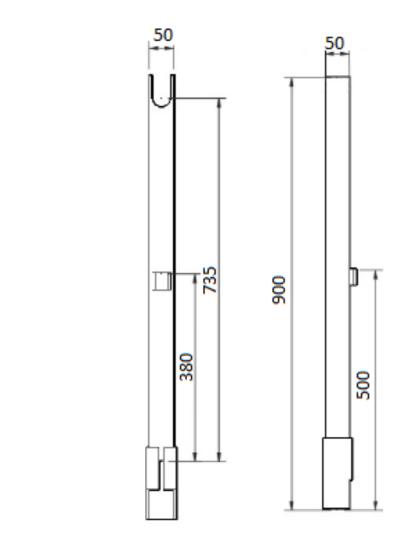
Hooks – If hook or end plate is missing, the item must be scrapped and placed into quarantine.



7103065

Guardpost Extension G

7900073



Item number UK1122192 was changed to 7900073 in 2015. Guardpost Extension has been manufactured since 2009.

HAKI Code	Weight
Guardpost Extension	(kg)
7900073	4.7

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

 $\label{eq:lignment-lister} A lignment-lister is bent then it must be marked, scrapped and placed into quarantine.$

Pockets - If pocket is missing then the item must be scrapped and placed into quarantine.

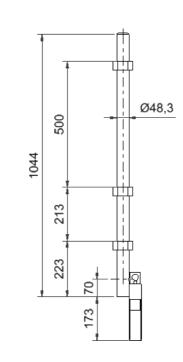


Clip on Post G

7015000

Punched marking with Logo and Production year. Clip on Post SS (Box type) has been manufactured since 2014.

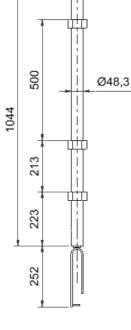
HAKI Code	Size	Weight
Clip on Post SS (Box type)	(mm)	(kg)
7015000	1000	6.1



7015001

Punched marking with Logo and Production year. Clip on Post SRS has been manufactured since 1997.

HAKI Code	Size	Weight
Clip on Post SRS	(mm)	(kg)
7015001	1000	7.3



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.

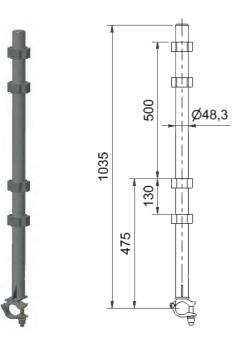


Clip on Post N=23 G

7015005

Punched marking with Logo and Production year. Clip on Post SSKS has been manufactured since 2006.

HAKI Code Clip on Post SSKS	Size (mm)	Weight (kg)
7015005	23	6.1
7015006	22	6.1



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

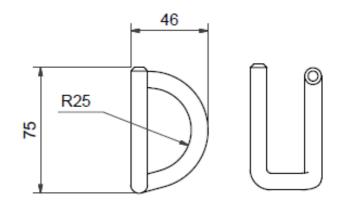
Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



STS Locking Hook 10x48 G

8793000





STS Locking Hook 10x48 has been manufactured since 1998.

HAKI Code	Weight
STS Locking Hook 10x48	(kg)
8793000	0.1

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

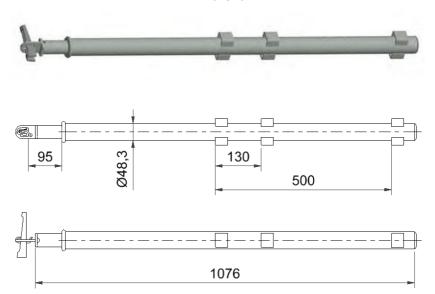
Scrap/Damage



STS Handrail Post

Wedge G

7015104



For Symmetrical (MK2) and Traditional (MK1) Stair Tower. Punched marking with Logo, Production site and Production year. STS Handrail Post Wedge has been manufactured since 2015.

HAKI Code	Size	Weight
STS Handrail Post Wedge	(mm)	(kg)
7015104	1000	4.6

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Wedge Fitting – Check that the fitting has free movement and it is not bent or twisted.

Scrap/Damage

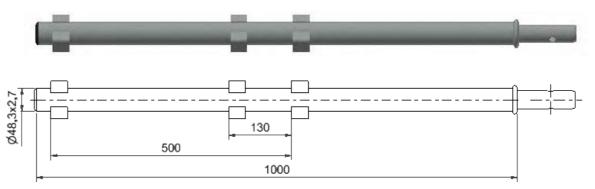
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets/Wedge - If this is missing then the item must be marked, scrapped and placed into quarantine.



Handrail Post G

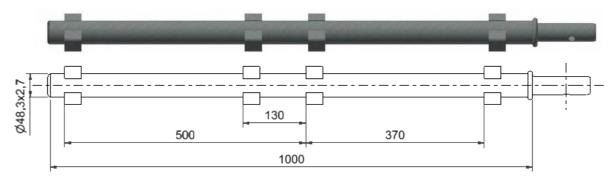
7015102



For Symmetrical (MK2) and Traditional (MK1) Stair Tower. Punched marking with Logo, Production site and Production year. Handrail Post LSS has been manufactured since 2005.

HAKI Code Handrail Post LSS <i>(To be Discontinued</i>)	Size (mm)	Weight (kg)
7015102	1000	4.2

7015100



For Traditional (MK1) Stair Tower. Punched marking with Logo, Production site and Production year. Handrail Post LS has been manufactured since 2003.

HAKI Code Handrail Post LS <i>(Tobe Discontinued</i>)	Size (mm)	Weight (kg)
7015100	1000	4.2

The components are not interchangeable with each other.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

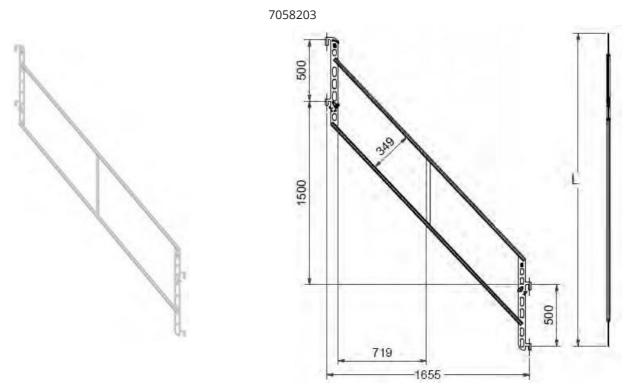
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets - If pocket is missing then the item must be marked, scrapped and placed into quarantine.



STS Handrail G



For Symmetrical (MK2) and Traditional (MK1) Stair Tower.

Punched marking with Logo, Production site and Purchase order/Production year.

Item number UK1122222 (red), UK1222231 (blue), and UK1211136 (green) were changed to 7058203, 7058153, and 7058103 respectively in 2013.

Stair Handrail has been manufactured since 2008.

HAKI Code	Size=L-555	Weight
STS Handrail	(mm)	(kg)
7058103	1000	10.5
7058153	1500	12.5
7058203	2000	13.8

Spare part: Spring locking catch 6130000.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

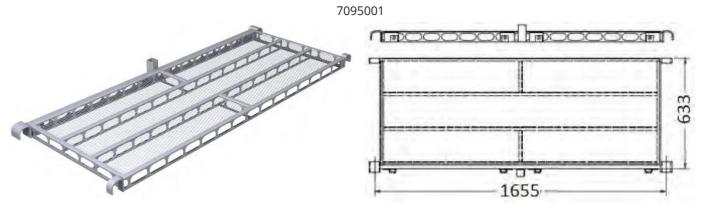
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Hooks-If anyhook

is missing, the item must be marked, scrapped and placed into quarantine



Landing G



For Symmetrical (MK2) Stair Tower. Punched marking with Logo, Production site and Production year. STS Landing has been manufactured since 2003.

HAKI Code	Weight
STS Landing	(kg)
7095001	19.2

For Traditional (MK1) Stair Tower. Punched marking with Logo, Production site and Production year. Stage Landing has been manufactured since 1999.

HAKI Code	Weight
StageLanding	(kg)
7095000	26.6

The components are **not** interchangeable with each other.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

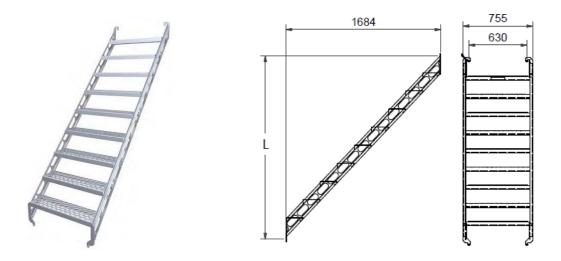
Hooks - If any hook is missing, the item must be marked, scrapped and placed into quarantine

Pockets - If pocket is missing then the item must be marked, scrapped and placed into quarantine.



STS Stair Flights G

7101201



For Symmetrical (MK2) Stair Tower. Punched marking with Logo, Production site and Production year. STS Stair Flight 1500/2000 has been manufactured since 2003.

HAKI Code STS Stair Flight	Size=L (mm)	Weight (kg)
7101151	1500	28.6
7101201	2000	33.9

Marked with decal.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

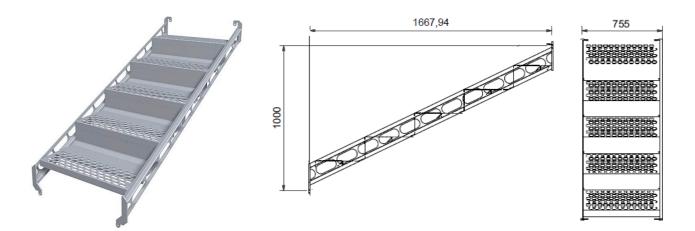
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



STS Stair Flights G

7101101



For Symmetrical (MK2) Stair Tower. Punched marking with Logo, Production site and Production year. STS Stair Flight 1000 has been manufactured since 2012.

HAKI Code	Size=L	Weight
STS Stair Flight	(mm)	(kg)
7101101	1000	38.5

Marked with decal.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

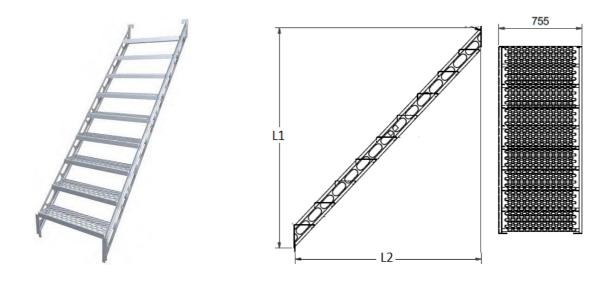
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Stair Flights TRP G

7101200



For Traditional (MK1) Stair Tower. Punched marking with Logo, Production site and Production year. Stair Flight TRP 1500/2000 has been manufactured since 1998.

HAKI Code Stair Flight TRP	Size=L1 (mm)	Size=L2 (mm)	Weight (kg)
7101150	1500	1702.68	28.3
7101200	2000	1687.11	35.0

Marked with decal.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

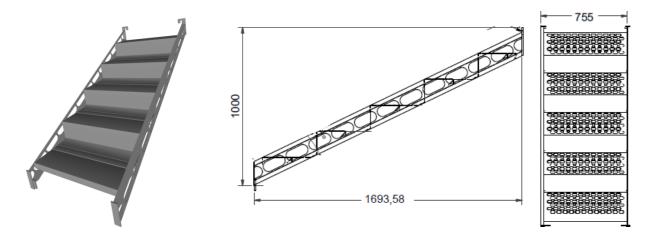
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Stair Flights TRP G

7101100



For Traditional (MK1) Stair Tower. Punched marking with Logo, Production site and Production year. Stair Flight TRP 1000 has been manufactured since 2010.

HAKI Code	Size=L	Weight
Stair Flight TRP	(mm)	(kg)
7101100	1000	43.6

Marked with decal.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

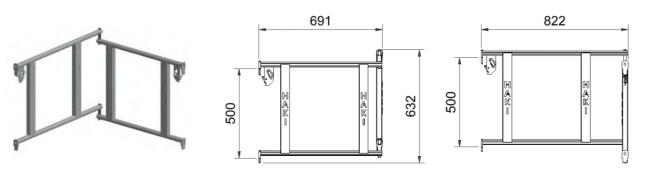
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Folding Guard Frame G

7053004



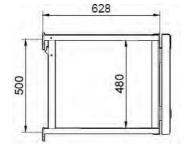
For Symmetrical (MK2) Stair Tower. Punched marking with Logo, Production site and Production year. Folding Guard Frame has been manufactured since 2015.

HAKI Code	Weight
STS Folding Guard Frame	(kg)
7053004	7.0

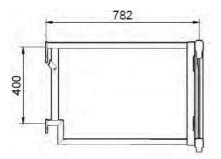
Spare part: Spring locking catch 6130000.







7900018



For Traditional (MK1) Stair Tower.

Item number UK1122191 was changed to 7900018 in 2014. Folding Guard Framehas been manufactured since 2006.

HAKI Code	Weight
Folding Guard Frame	(kg)
7900018	9.2

The components are not interchangeable with each other.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

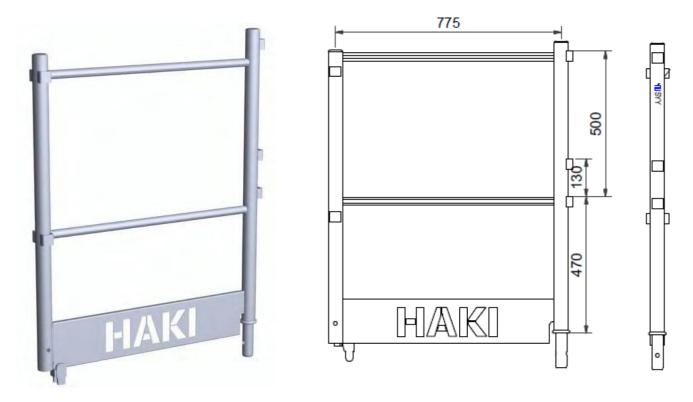
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.



STS Safety Gate G

7053002



For symmetrical (MK2) Stair Tower. Punched marking with Logo, Production site and Production year. STS Safety Gate has been manufactured since 2005.

HAKI Code	Weight
STS Safety Gate	(kg)
7053002	10.9

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

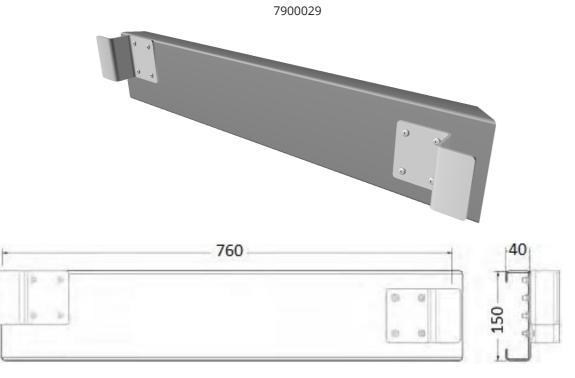
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

 ${\tt Pockets-If} any pocket is missing, the item must be marked, scrapped and placed into quarantine.$



Top Toeboard G



For Traditional (MK1) and Symmetrical (MK2) Stair Tower.

Punched marking with Logo, Production site and Purchase order/Production year. Item number UK6310012 was changed to 7900029 in 2014. Top Toeboard has been manufactured since 2006.

HAKI Code	Weight
Top Toeboard	(kg)
7900029	3.2

End Bracket design changed in 2018 to fit in MK1 and MK2 Stair Tower. New Design: Old Design:





HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Bolts/Nuts – Check all bolts and nuts to be complete.

Scrap/Damage

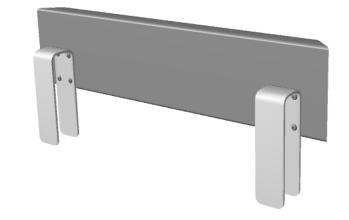
Alignment – If item is bent then it must be marked, scrapped and placed into quarantine.

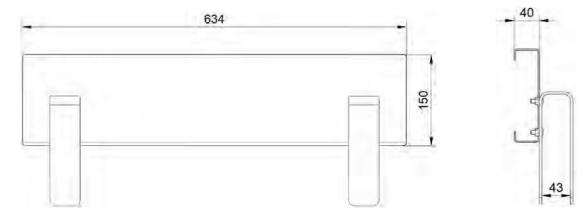
Rivet – If any rivet is missing, the item must be marked, scrapped and placed into quarantine.



Side Toeboard G

7900030





For Traditional Stair Tower (MK1).

Punched marking with Logo, Production site and Purchase order/Production year. Item number UK6310013 was changed to 7900030 in 2014. Side Toeboard has been manufactured since 2007.

HAKI Code	Weight
Side Toeboard	(kg)
7900030	3.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Bolts/Nuts – Check all bolts and nuts to be complete.

Scrap/Damage

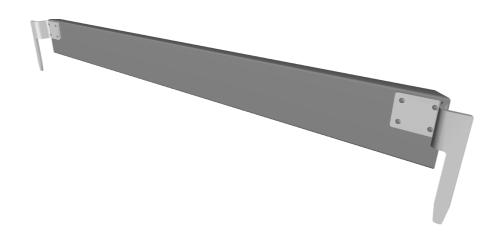
Alignment – If item is bent then it must be marked, scrapped and placed into quarantine.

Rivet – If any rivet is missing, the item must be marked, scrapped and placed into quarantine.



End Toeboard G

7900028





For Traditional Stair Tower.

Punched marking with Logo, Production site and Purchase order/Production year. Item number UK6310011 was changed to 7900028 in 2014. End Toeboard has been manufactured since 2006.

HAKI Code End	Weight
Toeboard	(kg)
7900028	6.2

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Bolts/Nuts - Check all bolts and nuts to be complete.

Scrap/Damage

Alignment – If item is bent then it must be marked, scrapped and placed into quarantine.

Rivet – If any rivet is missing, the item must be marked, scrapped and placed into quarantine.



Toeboard Landing Wood



2025085



For Symmetrical (MK2) and Compact Stair Tower. Side Toeboard Landing 873 has been manufactured since 2006.

HAKI Code	Weight
ToeboardLanding873(side)	(kg)
2025085	3.1



2025119



For Symmetrical (MK2) and Compact Stair Tower. End Toeboard Landing has been manufactured since 2006.

HAKI Code	Size=L+1	Weight
ToeboardLanding(end)	(mm)	(kg)
2025119	1250	3.5
2025159	1655	4.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Bolt/Screws-Checkallbolt/screwstobecomplete.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

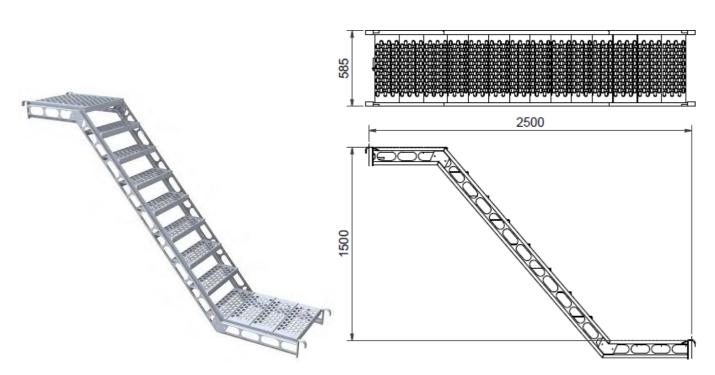
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks – If any hook is missing, the item must be marked, scrapped and placed into quarantine.



Stair Flight STC 2500x1500 G

7101250



Punched marking with Logo, Production site and Production year. Stair Flight STC 2500x1500 has been manufactured since 2005.

HAKI Code	Weight
Stair Flight STC 2500x1500	(kg)
7101250	41.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

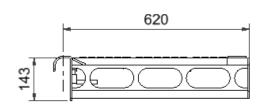
Hooks/Locking catch – If this is missing, the item must be marked, scrapped and placed into quarantine.

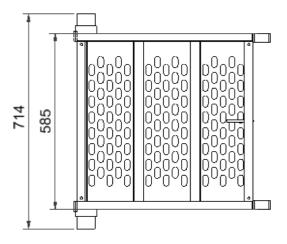


Infill Platform STC G

7095002







Punched marking with Logo, Production site and Production year. Infill Platform STC has been manufactured since 2005.

HAKI Code	Weight
Infill Platform STC	(kg)
7095002	12.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

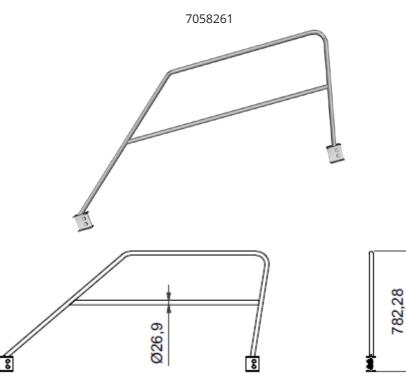
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Stair Handrail STC 2500x1500 G



Stair Handrail STC 2500x1500 has been manufactured since 2005.

HAKI Code	Weight	
StairHandrailSTC2500x1500	(kg)	
7058261	8.6	

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Bolts/Nuts - Check all bolts and nuts to be complete.

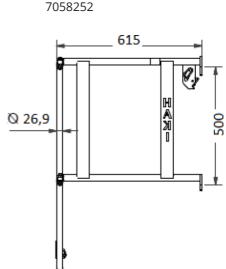
Welds-Check all welds for any cracks or deterioration.

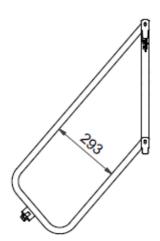
Scrap/Damage



Upper Stair Handrail STC G







Punched marking with Logo, Production site and Production year. Upper Stair Handrail STC has been manufactured since 2005.

HAKI Code	Weight
Upper Stair Handrail STC	(kg)
7058252	6.9

Spare part: Spring locking catch 6130000.



Hooks design changed in April 2017. New Design: Chamfer around the tongues New Hooks Old Hooks



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Bolts/Nuts-Checkallboltsandnutstobecomplete.

Scrap/Damage

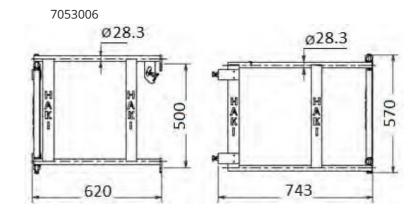
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Compact Folding Guardframe G

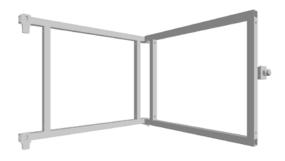
UK7058253





HAKI Code	Weight
STC Folding Guardframe	(kg)
7053006	6.7

Punched marking with Logo, Production site and Production year. STC Folding Guardframe has been manufactured since 2016.



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HAKI Code Compact Folding Guardframe (<i>To be Discontinued</i>)	Weight (kg)
UK7058253	11.5

Punched marking with Logo, Production site and Purchase order. Compact Folding Guardframe has been manufactured since 2007.

STC Folding Guardframe and Compact Folding Guardframe are fully replaceable with each other.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness. Welds – Check all welds for any cracks or deterioration.

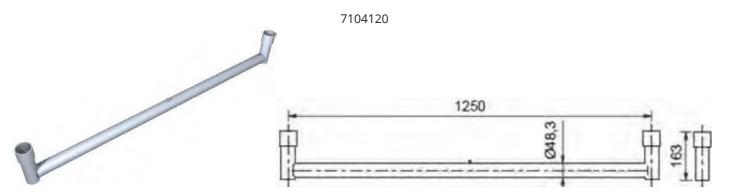
Bolts/Nuts - Check all bolts and nuts to be complete.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



Transom STC G

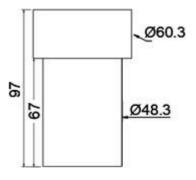


Entrance Transom STC has been manufactured since 2005.

HAKI Code	Weight
Entrance Transom STC	(kg)
7104120	5.3

7058258





Item number UK7058254 was changed to 7058258 in 2018. Compact Transom Spacer has been manufactured since 2011.

HAKI Code	Weight
Compact Transom Spacer	(kg)
7058258	0.6

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

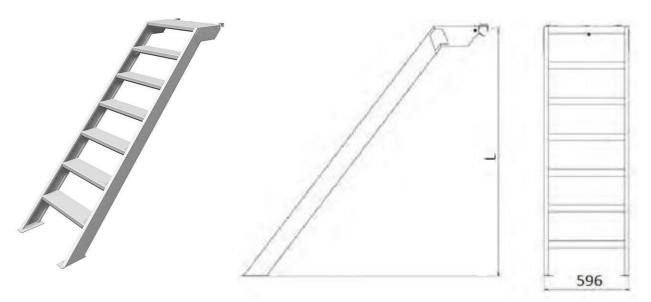
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



UTV Stair AL

4102150



Punched marking with Logo, Production site and Production year. UTV Stair AL has been manufactured since 2012.

HAKI Code UTV Stair AL	Size=L (mm)	Weight (kg)
4102050	500	5.5
4102100	1000	9.0
4102150	1500	11.3

Marked with Decal 6280425.



HAKI recommends the items to be periodically inspected.

Visual Check

Visual check for straightness. Check complete steps for dents and straightness.

Welds - Check all welds for any cracks ordeterioration.

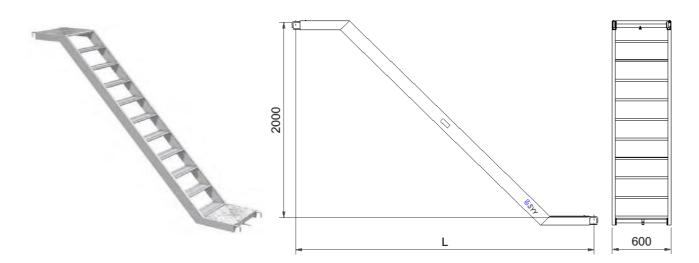
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



UTV Stair AL

4102302



Punched marking with Logo, Production site and Production year. UTV Stair AL has been manufactured since 2006.

HAKI Code	Size=L	Weight
UTV Stair AL	(mm)	(kg)
4102247	2500x2000	22.9
4102251	2550x2000	24.5
4102302	3050x2000	29.2

Marked with Decal 6280425.



HAKI recommends the items to be periodically inspected.

Visual Check

Visual check for straightness. Check complete steps for dents and straightness.

Welds – Check all welds for any cracks ordeterioration.

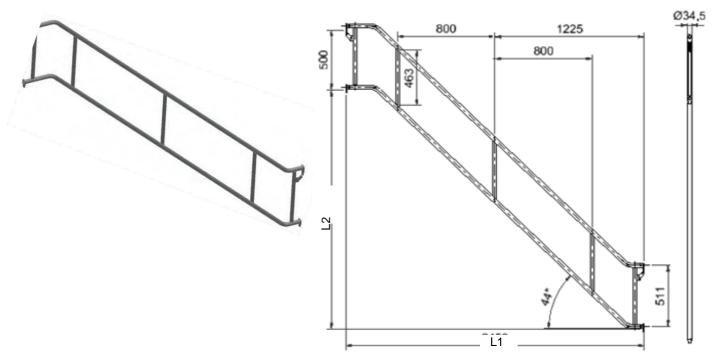
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



UTV Handrail AL

4058245



Punched marking with Logo, Production site and Production year. UTV Handrail AL has been manufactured since 2000.

HAKI Code UTV Handrail AL	Size=L1xL2 (mm)	Weight (kg)
4058245	2500x2000	9.2
4058300	3050x2000	10.3

Hooks design changed, upper hook in 2016 and lower hook in 2013. New Design: Chamfer around the tongues.

New Hooks

Old hooks





HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

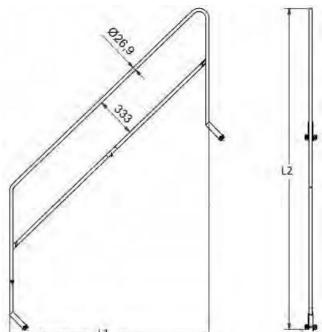
Hooks – If a hook is missing, the item must be marked, scrapped and placed into quarantine.



UTV Inner Handrail G

7058253





Punched marking with Logo, Production site and Production year. UTV Inner handrail 3050 has been manufactured since 2008. UTV Inner handrail 2500 has been manufactured since 2011.

HAKI Code	Size	L1	L2	Weight
UTV Inner handrail	(mm)	(mm)	(mm)	(kg)
7058253	3050	1627	2626	11.4
7058256	2500	1127	2542	10.4

Marked with Decal



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds-Checkall welds for any cracks or deterioration.

Bolts/Nuts-Checkallboltsandnutstobecompleted.

Scrap/Damage

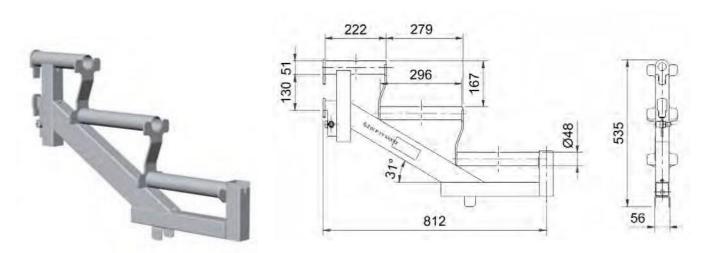


HAKI® PUBLIC ACCESS STAIR (PAS)



PAS Entrance Step 3-step G

7102006



Punched marking with Logo, Production site and Production year. PAS Entrance Step 3-step has been manufactured since 2012.

HAKI Code	Weight
PAS Entrance Step 3-step	(kg)
7102006	10.7

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

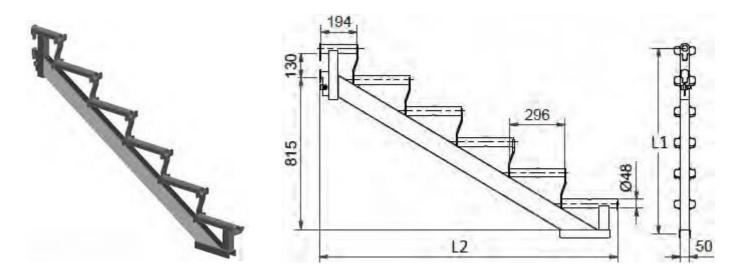
If the item has been bent, or has any cuts, cracks or any deterioration found, then the item

must be scrapped and placed into quarantine.



PAS Stringer G

7102100



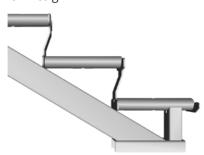
Punched marking with Logo, Production site and Production year. PAS Stringer has been manufactured since 2012.

HAKI Code PAS Stringer	Size=(L1+53.3) x L2 (mm)	Weight (kg)	
7102100	1655 x 1000	25.0	
7102150	2500 x 1500	34.5	

Marked with decal. The decals colour is according to our marking code.

H	AKI AB, SE-289 72 5	SIBBHULT, SWEDE	N TEL +46 44 49	4 00 www.HAKI.com
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1655	5 1655	1655	1655	1655 1655

Lower bracket changed in 2016. NewDesign





HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Bolt/Nut-Check bolts and nut to be complete.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



PAS Entrance Handrail 3-step G



Punched marking with Logo, Production site and Production year. PAS Entrance Handrail 3-step has been manufactured since 2012.

HAKI Code	Weight
PASEntranceHandrail3-step	(kg)
7058004	15.0

Design changed in 2016. Pockets added on octagonal tube.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness. Welds – Check all welds for any cracks or deterioration.

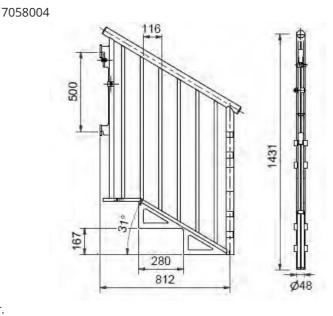
Bolts/Nuts – Check all bolts and nuts to be complete.

Scrap/Damage

 ${\sf Alignment-lfitem} is bent then it must be marked, scrapped and placed into quarantine.$

 ${\tt Hooks-lfhook} or end plate is missing, the item must be scrapped and placed into quarantine.$

 ${\sf Pockets-If} any \, {\sf pocket} \, {\sf is} \, {\sf missing}, {\sf the} \, {\sf item} \, {\sf must} \, {\sf be} \, {\sf scrapped} \, {\sf and} \, {\sf placed} \, {\sf into} \, {\sf quarantine}.$



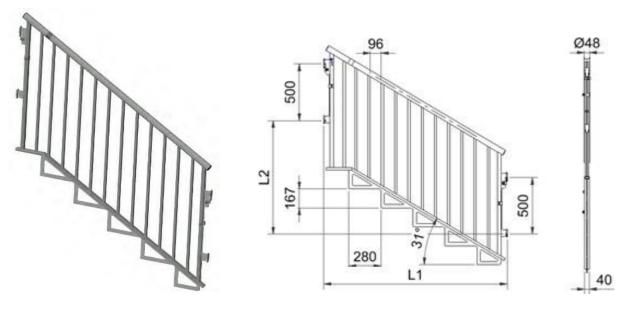
Marked with decal 6280600.





PAS Handrail G

7058100



Punched marking with Logo, Production site and Production year. PAS Handrail has been manufactured since 2012.

HAKI Code	Size=(L1+50) x L2	Weight
PAS Handrail	(mm)	(kg)
7058100	1655 x 1000	26.5
7058152	2500 x 1500	36.5

Marked with decal. The decal colour is according to our marking code.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

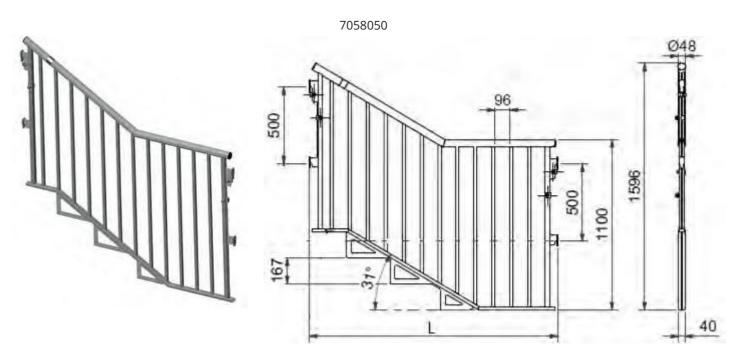
Bolts/Nuts-Checkallboltsandnutstobecomplete.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



PAS Intermediate Handrail G



Punched marking with Logo, Production site and Production year. PAS Intermediate Handrail has been manufactured since 2013.

HAKI Code	Size=L+50	Weigh
PAS Intermediate Handrail	(mm)	t (kg)
7058050	1655	24.0

Marked with decal. The decals colour is according to our marking code.



HAKI recommends the items to be periodically inspected. Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Bolts/Nuts - Check all bolts and nuts to be complete.

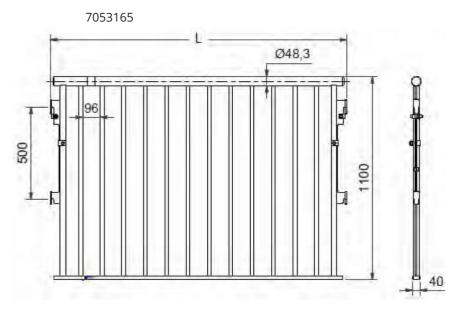
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



PAS Landing Handrail G





Punched marking with Logo, Production site and Production year. PAS Landing Handrail has been manufactured since 2012.

		-
HAKI Code PAS Landing Handrail	Size=L+50 (mm)	Weight (kg)
7053030	300	7.5
7053056	564	9.7
7053070	700	11.9
7053077	770	12.5
7053105	1050	15.7
7053125	1250	19.5
7053165	1655	23.4
7053191	1964	28.2
7053250	2500	34.2

Marked with decal. The decals colour is according to our marking code.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Bolts/Nuts - Check all bolts and nuts to be complete.

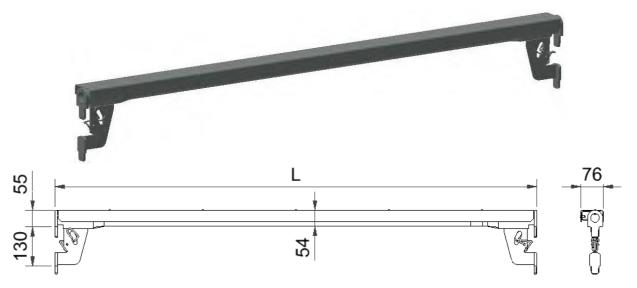
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



PAS Single Ledger Cover G

7104165



Punched marking with Logo, Production site and Production year.

PAS Single Ledger Cover has been manufactured since 2012.

HAKI Code PASSingleLedgerCover(offset)	Size=L+50 (mm)	Weight (kg)
7104125	1250	6.7
7104165	1655	8.5
7104191	1964	10.0

Marked with decal. The decals colour is according to our marking code.



Spare part: Spring locking catch 6130000.



Hooks design changed in April 2017.

New Design: Chamfer around the tongues.

NewHooks





Old Hooks

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness

Welds - Check all welds for any cracks or deterioration.

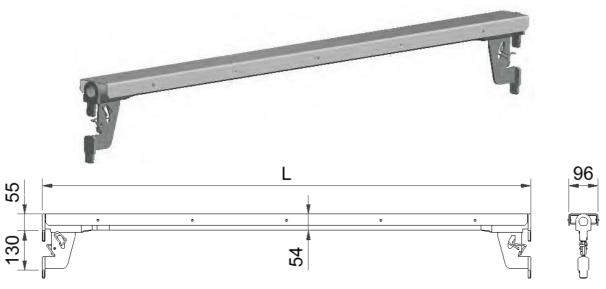
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



PAS Single Ledger Cover S G

7104166



Punched marking with Logo, Production site and Production year. PAS Single Ledger Cover has been manufactured since 2013.

HAKI Code PAS Single Ledger Cover (symm)	Size=L+50 (mm)	Weight (kg)
7104126	1250	7.2
7104166	1655	8.5
7104192	1964	10.7

Marked with decal. The decals colour is according to our marking code.



Hooks design changed in April 2017.

New Design: Chamfer around the tongues.

NewHooks





HAKI recommends the items to be periodically inspected. Visual Check

Alignment - Visual check for straightness

Welds - Check all welds for any cracks or deterioration.

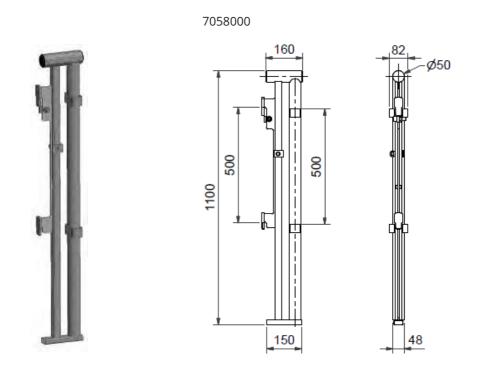
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.





PAS Tripod Handrail G



Punched marking with Logo, Production site and Production year. PAS Tripod Handrail has been manufactured since 2012.

HAKI Code	Weight
PAS Tripod Handrail	(kg)
7058000	7.1

HAKI recommends the items to be periodically inspected. Visual Check

Alignment – Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Bolts/Nuts-Checkallboltsandnutstobecomplete.

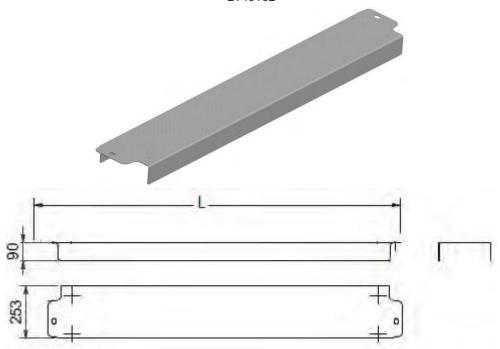
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Hooks-Ifhook or endplate is missing, the item must be scrapped and placed into quarantine.



PAS Chequer Plate Top Tread G

2140162



Punched marking with Logo, Production site and Production year. PAS Chequer Plate Top Tread has been manufactured since 2015.

HAKI Code	Size =L-60	Weight
PAS Chequer Plate Top Tread	(mm)	(kg)
2140162	1655	19.7
2140192	1964	23.4

HAKI recommends the items to be periodically inspected.

Visual Check

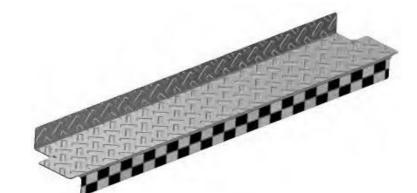
Alignment - Visual check for straightness.

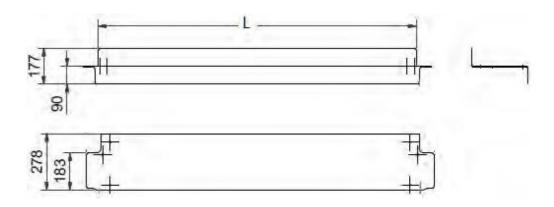
Scrap/Damage



PAS Chequer Plate Mating Tread G

2140161





Punched marking with Logo, Production site and Production year. PAS Chequer Plate Mating Tread has been manufactured since 2015.

HAKI Code	Size =L-60	Weight
PAS Chequer Plate Mating Tread	(mm)	(kg)
2140161	1655	17.2
2140191	1964	20.4

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

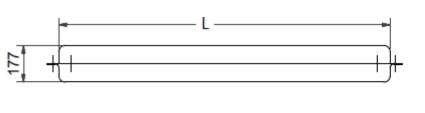
Scrap/Damage



PAS Chequer Plate Tread G

2140163







Punched marking with Logo, Production site and Production year. PAS Chequer Plate Tread has been manufactured since 2015.

HAKI Code	Size =L-60	Weight
PAS Chequer Plate Tread	(mm)	(kg)
2140163	1655	17.0
2140193	1964	24.2

HAKI recommends the items to be periodically inspected.

Visual Check

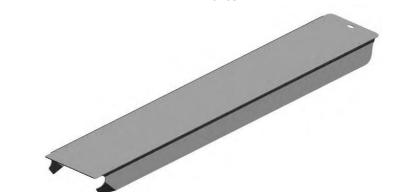
Alignment - Visual check for straightness.

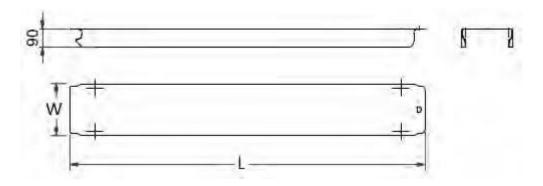
Scrap/Damage



PAS/HBS Chequer Plate Deck G

2140165





Punched marking with Logo, Production site and Production year. PAS/HBS Chequer Plate Deck has been manufactured since 2015.

HAKI Code	Size =L-60	Width=W	Weight
PAS/HBS Chequer Plate Deck	(mm)	(mm)	(kg)
2140125	1250	250	13.1
2140126	1250	200	14.9
2140165	1655	250	17.4
2140166	1655	200	19.7
2140195	1964	250	20.6
2140196	1964	200	23.4
2140255	2500	200	26.2
2140256	2500	250	29.8

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

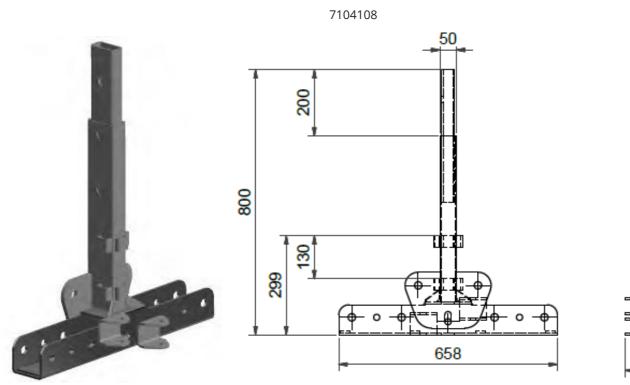
Scrap/Damage

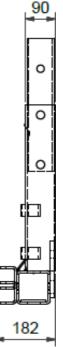


INDERINGE SYSTEM (HBS)



HBS Post Lower G





Punched marking with Logo, Production site, Production year and Order number. HBS Post Lower has been manufactured since 2014.

HAKI Code	Weight
HBS PostLower	(kg)
7104108	23.6

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

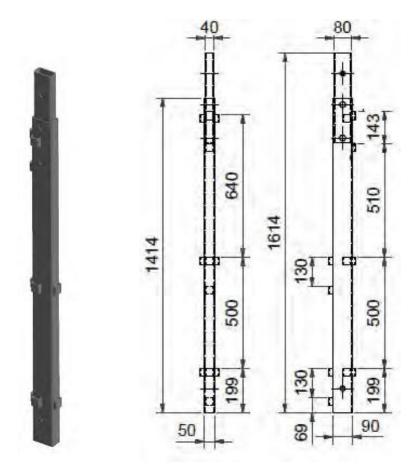
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



HBS Post Centre G

7104140



Punched marking with Logo, Production site, Production year and Order number. HBS Post Centre has been manufactured since 2014.

HAKI Code	Weight
HBS Post Centre	(kg)
7104140	16.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

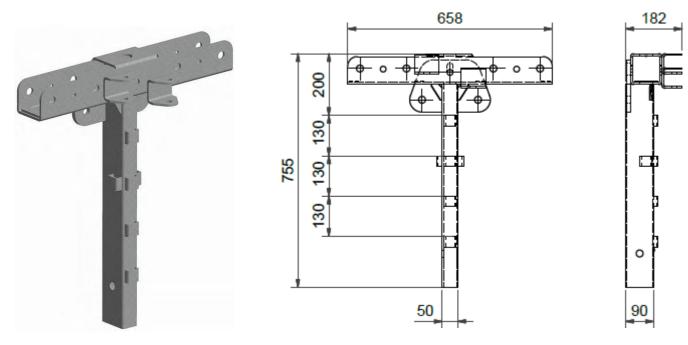
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



HBS Post Upper G

7104109



Punched marking with Logo, Production site, Production year and Order number. HBS Post Upper has been manufactured since 2014.

HAKI Code	Weight
HBS PostUpper	(kg)
7104109	21.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.





Punched marking with Logo, Production site, Production year and Order number. HBS Lower Boom has been manufactured since 2015.

HAKI Code	Size=L+151	Weight
HBS Lower Boom	(mm)	(kg)
7104136	1250	12.5
7104130	2500	26.8

HAKI recommends the items to be periodically inspected.

Visual Check

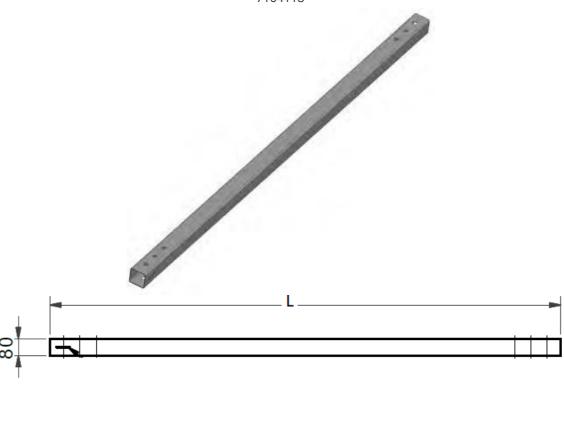
Alignment - Visual check for straightness.

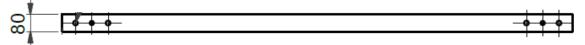
Scrap/Damage



HBS Upper Boom G

7104118





Punched marking with Logo, Production site, Production year and Order number. HBS Upper Boom has been manufactured since 2014.

HAKI Code	Size=L+151	Weight
HBS Upper Boom	(mm)	(kg)
7104135	1250	10.9
7104118	2500	23.2

HAKI recommends the items to be periodically inspected.

Visual Check

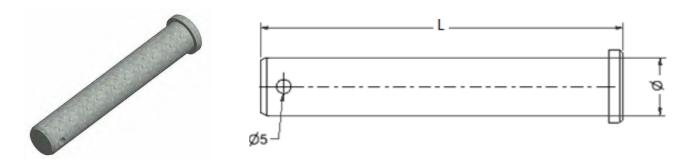
Alignment - Visual check for straightness.

Scrap/Damage



HBS Clevis Pin

2113010

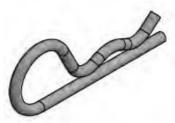


Punched marking with Logo, Production site and Production year. HBS Clevis Pin has been manufactured since 2015.

HAKI Code HBS Clevis Pin	Size (mm)	Weight (kg)
2113010	Ø 20 L=125	0.3
2113011	Ø 16 L=90	0.2
2113012	Ø20 L=70	0.2

HBS R-Clip A-E4

6130203



HBS R-Clip A-E4 has been manufactured since 1996.

HAKI Code	Weight	
HBS R-Clip A-E4	(kg)	
6130203	0.02	

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Scrap/Damage



Bolt M20x80 and Nut

M20

6130580



HAKI Code	Weight
Bolt M20x80	(kg)
6130580	0.3

6130567



HAKI Code	Weight
Nut M20 (Nyloc)	(kg)
6130567	0.0

HAKI recommends the items to be periodically inspected.

Visual Check

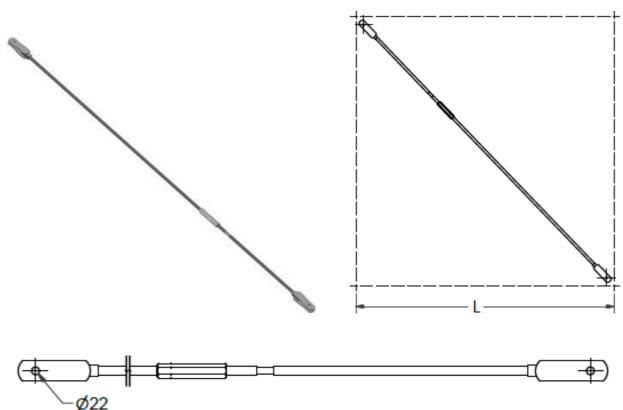
Alignment - Visual check for straightness.

Scrap/Damage



HBS Diagonal Brace G

7104119



HBS Diagonal Brace has been manufactured since 2015.

HAKI Code	Size = L	Weight
HBS Diagonal Brace	(mm)	(kg)
7104119	2500	17.0
7104138	1250	14.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

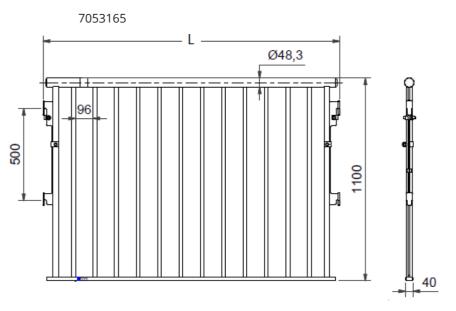
Welds - Check all welds for any cracks or deterioration.

Scrap/Damage



HBS Landing Handrail G





Punched marking with Logo, Production site and Production year. HBS Landing Handrail has been manufactured since 2012.

HAKI Code HBS Landing Handrail	Size=L+50 (mm)	Weight (kg)
7053125	1250	19.5
7053250	2500	34.2

Marked with decal. The decals colour is according to our marking code.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Bolts/Nuts – Check all bolts and nuts to be complete.

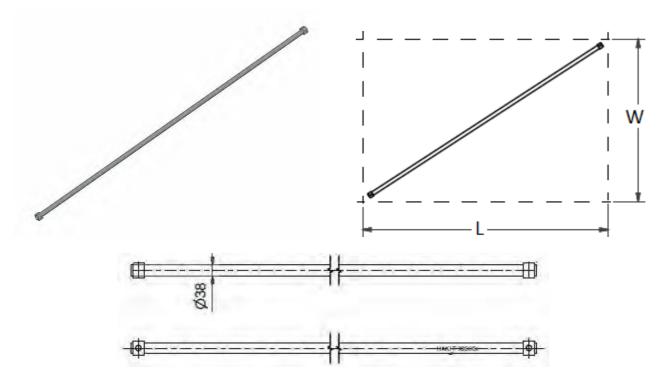
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.



HBS Plan Brace G

7105195



Punched marking with Logo, Production site and Production year.

HBS Plan Brace has been manufactured since 2015.

HAKI Code HBS Plan Brace	Size =L x W (mm)	Weight (kg)
7105121	1250 x 1250	4.4
7105161	1250 x 1655	5.0
7105191	1250 x 1964	5.7
7105251	1250 x 2500	6.8
7105126	2500 x 1250	6.8
7105195	2500 x 1655	7.4
7105197	2500 x 1964	7.8
7105199	2500 x 2500	8.7

The decal colour is according to our marking code.

HBS Length 2500mm: marked with one decal. Decal refers to HBS width.

HAKI I HAKI I HAKI

HBS Length 1250mm: marked with two decals. Decal at the end of the HBS plan brace refers to HBS width.



HAKI recommends the items to be periodically inspected.

Visual Check

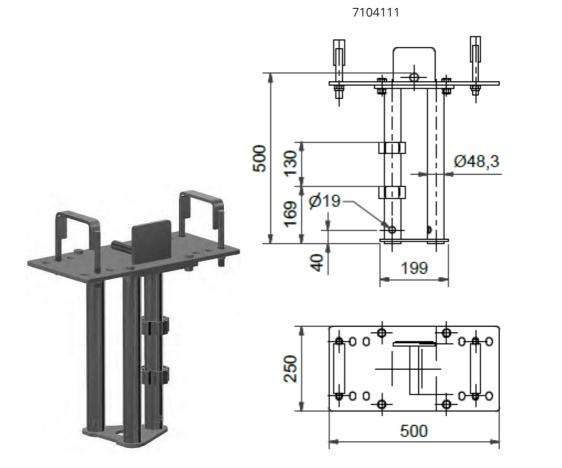
Alignment - Visual check for straightness.

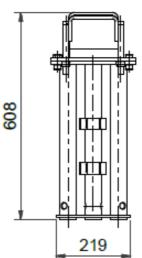
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



HBS Tripod Head Adapter incl. Clamps G





Punched marking with Logo, Production site, and Production year. HBS Tripod Head Adapter incl. Clamps has been manufactured since 2015.

HAKI Code	Weight
HBS Tripod Head Adapter incl. Clamps	(kg)
7104111	27.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

 ${\it Welds-Check\,all\,welds\,for\,any\,cracks\,or\,deterioration}.$

Nuts – Check all nuts to be complete.

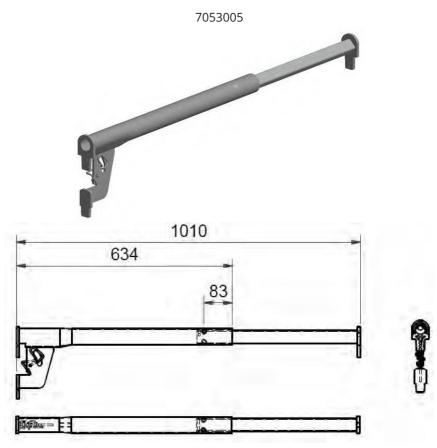
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



Adjustable Ledger (647-1010) G



Punched marking with Logo. Adjustable Ledger has been manufactured since 2015.

HAKI Code	Weight
Adjustable Ledger	(kg)
7053005	4.1

Spare part: Spring locking catch 6130000.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

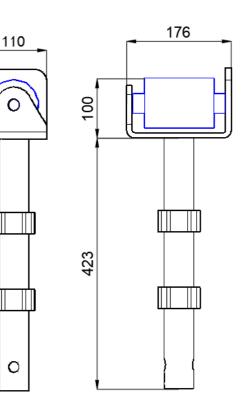
Hooks - If a hook is missing, the item must be scrapped and placed into quarantine.



HBS Erecting Roller G

7104143





Punched marking with Logo, Production site and Production year. HBS Erecting Roller has been manufactured since 2015.

HAKI Code	Weight
HBS Erecting Roller	(kg)
7104143	6.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

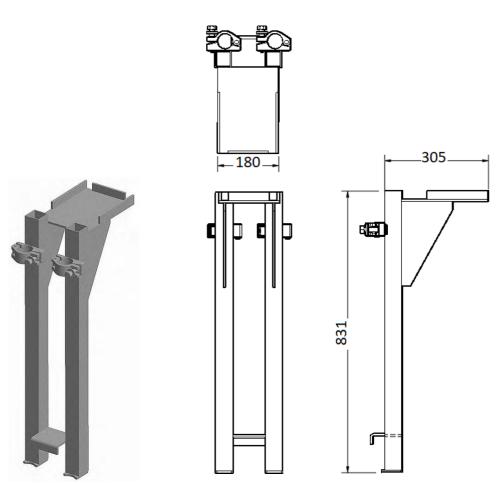
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets/Wheel – If pocket/wheel is missing then the item must be marked, scrapped and placed into quarantine.



HBS Jacking Bracket G

7104142



Punched marking with Logo, Production site and Purchase order/Production year. HBS Jacking Bracket has been manufactured since 2011.

HAKI Code	Weight
HBS Jacking Bracket	(kg)
7104142	17.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

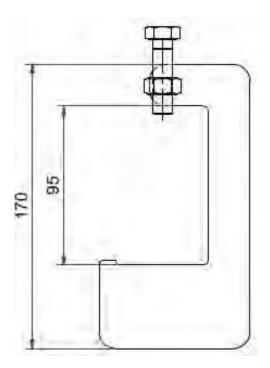
Couplers - If a coupler is missing, the item must be scrapped and placed into quarantine.



HBS Track Clamp G

7104133





HBS Track Clamp has been manufactured since 2014.

HAKI Code	Weight
HBS Track Clamp	(kg)
7104133	0.5

HAKI recommends the items to be periodically inspected.

Visual Check

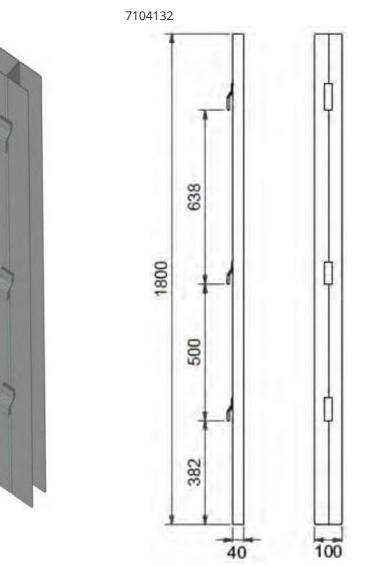
Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



HBS H-Track Unit G



Punched marking with Logo, Production site, Production year. HBS H-Track Unit has been manufactured since 2015.

HAKI Code	Weight
HBS H-Track Unit	(kg)
7104132	7.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks – If hooks are missing, the item must be scrapped and placed into quarantine.



HBS H-Track Unit Right G

Punched marking with Logo, Production site, Production year. HBS H-Track Unit Right has been manufactured since 2015.

HAKI Code	Weight
HBS H-Track Unit Right	(kg)
7104131	3.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

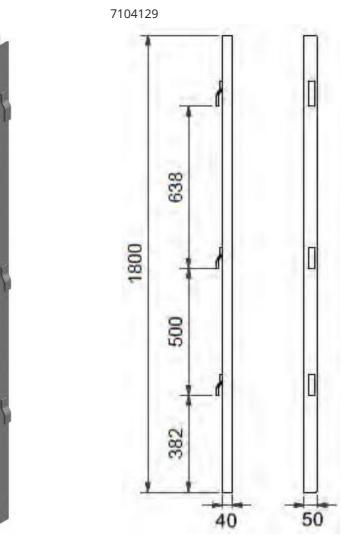
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks – If hooks are missing, the item must be scrapped and placed into quarantine.



HBS H-Track Unit Left G



Punched marking with Logo, Production site, Production year. HBS H-Track Unit Left has been manufactured since 2015.

HAKI Code	Weight
HBS H-Track Unit Left	(kg)
7104129	3.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

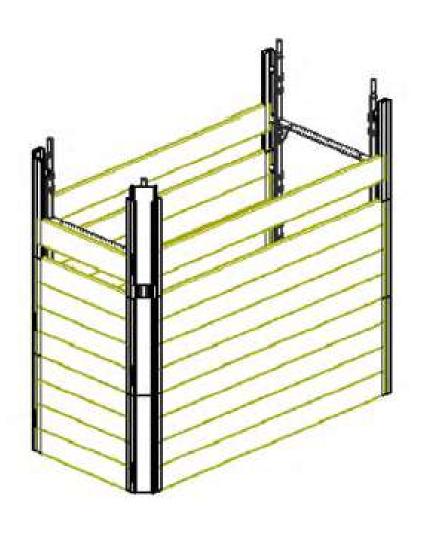
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hooks are missing, the item must be scrapped and placed into quarantine.

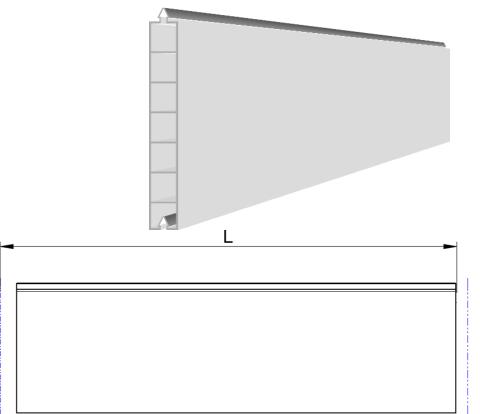


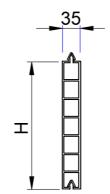
HAKI[®] CLADDING SYSTEM



Cladding Panel

2033191





Cladding panel has been manufactured since 2016.

HAKI Code	Size =L x H	Weight
Cladding Panel	(mm)	(kg)
2033121	1250 x 250	2.0
2033122	1250 x 500	4.0
2033161	1655 x 250	2.7
2033162	1655 x 500	5.4
2033192	1964 x 250	3.2
2033191	1964 x 500	6.4
2033250	2500 x 250	4.0
2033252	2500 x 500	8.0
2033301	3050 x 250	4.9
2033302	3050 x 500	9.8
2039350	3050-cut to fit	11.2

HAKI recommends the items to be periodically inspected.

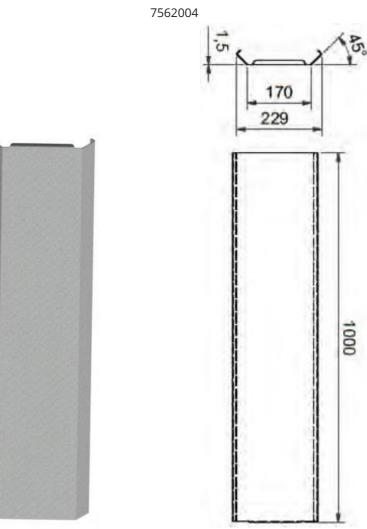
Visual Check

Alignment - Visual check for straightness.

Scrap/Damage



Cladding Corner Panel G



Punched marking with Logo, Production site and Production year. Cladding Corner Panel has been manufactured since 2017.

HAKI Code	Weight
Cladding Corner Panel	(kg)
7562004	3.3

HAKI recommends the items to be periodically inspected.

Visual Check

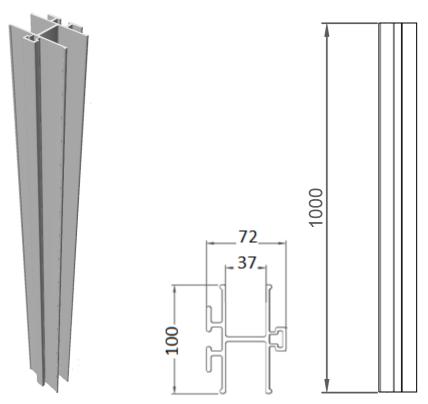
Alignment - Visual check for straightness.

Scrap/Damage



Cladding Track AL

6230069



Cladding Track AL has been manufactured since 2017.

HAKI Code	Weight
Cladding Track AL	(kg)
6230069	3.2

HAKI recommends the items to be periodically inspected.

Visual Check

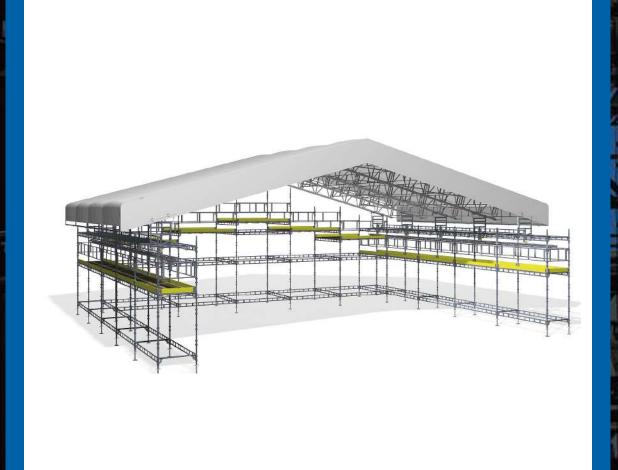
Alignment - Visual check for straightness.

Scrap/Damage

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MAKITEC 750



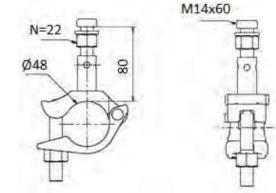
Track Coupler Clamps

7541001



Punched marking with Logo, Production site and Production year. Track Coupler Clamp Ezp has been manufactured since 2005.

HAKI Code	Weight
Track Coupler Clamp Ezp	(kg)
7541001	1.0



Punched marking with Logo, Production site and Production year. Track Coupler Clamp G has been manufactured since 2012.

HAKI Code Track Coupler Clamp G	Weight (kg)
	(rg)
2048030	1.0

Clamps are fully replaceable with each other.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

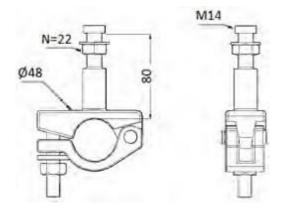
Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.





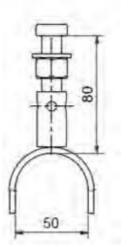


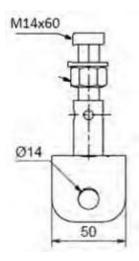
158

HAKI Track Clamps



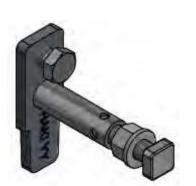


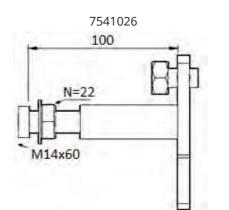




Punched marking with Logo, Production site and Production year. Track Saddle Clamp Ezp has been manufactured since 2005.

HAKI Code	Weight
Track Saddle Clamp Ezp	(kg)
7541000	0.5







Punched marking with Logo, Production site and Production year. Universal Adaptor Cladding G has been manufactured since 2017.

HAKI Code	Weight
Universal Adaptor Cladding G	(kg)
7541026	0.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

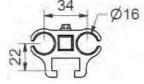
Welds - Check all welds for any cracks or deterioration.

Scrap/Damage



750 Track AL





Punched marking with Logo, Production site and Production year. 750 Tracks AL have been manufactured since 2005.

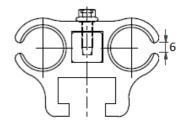
L

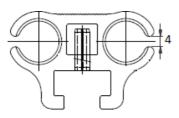
Scandinavian Market			
HAKI Code	Size=L+1	Weight	
750 Track AL	(mm)	(kg)	
7541125	1250	2.6	
7541225	2250	4.7	
7541325	3250	6.7	
7541625	6250	12.9	

HAKI Code	Size=L+1	Weight
750 Track AL	(mm)	(kg)
75411250	1250	2.6
75412250	2250	4.7
75413250	3250	6.7
75416250	6250	12.9

Visual difference between 750 Tracks AL.

Scandinavian market





The 750 Tracks AL are **not** interchangeable with each other.

HAKI recommends the items to be periodically inspected.

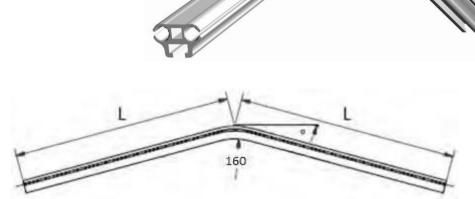
Visual Check

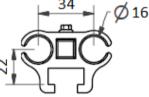
Alignment – Visual check for straightness.

Scrap/Damage



750 Track Ridge





Punched marking with Logo, Production site and Production year. 750 Track Ridges AL have been manufactured since 2005.

Scandinavian Market				
HAKI Code	Angle°	Size=L	Weight	
750 Track Ridge AL	(deg)	(mm)	(kg)	
7541015	15	660	2.8	
7541022	22.5	675	2.8	
7541037	37.5	699	3.0	

HAKI Code 750 Track Ridge AL	Angle [°] (deg)	Size=L (mm)	Weight (kg)
75410150	15	669	3.1
75410220	22.5	674	3.1

750 Track Ridges AL are **not** interchangeable with each other.

HAKI recommends the items to be periodically inspected.

Visual Check

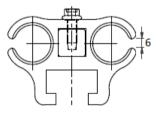
Alignment – Visual check for straightness.

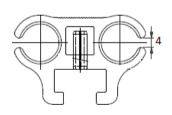
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Visual difference between 750 Track Ridges AL.

Scandinavian Market

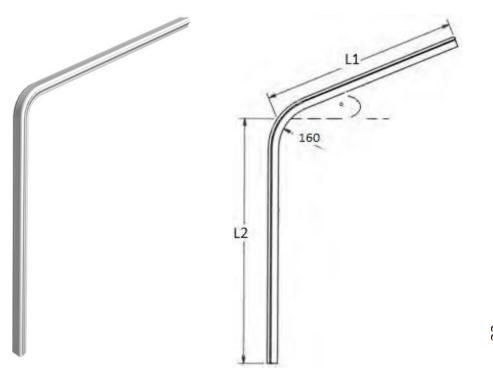


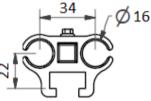






750 Track End AL





Punched marking with Logo, Production site and Production year. 750 Track Ends AL have been manufactured since 2005.

Scandinavian Market				
HAKI Code 750 Track End AL	Angle° (deg)	Size=L1 (mm)	Size=L2 (mm)	Weight (kg)
7541150	15	765	900	3.3
7541220	22.5	715	900	3.3
7541370	37.5	618	900	3.3

HAKI Code 750TrackEndAL	Angle° (deg)	Size=L1 (mm)	Size=L2 (mm)	Weight (kg)
75411500	15	765	879	3.3
75412200	22.5	739	927	3.3

750 Track Ends AL are **not** interchangeable with each other.

HAKI recommends the items to be periodically inspected.

Visual Check

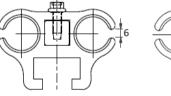
Alignment – Visual check for straightness.

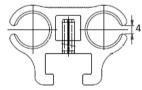
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Visual difference between 750 Track Ends AL.

Scandinavian Market







750 HAKI Track Joiner and seal



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HAKI Code	Weight
750 Track Joint Plate G	(kg)
7540000	0.16



HAKI Code	Weight
750 Track Joiner AL	(kg)
7540001	0.03



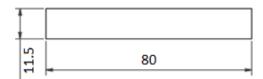
HAKI Code 750	Weight
Track Seal	(kg)
7540002	0.0

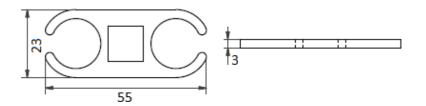
HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Scrap/Damage



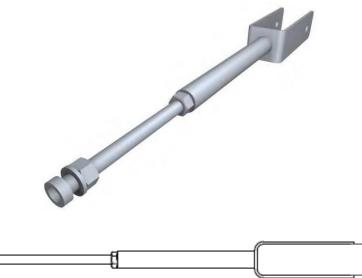


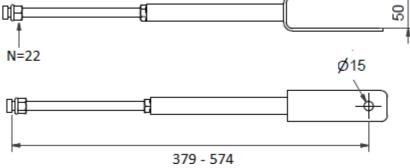


750 Track End

Bracket Ezp

7541002





Punched marking with Logo, Production site and Production year. 750 Track End Bracket has been manufactured since 2005.

HAKI Code	Weight
750 Track End Bracket	(kg)
7541002	1.2

HAKI recommends the items to be periodically inspected.

Visual Check

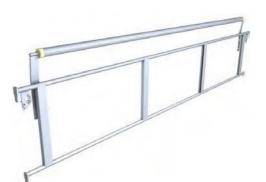
Alignment – Visual check for straightness.

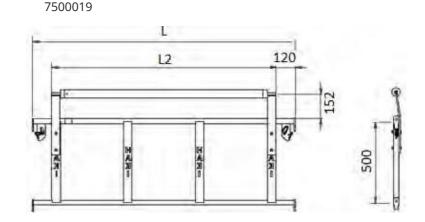
Welds - Check all welds for any cracks or deterioration.

Scrap/Damage



750 Ridge Roller Frame G





Punched marking with Logo, Production site and Production year. 750 Ridge Roller Frame has been manufactured since 2005.

HAKI Code 750	Size=L+50	L2	Weight
Ridge Roller	(mm)	(mm)	(kg)
Frame			
7500018	1250	960	11.2
7500019	1655	1365	13.9
7500020	2500	2210	17.9
7500021	3050	2760	20.5

Hooks design changed in April 2017. New design: Chamfer around the tongues. New hook Old hook



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness. Welds - Check all welds for any cracks or deterioration.

Bolts/Nuts - Check all bolts and nuts to be complete.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine. Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.

Marked with decal. The decals colour is according to our marking code.



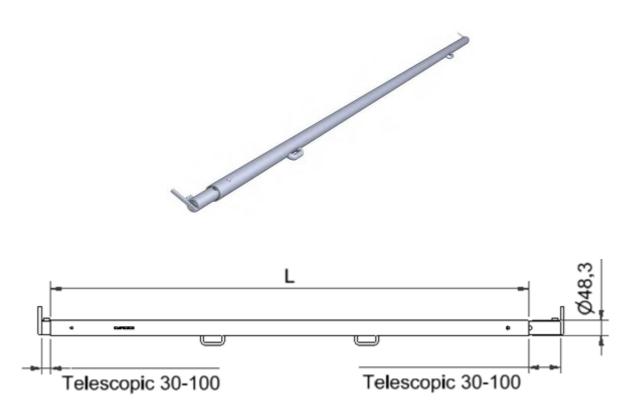
Spare part: Spring locking catch 6130000.





750 Trak Tension BarG

7500027



Punched marking with Logo, Production site and Production year. 750 Trak Tension Bar has been manufactured since 2006.

HAKI Code	Size=L+150	Weight
750 Trak Tension Bar	(mm)	(kg)
7500013	1250	5.1
7500027	1655	6.4
7500040	1964	7.0
7500014	2500	9.1
7500015	3050	10.9

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Check ends are notbroken.

Scrap/Damage

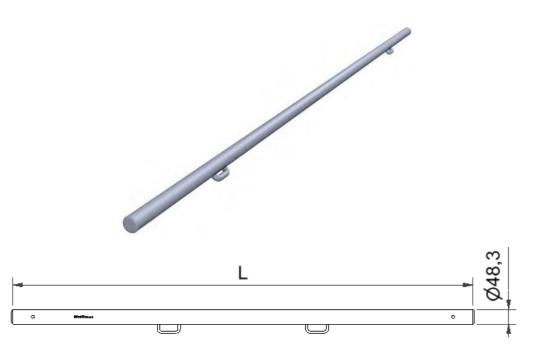
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Handles – If handle is missing then the item must be marked, scrapped and placed into quarantine.



750 Trak Tension Tube G

7500028



Punched marking with Logo, Production site and Production year. 750 Tension Tube has been manufactured since 2006.

HAKI Code 750 Trak Tension Tube	Size=L+150 (mm)	Weight (kg)
7500024	1250	3.7
7500028	1655	5.0
7500042	1964	5.6
7500023	2500	7.8
7500022	3050	9.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

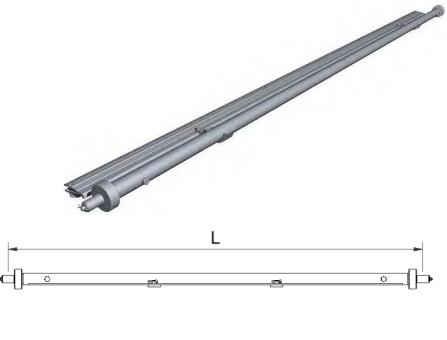
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

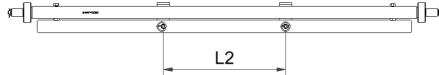
Handles – If handle is missing then the item must be marked, scrapped and placed into quarantine.



750 Track Pulling Device G

7500025





Punched marking with Logo, Production site and Production year. 750

Track Pulling Device has been manufactured since 2005.

Item numbers below are a complete package: 1x750 Track Pulling Device + 1x750 Track Sheeting Bar

HAKI Code	Size=L+12	L2	Weight
750 Trak Pulling Device	(mm)	(mm)	(kg)
7500011	1250	408	7.8
7500025	1655	485	9.4
7500017	1964	882	10.6
7500009	2500	1598	12.6
7500008	3050	1970	14.8

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

 $Welds-Check\,all\,welds\,for\,any\,cracks\,or\,deterioration.$

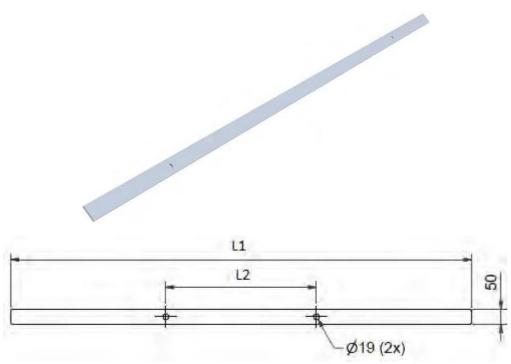
Check all the cutter pins and washers are on place.

Scrap/Damage



750 Track Sheeting Bar G

7500026



750 Track Sheeting Bar has been manufactured since 2005.

HAKI Code	Size	L1	L2	Weight
750 Trak Sheeting Bar	(mm)	(mm)	(mm)	(kg)
7500012	1250	1078	408	2.5
7500026	1655	1483	485	3.5
7500007	2500	2328	1598	5.5
7500006	3050	2890	1970	6.8

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Scrap/Damage



750 Ratchet Fixing Strap

7540003



Marked with Ultimate Load Capacity. Width 25 mm.

HAKI Code	Size L	Load Capacity	Weight
750 Ratchet Fixing Strap	(mm)	(kN)	(kg)
7540003	3000	4,5	0.5

Ratchet Strap

2051601



Marked with Ultimate Load Capacity. Width 50 mm.

HAKI Code	Size L	Load Capacity	Weight
Ratchet Strap	(mm)	(kN)	(kg)
2051601	10000	40	2.5

HAKI recommends the items to be periodically inspected.

Visual Check

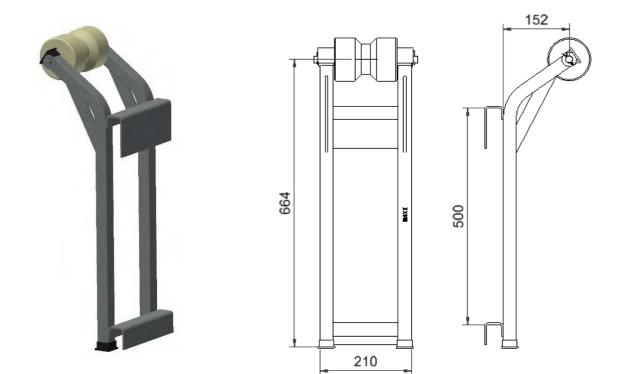
Alignment – Visual check for straightness.

Scrap/Damage



750 Trak Eaves Roller Bracket G

7500010



Punched marking with Logo, Production site and Production year. 750 Trak Eaves Roller Bracket has been manufactured since 2005.

HAKI Code	Weight
750 Trak Eaves Roller Bracket	(kg)
7500010	7.4

HAKI recommends the items to be periodically inspected. Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration. Check all

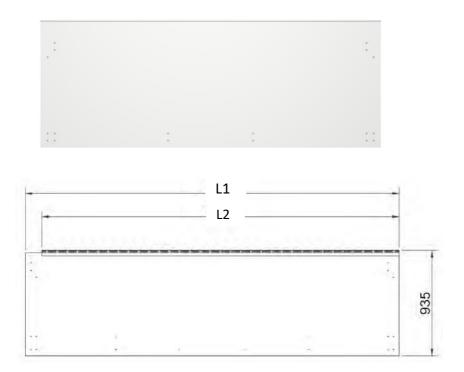
the cutter pins and washers are on place.

Scrap/Damage



Pelmet Sheeting

7542103



Pelmet Sheeting has been manufactured since 2005. Pelmet Sheeting with 10 mm keder strip.

HAKI Code Pelmet sheeting	Size=L1 (mm)	Size=L2 (mm)	Weight (kg)
7542101	1400	1250	1.3
7542102	2400	2250	1.5
7542103	3400	3250	2.2
7542104	6400	6250	4.1

Base Fabric: Polyester-Flexible PVC both sides

Temperature Resistance: -20°C

Flame Retardant: to BS5438 2A (no flame or after-glow)

HAKI recommends the items to be periodically inspected.

Visual Check

Tear – Visual check for holes or splits.

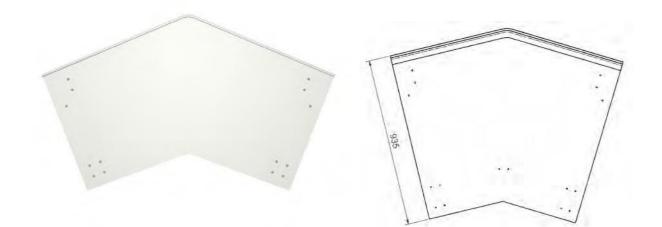
Scrap/Damage

Tear - If item is ripped then it must be marked, scrapped and placed into quarantine.



Ridge Pelmet Sheet

7542105



Ridge Pelmet Sheet 15° has been manufactured since 2005. Ridge Pelmet Sheet 22.5° and 37.5° have been manufactured since 2008. Ridge Pelmet Sheeting with 10 mm keder strip.

HAKI Code	Size	Weight
Ridge Pelmet Sheet	(degrees)	(kg)
7542105	15°	1.0
7542107	22.5°	1.0
7542109	37.5°	1.0

Base Fabric: Polyester-Flexible PVC both sides

Temperature Resistance: -20°C

Flame Retardant: to BS5438 2A (no flame or after-glow)

HAKI recommends the items to be periodically inspected.

Visual Check

Tear - Visual check for holes or splits.

Scrap/Damage

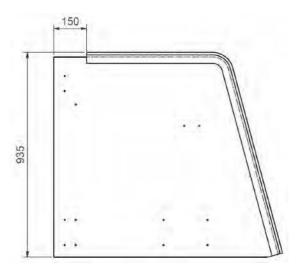
Tear – If item is ripped then it must be marked, scrapped and placed into quarantine.



End Pelmet Sheet

7542106





End Pelmet Sheet 15° has been manufactured since 2005. End Pelmet Sheet 22.5° and 37.5° have been manufactured since 2008. End Pelmet Sheeting with 10 mm keder strip.

HAKI Code Ridge Pelmet Sheet	Size (degrees)	Weight (kg)
7542106	15°	1.0
7542108	22.5°	1.0
7542110	37.5°	1.0

Base Fabric: Polyester-Flexible PVC both sides

Temperature Resistance: -20°C

Flame Retardant: to BS5438 2A (no flame or after-glow)

HAKI recommends the items to be periodically inspected.

Visual Check

Tear – Visual check for holes or splits.

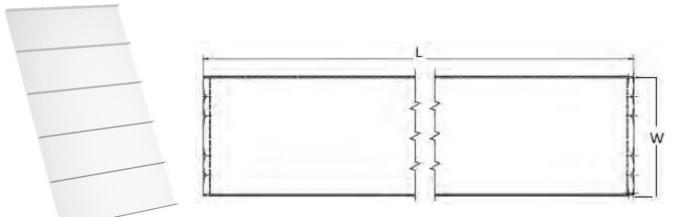
Scrap/Damage

Tear – If item is ripped then it must be marked, scrapped and placed into quarantine.



HAKI Track Sheeting

25#####



Item numbers starting with 25##### and 26#####, the last 4 digits depend on length required. The third digit is the code of the width.

HAKI Trak Sheeting with 10 mm keder strip. One lay flat pocket at each end of sheet. HAKI Trak Sheeting has been manufactured since 2008.

HAKI Code	Size=W (bay width)	Length=L (mm)	Coated Weight
HAKI Track Sheeting	(mm)		(grams/m ²)
250####	3050	As required	640
251####	2500	As required	640
252####	1964	As required	640
253####	1655	As required	640
254####	1250	As required	640
256####	770	As required	640
257####	700 *	As required	640
263####	620 *	As required	640
258####	300 *	As required	640
262####	230 **	As required	640

* No flat pocket at each end.

** No flat pocket at each end. Keder strip only at one side

Base Fabric: High tenacity polyester 1100 dTex **Finish:** CLEANGARD lacquer both side **Covering:** PVC coating, system LOWICK **Temperature Resistance:** -30°C to +70°C **Flame Retardant:** M2-B.s2.d0

HAKI recommends the items to be periodically inspected.

Visual Check

Tear – Visual check for holes or splits.

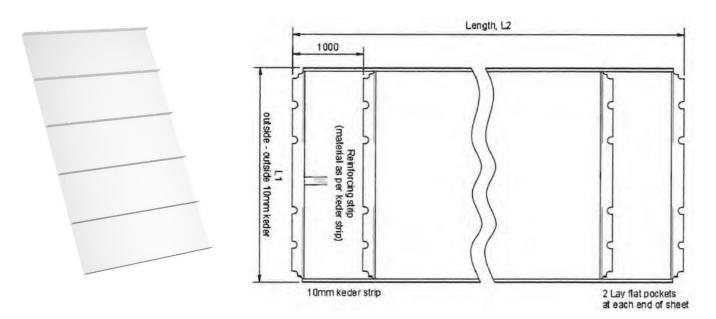
Scrap/Damage

Tear - If item is ripped then it must be marked, scrapped and placed into quarantine.



HAKI Track Sheeting UK

7542####



Item number starting with 7542###, the last 3 digits depend on length required. HAKI Trak Sheeting UK has been manufactured since2008.

HAKI Code	Size=L1+10	Length=L2	Coated Weight	Thickness
HAKI Track Sheeting UK	(mm)	(mm)	(grams/m ²)	(mm)
7542###	3050	As required	610	0.5
7542###	2500	As required	610	0.5
7542###	1655	As required	610	0.5
7542###	1250	As required	610	0.5
7542###	300	As required	610	0.5

Base Fabric: Polyester-Flexible PVC both sides

Temperature Resistance: -20°C

Flame Retardant: to BS5438 2A (no flame or after-glow)

HAKI recommends the items to be periodically inspected.

Visual Check

Tear - Visual check for holes or splits.

Scrap/Damage

Tear - If item is ripped then it must be marked, scrapped and placed into quarantine.



750 Swivel Coupler G

2048008

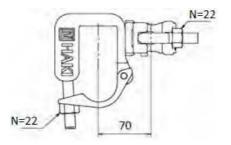


Punched marking with Logo, Production site and Production year. 750 Swivel Coupler hor. 48 G has been manufactured since 2012.

HAKI Code	Weight
750 Swivel Coupler hor. 48	(kg)
2048008	1.8



2048007



No visual difference between 750 Swivel Couplers.

2041007

750 Swivel Coupler

N=22

Punched marking with Logo, Production site and Production year.

Swivel Coupler SW 48x750 G has been manufactured since 2012 and 750 Swivel Coupler was manufactured before 2012.

HAKI Code	Weight
Swivel Coupler SW 48x750	(kg)
2048007	1.8

HAKI Code	Weight
750 Swivel Coupler (Discontinued)	(kg)
2041007	1.8

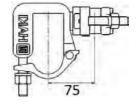
HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Scrap/Damage

Alignment - If item is bent, has any cuts, cracks or any deterioration found, then the item must be scrapped and placed into quarantine.

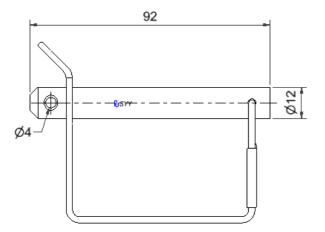




Spring Pin 12mm

2113100





Punched marking with Logo, Production site and Production year. Spring Pin12 has been manufactured since 2007.

HAKI Code	Size	Weight
Spring Pin 12	(mm)	(kg)
2113100	12	0.1

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

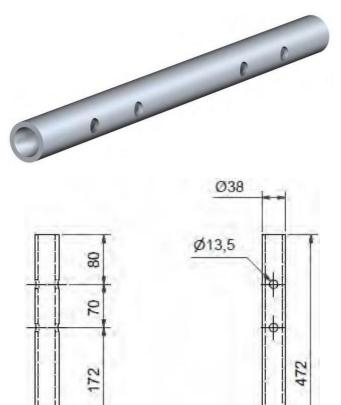
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



750 Straight Connector G

7203001



Punched marking with Logo, Production site and Production year. 750 Straight Connector has been manufactured since 2000.

HAKI Code	Size	Weight
750 Straight Connector	(mm)	(kg)
7203001	472	2.0

HAKI recommends the items to be periodically inspected.

Visual Check

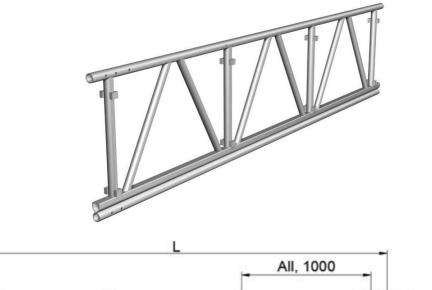
Alignment – Visual check for straightness.

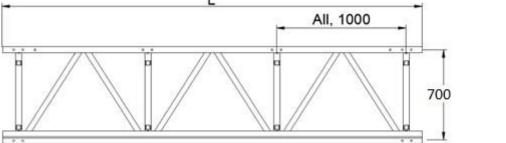
Scrap/Damage



750 Frame AL

4032325





Punched marking with Logo, Production site and Production year. Marked with decal.

750 Frame AL has been manufactured since 2002.

HAKI Code	Size=L	Weight
750 Frame AL	(mm)	(kg)
4032125	1250	9.4
4032225	2250	16.6
4032325	3250	23.9
4032625	6250	46.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.

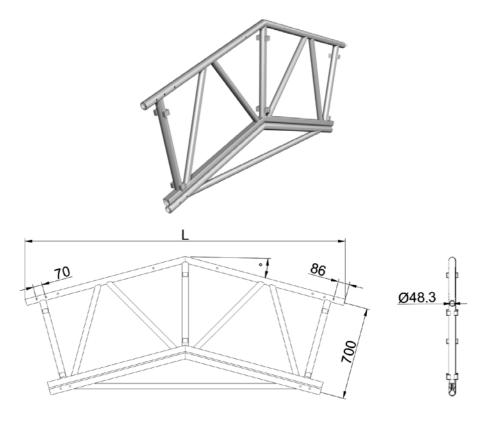


Ø48,3



750 Angle Frame AL

4202260



Punched marking with Logo, Production site and Production year. Marked with decal.



750 Angle Frame AL has been manufactured since 2002.

HAKI Code 750 Angle Frame AL	Angle [°] (degrees)	Size=L (mm)	Weight (kg)
4202260	15.0	2427	16.6
4202261	22.5	2328	17.6
4202262	37.5	2013	18.3

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

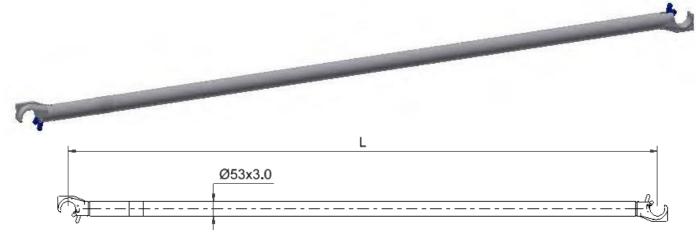
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



750 Plan Brace AL





Punched marking with Logo, Production site and Production year. 750 Plan Brace AL has been manufactured since 2007.

HAKI Code 750 Plan Brace AL	Size (mm)	Weight (kg)	L (mm)
4122121	1250 x 1250	2.7	1768
4122123	1250 x 2000	3.0	2358
4122124	1250 x 2250	4.0	2574
4122162	1655 x 1250	3.4	2074
4122163	1655 x 2000	3.3	2596
4122164	1655 x 2250	4.0	2793
4122192	1964 x 1250	3.7	2328
4122193	1964 x 2000	4.3	2804
4122194	1964 x 2250	4.6	2987
4122249	2500 x 1250	4.4	2795
4122253	2500 x 2000	5.1	3363
4122254	2500 x 2250	4.9	3202
4122299	3050 x 1250	5.0	3296
4122303	3050 x 2000	5.5	3647
4122304	3050 x 2250	5.6	3790

Marked with decal. The decals colour is according to our marking code.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

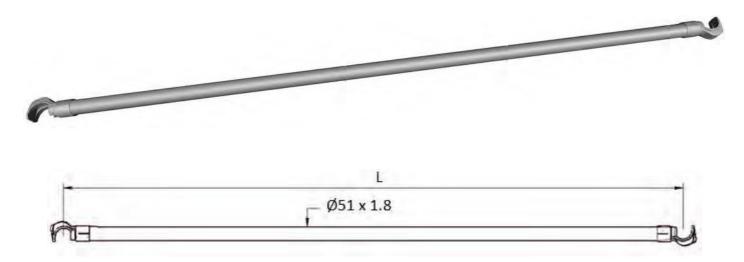
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Fitting – If the fitting at the end is missing then the item must be scrapped and placed into quarantine.



750 Plan Brace G

7502125



Punched marking with Logo, Production site and Production year.

750 Plan Brace G has been manufactured since 2006.

750 Plan Braces G can be replaced with 750 Plan Braces AL starting with item No. 4122xxx.

HAKI Code 750 Plan Brace	Size (mm)	Weight (kg)	L (mm)
7502125	1250 x 2000 Brown	3.8	2358
7502126	1250 x 2250 Black	4.1	2574
7501620	1655 x 2000 Orange	4.2	2596
7501622	1655 x 2250 Pink	4.4	2793
7502520	2500 x 2000 Gold	5.1	3202
7502522	2500 x 2250 Green	5.3	3363
7503020	3050 x 2000 Blue	5.8	3647
7503022	3050 x 2250 Red	6.0	3790

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

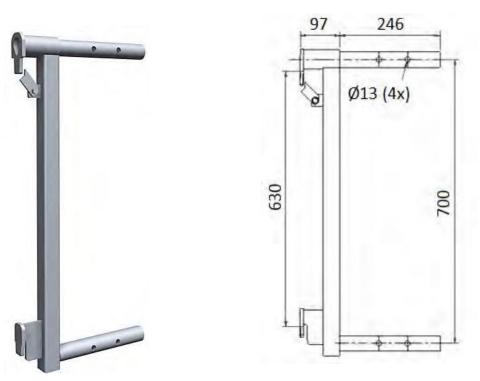
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Fitting – If the fitting at the end is missing then the item must be scrapped and placed into quarantine.



750 Lattice Beam Adaptor G

7203337



Punched marking with Logo, Production site and Production year. 750 Lattice Beam Adaptor has been manufactured since 2012.

HAKI Code	Weight
750 Lattice Beam Adaptor	(kg)
7203337	6.9

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

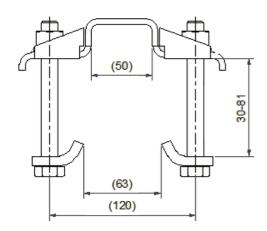
Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.

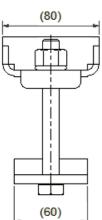


750 Beam Adapter Clamp G

5231617







750 Beam Adapter Clamp has been manufactured since 2014.

HAKI Code	Weight
750 Beam Adapter Clamp	(kg)
5231617	1.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Bolts/Nuts-Checkallboltsandnutstobecomplete.

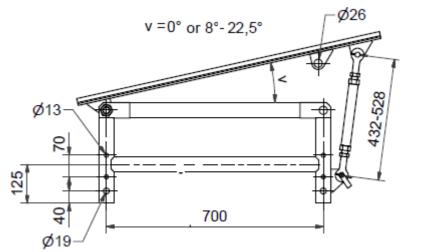
Scrap/Damage



750 Beam Adapter G

7203325





Punched marking with Logo, Production site and Production year.750 Beam Adapter has been manufactured since 2002.

HAKI Code	Weight
750 Beam Adapter	(kg)
7203325	16.8

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

Bolts/Nuts-Checkallboltsandnutstobecomplete.

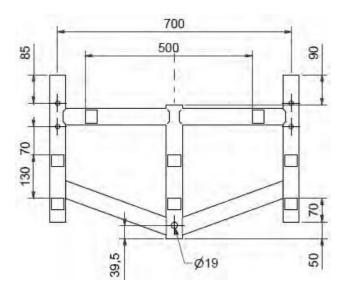
Scrap/Damage

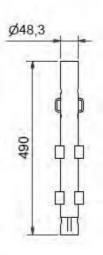


750 'Y' Frame G

7203320







Punched marking with Logo, Production site and Production year. 750 'Y' Frame has been manufactured since 2002.

HAKI Code	Weight
750 'Y' Frame	(kg)
7203320	9.8

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

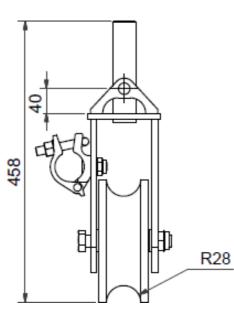
Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.

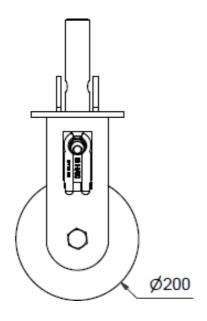


750 Rolling Roof Wheel G

7142003







Punched marking with Logo, Production site and Production year. 750 Rolling Roof Wheel has been manufactured since 2011.

HAKI Code	Weight
750 Rolling Roof Wheel	(kg)
7142003	9.9

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

 $Welds\-Check\ all\ welds\ for\ any\ cracks\ or\ deterioration.$

Bolts/Nuts - Check the bolts/nuts to be complete.

Scrap/Damage

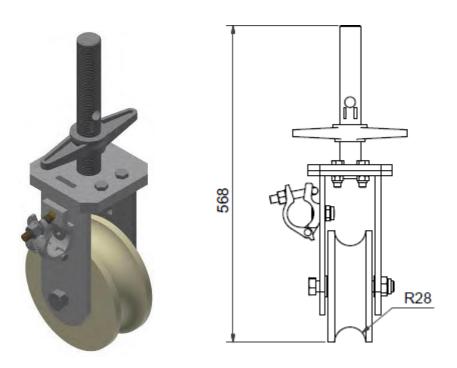
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

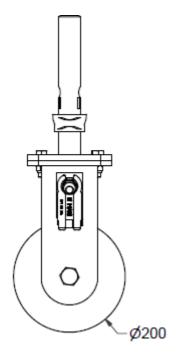
Wheel - If the wheel is broken, the item must be scrapped and placed into quarantine.



750 Rolling Roof Wheel Adjustable G

7142006





Punched marking with Logo, Production site and Purchase order/Production year. 750 Rolling Roof Wheel Adjustable has been manufactured since 2005. Item number UK2591318 was changed to 7142006 in 2011.

HAKI Code	Weight
750RollingRoofWheelAdjustable	(kg)
7142006	15.0

HAKI recommends the items to be periodically inspected. Visual Check

Alignment - Visual check for straightness.

 $Welds\-Check\ all\ welds\ for\ any\ cracks\ or\ deterioration.$

Bolts/Nuts - Check the bolts/nuts to be complete.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

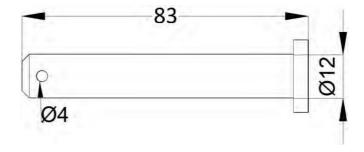
Wheel - If the wheel is broken, the item must be scrapped and placed into quarantine.



750 Clevis Pin 12x80

6130049





Punched marking with Logo, Production site and Production year. Item number UK2113202 was changed to 6130049 in 2013. 750 Clevis Pin 12x80 has been manufactured since 2013.

HAKI Code	Weight
750 Clevis Pin 12x80	(kg)
6130049	0.08

750 R-Clip A-E3

6130441



Item number UK2113203 was changed to 6130441 in 1996. 750 R-clip A-E3 has been manufactured since 1996.

HAKI Code	Weight
750 R-pin A-E3	(kg)
6130441	0.01

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

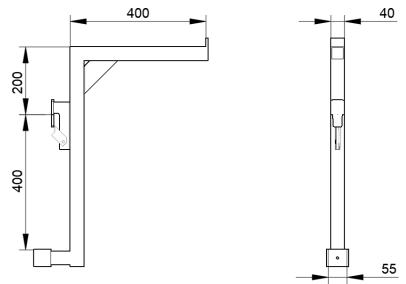
Scrap/Damage



750 Erection Bracket G

7500031





Punched marking with Logo, Production site and Purchase order/Production year. Item number UK7500025 was changed to 7500031 in 2016. 750 Erection Bracket has been manufactured since 2005.

HAKI Code	Weight
750 Erection Bracket	(kg)
7500031	4.8

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

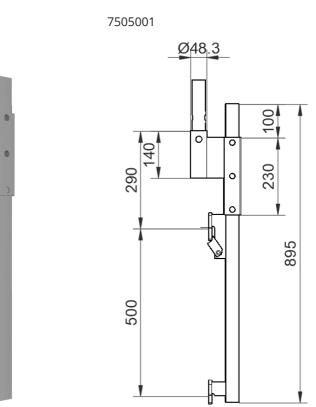
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hook – If hook or end plate is missing, the item must be marked, scrapped and placed into quarantine.



750 Guardpost Bracket G



Punched marking with Logo, Production site and Purchase order/Production year. 750 Guardpost Bracket has been manufactured since 2010. Item number UK7505001 was changed to 7505001 in 2014.

HAKI Code	Weight
750 Guardpost Bracket	(kg)
7505001	7.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

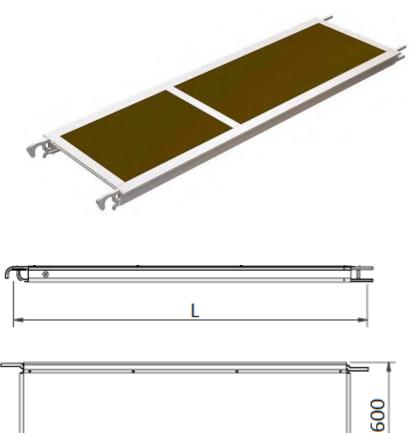
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hook – If hook or end plate is missing, the item must be marked, scrapped and placed into quarantine.



750 Walk Board AL

7500004



Punched marking with Logo, Production site and Production year. 750 Walk Board AL has been manufactured since 2006.

HAKI Code	Size=L	Weight
750 Walk Board AL	(mm)	(kg)
7500004	2000	14.5
7500005	2250	16.3

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

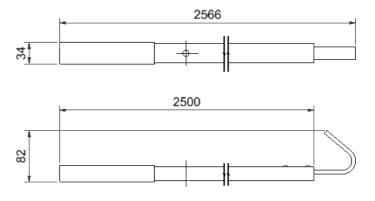
Hook – If hook or end plate is missing, the item must be marked, scrapped and placed into quarantine.



Walk Board Erecting Hook AL

4052002





Walking erecting Hook AL has been manufactured since 2016.

HAKI Code	Weight
WalkBoardErectingHookAL	(kg)
4052002	1.8

HAKI recommends the items to be periodically inspected.

Visual Check

 $Visual\,check\,for\,straightness.\,Check\,complete\,steps\,for\,dents\,and\,straightness.\,Welds-Check$

all welds for any cracks or deterioration.

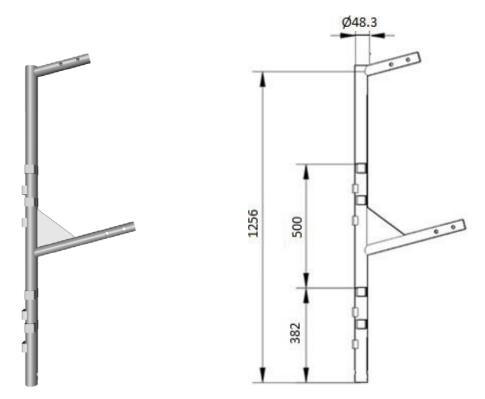
Rivets/Hook - Check rivets and hook to be complete.

Scrap/Damage



750 Access & Shelter Bracket G

7012112



Punched marking with Logo, Production site and Purchase order/Production year. Item number UK7012112 was changed to 7012112 in 2018. 750 Access & Shelter Bracket has been manufactured since 2007.

HAKI Code	Weight
750 Access & Shelter Bracket	(kg)
7012112	7.4

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

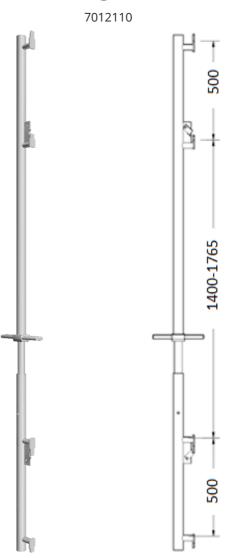
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



Puncheon Jack Unit G



Punched marking with Logo, Production site and Purchase order/Production year.

Item number UK7012110 was changed to 7012110 in 2018.

Puncheon Jack Unit has been manufactured since 2005.

HAKI Code	Weight
Puncheon Jack Unit	(kg)
7012110	15.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

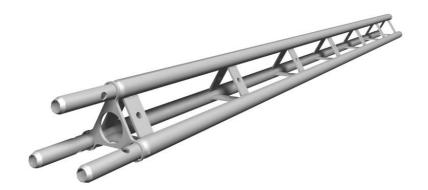
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

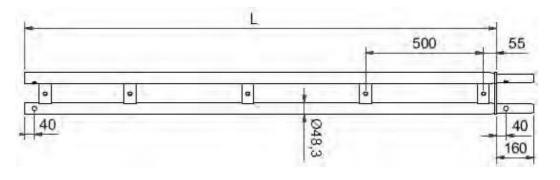
Hooks – If a hook is missing then the item must be marked, scrapped and placed into quarantine.

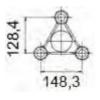


Triangular Rail G

7203332







Punched marking with Logo, Production site and Production year. Tripod has been manufactured since 2009.

HAKI Code Triangular Rail	Size=L (mm)	Weight (kg)
7203332	2000	31.7
7203333	3000	44.0

HAKI recommends the items to be periodically inspected.

Visual Check

Visual check for straightness. Check complete steps for dents and straightness.

Welds – Check all welds for any cracks ordeterioration.

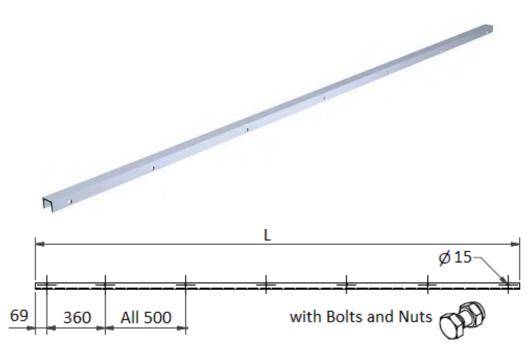
Scrap/Damage



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Anti-Lift Channel G Complete Package

7175060



Anti-Lift Channel has been manufactured since 2003.

HAKI Code	Size=L+2	Bolts=M14x30	Nuts=M14x30	Weight
Anti-Lift Channel complete	(mm)	6130282	6130267	(kg)
7175061	2000	5	5	11.1
7175060	3000	7	7	16.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Bolts/Nuts - Check all bolts and nuts to be complete.

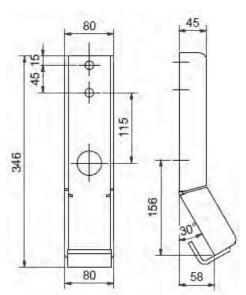
Scrap/Damage



750 Anti-Lift Bracket Adj. wheel G

7175062





Punched marking with Logo, Production site and Purchase order/Production year. 750 Anti-Lift Bracket adj wheel, Incl. 2 M12x40 Bold/Nut, has been manufactured since 2005. Item number UK7504100 was changed to 7175062 in 2018.

HAKI Code	Weight
750 Anti-Lift Bracket Adj. Wheel	(kg)
7175062	2.6

The anti-lift brackets are fully replaceable with each other.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

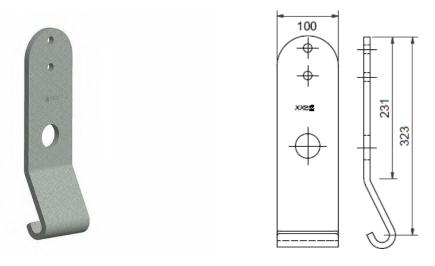
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



750 Anti-Lift Bracket G Complete

7175059



Punched marking with Logo, Production site and Production year. 750 Anti-Lift Bracket complete, Incl. 2 M12x40 Bold/Nut, has been manufactured since 2003.

HAKI Code	Weight
750Anti-LiftBracketcomplete	(kg)
7175059	3.1

The anti-lift brackets are fully replaceable with each other.

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

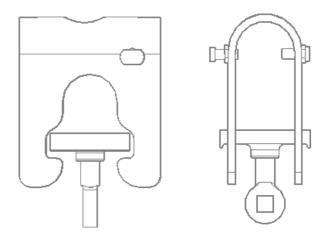
Scrap/Damage



Band and Plate Coupler G

2044100





Band and Coupler has been manufactured since 2009.

HAKI Code	Weight
Band and Plate Coupler	(kg)
2044100	2.2

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Scrap/Damage



Go to Index

Tie-chord Adjustable End G 7504002 Range 1200 - 1720 927 Outer o o 0 o o o o 6 900 Inner Ø60.3 x 4 Ø48.3 x 3.5 C) Integral Tubelok Connector - Female

Punched marking with Logo, Production site and Purchase order. Item number UK7504002 was changed to 7504002 in 2018. Tie-chord Adjustable End has been manufactured since 2009.

HAKI Code	Weight
Tie-chord Adjustable End	(kg)
7504002	9.8

HAKI recommends the items to be periodically inspected.

Visual Check

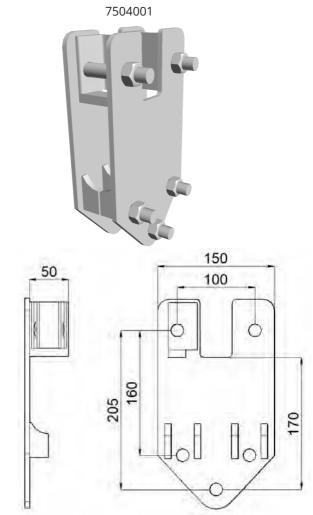
Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



Tie-chord Bracket



Punched marking with Logo, Production site and Purchase order. Item number UK7504001 was changed to 7504001 in 2018. Tie-chord Bracket has been manufactured since 2009.

HAKI Code	Weight
Tie-chord Bracket	(kg)
7504001	1.7

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

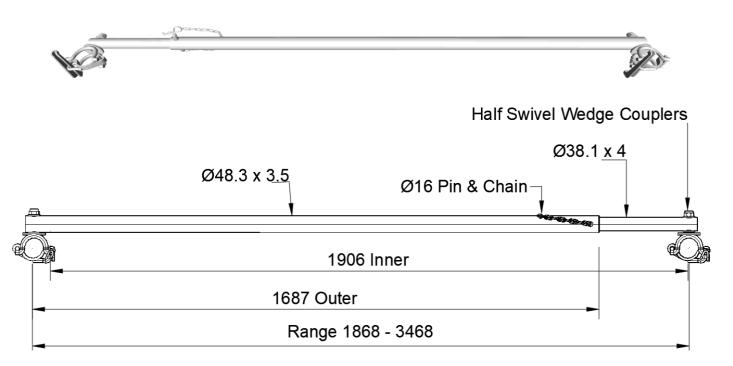
Bolts/Nuts – Check all bolts/nuts to be complete.

Scrap/Damage



Tie-chord Diagonal Brace G

7504018



Punched marking with Logo, Production site and Purchase order. Item number UK7504018 was changed to 7504018 in 2018. Tie-chord Diagonal Brace has been manufactured since 2010.

HAKI Code	Weight
Tie-chord Diagonal Brace	(kg)
7504018	14.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

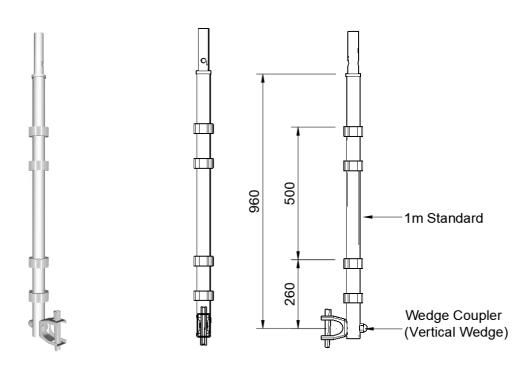
Bolts/Nuts/Wedge Couplers – Check all wedge couplers/bolts/nuts to be complete.

Scrap/Damage



Tie-chord Dropper Adaptor G

7504006



Punched marking with Logo, Production site and Purchase order. Item number UK7504006 was changed to 7504006 in 2018. Tie-chord Dropper Adaptor has been manufactured since 2009.

HAKI Code	Weight
Tie-chord Dropper Adaptor	(kg)
7504006	7.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds - Check all welds for any cracks or deterioration. Wedge

Coupler – Check the wedge coupler to be on place.

Scrap/Damage

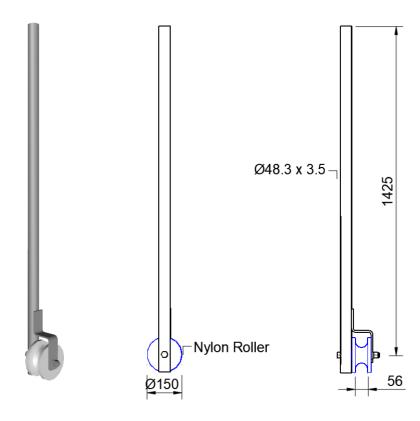
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



Tie-chord Erecting Roller G

7504015



Punched marking with Logo, Production site and Purchase order. Item number UK7504015 was changed to 7504015 in 2018. Tie-chord Erecting Roller has been manufactured since 2009.

HAKI Code	Weight
Tie-chord Erecting Roller	(kg)
7504015	6.0

HAKI recommends the items to be periodically inspected.

Visual Check

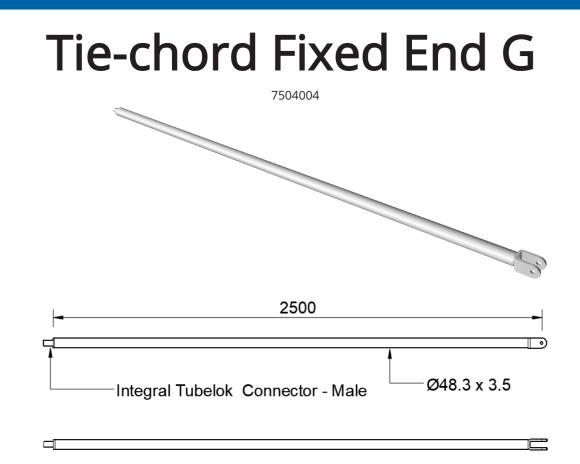
Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Bolt/Nut – Check the bolt/nut to be complete.

Scrap/Damage





Punched marking with Logo, Production site and Purchase order. Item number UK7504004 was changed to 7504004 in 2018. Tie-chord Fixed End has been manufactured since 2009.

HAKI Code	Weight
Tie-chord Fixed End	(kg)
7504004	9.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

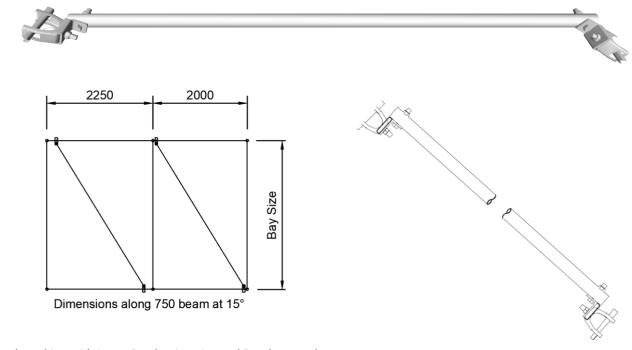
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



Tie-chord Plan Brace G

7504016



Punched marking with Logo, Production site and Purchase order. Item number UK7504016 and UK7504017 were changed to 7504016 and 7504017 respectively in 2018. Tie-chord Plan Brace has been manufactured since 2010.

HAKI Code Tie-chord Plan Brace	Bay Size (mm)	Weight (kg)
7504016	3050	14.0
7504017	2500	11.5

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

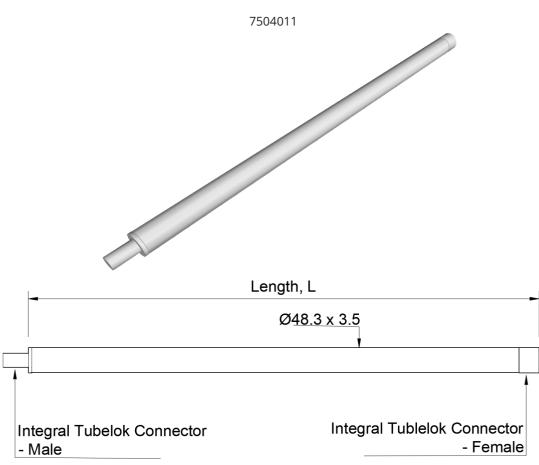
Welds – Check all welds for any cracks or deterioration.

Bolts/Nuts/Wedge Couplers – Check all wedge couplers/bolts/nuts to be complete.

Scrap/Damage



Tie-chord Tube G



Punched marking with Logo, Production site and Purchase order.

Item number UK7504011, UK7504012, UK7504013, and UK7504014 were changed to 7504011, 7504012, 7504013, and 7504014 respectively in 2018.

Tie-chord Tube has been manufactured since 2009.

HAKI Code Tie-chord Tube	Length, L (mm)	Weight (kg)
7504011	500	2.0
7504012	2000	7.5
7504013	3000	11.3
7504014	4000	15.0

HAKI recommends the items to be periodically inspected.

Visual Check

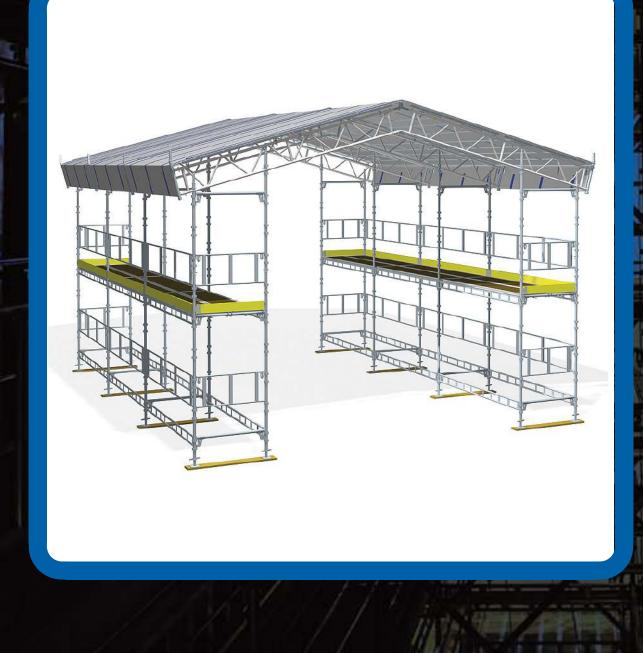
Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

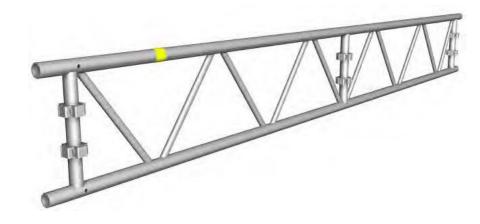


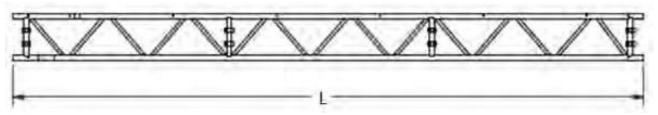
IDHAKI® HAKITEC 450



450 Lattice Beam with Pockets AL

4032811





Punched marking with Logo, Production site and Production year.450 Lattice Beam with Pockets AL has been manufactured since 2008.

HAKI Code 450 Lattice Beam with Pockets AL	Size =L (mm)	Weight (kg)
4032811	8100	34.0
4032611	6100	25.8
4032411	4100	17.8
4032211	2220	7.0

Marked with Decal 6280600.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage

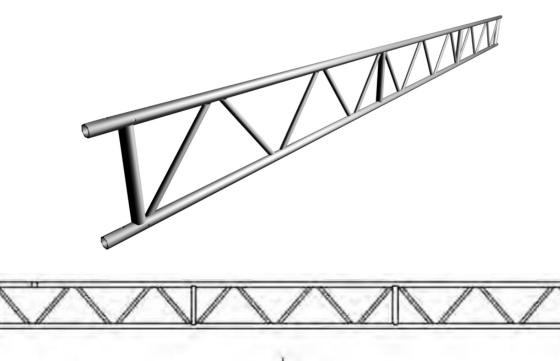
Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Pockets – If pocket is missing then the item must be marked, scrapped and placed into quarantine.



450 Lattice Beam AL

4032610



Punched marking with Logo, Production site and Production year. 450 Lattice Beam AL has been manufactured since 1998.

HAKI Code 450 Lattice Beam AL	Size =L (mm)	Weight (kg)
4032810	8100	32.2
4032610	6100	24.3
4032410	4100	16.7

Marked with Decal 6280600.



HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness

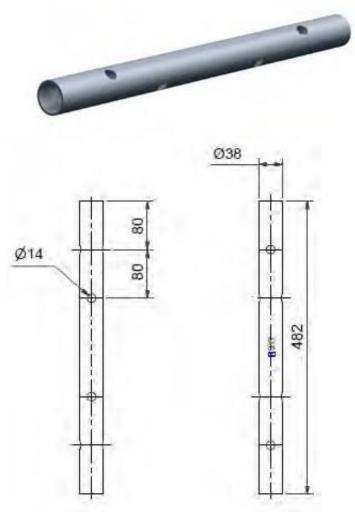
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



450 Straight Connector G

7203000



Punched marking with Logo, Production site and Production year. 450 Straight Connector has been manufactured since 1996.

HAKI Code	Weight
450 Straight Connector	(kg)
7203000	2.0

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

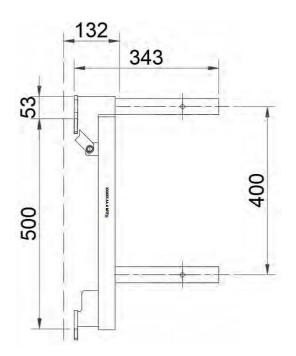
Scrap/Damage



450 Lattice Beam Adaptor G

7203338





Punched marking with Logo, Production site and Production year. 450 Lattice Beam Adaptor has been manufactured since 2012.

•	
HAKI Code	Weight
450 Lattice Beam Adaptor	(kg)
7203338	5.8

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment - Visual check for straightness.

Welds - Check all welds for any cracks or deterioration.

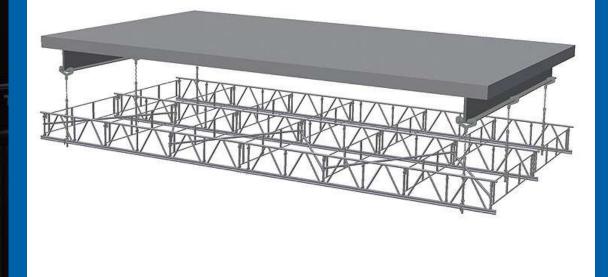
Scrap/Damage

Alignment - If item is bent then it must be marked, scrapped and placed into quarantine.

Hooks - If hooks or end plates are missing, the item must be scrapped and placed into quarantine.

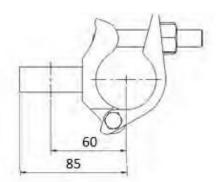


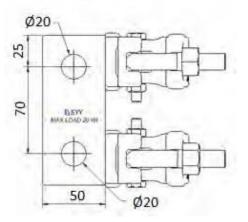
MAKI[®] SUSPENSION DEVICES



SS Suspension Device RA 48 Double 2t G







Punched marking with Logo, Production site, Production year and Max load. SS Suspension Device RA 48 Double 2t has been manufactured since 1997.

HAKI Code	Weight
SS Suspension Device RA 48 Double 2t	(kg)
7175101	2.1

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Bolts/Nuts-Checkallboltsandnutstobecomplete.

Scrap/Damage



SS Suspension Device Chain G

Suspension Device Chain has been manufactured since 1998.

HAKI Code Suspension Device Chain	Size=L (mm)	Weight (kg)
7175002	850	3.0
7175001	1362	4.3

HAKI recommends the items to be periodically inspected.

Visual Check

Visual check for straightness. Check complete steps for dents and straightness.

Bolts/Nuts - Check all bolts and nuts to be complete.

Scrap/Damage



SS Suspension Device Hbeam G

Punched marking with Logo, Production site, Production year and Max load. SS Suspension Device H-beam 150-300 has been manufactured since 1994.

HAKI Code	Size=Designed for H-beam	Weight	
Clamp DeviceH-beam	(mm)	(kg)	
7172000	150-300	6.8	

Punched marking with Logo, Production site, Production year and Max load. SS Suspension Device H-beam 300-450 has been manufactured since 1994.

			_
HAKI Code	Size=Designed for H-beam	Weight	
Clamp DeviceH-beam	(mm)	(kg)	
7172001	300-450	7.6	

Weight (kg) 6.8

7172100

Punched marking with Logo, Production site, Production year and Max load. SS Suspension Device H-beam 80-180 has been manufactured since 1994.

HAKI Code	Size=Designed for H-beam (mm)	Weight
Clamp DeviceH-beam		(kg)
7172100	80-180	5.1

HAKI recommends the items to be periodically inspected.

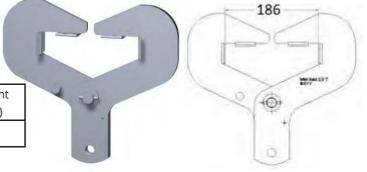
Visual Check

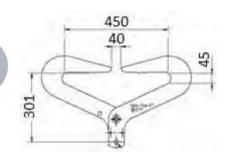
Alignment – Visual check for straightness.

 $Welds-Check\,all\,welds\,for\,any\,cracks\,or\,deterioration.$

Washer/Pin-Check washer and pintobe complete.

Scrap/Damage



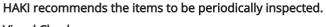






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SS Suspension Device Lbeam G



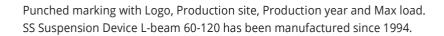
Visual Check

Alignment – Visual check for straightness.

 $Welds-Check \, all \, welds for \, any \, cracks \, or \, deterioration.$

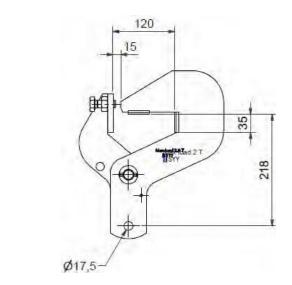
 $Washer/{\tt Pin-Check} washer and {\tt pintobe} complete.$

Scrap/Damage



HAKI Code	Size=Designed for L-beam	Weight
Clamp Device L-beam	(mm)	(kg)
7176100	60-120	5.3

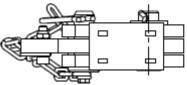




SS Suspension Device Clamp Bulb Iron Chain G



Max load 2.0 T Max load 2.0 T Max load 2.0 T Ø4,5 For temporary locking



Punched marking with Logo, Production site and Production year. Clamp Bulb Iron Chain has been manufactured since 2009.

HAKI Code Clamp Bulb Iron Chain	Size=Designed for Bulb Flats (mm)	Size= LxL1 (mm)	Weight (kg)
7177002	160x9-200x12	131x121	2.5
7177001	220x10-300x13	145x145	2.5
7177003	320x11.5-370x16	173x161	3.7

HAKI recommends the items to be periodically inspected.

Visual Check

Visual check for straightness. Check complete steps for dents and straightness.

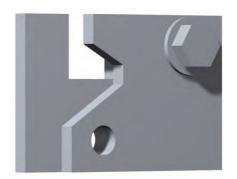
Bolts/Nuts - Check all bolts and nuts to be complete.

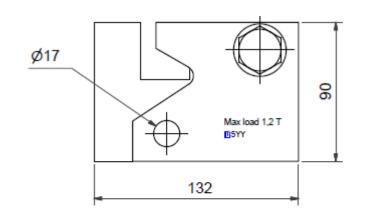
Welds – Check all welds for any cracks or deterioration.

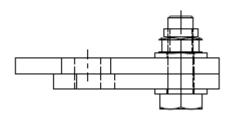
Scrap/Damage



SS Suspension Device Clamp Bulb Iron Chain G







Punched marking with Logo, Production site and Production year. Clamp Bulb Iron Chain has been manufactured since 1996.

HAKI Code	Size=Designed for Bulb Flats	Weight
Clamp Bulb Iron Chain	(mm)	(kg)
7177000	160x8	1.6

HAKI recommends the items to be periodically inspected.

Visual Check

Visual check for straightness. Check complete steps for dents and straightness.

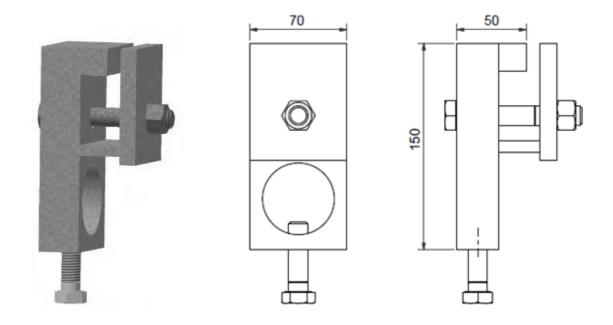
Bolts/Nuts - Check all bolts and nuts to be complete.

Welds - Check all welds for any cracks or deterioration.

Scrap/Damage



SS Suspension Device Clamp Bulb Iron Tube G



Punched marking with Logo, Production site and Production year. Clamp Bulb Iron Tube has been manufactured since 1998.

HAKI Code	Weight
Clamp Bulb Iron Tube	(kg)
7177100	3.0

HAKI recommends the items to be periodically inspected.

Visual Check

Visual check for straightness. Check complete steps for dents and straightness.

Bolts/Nuts - Check all bolts and nuts to be complete.

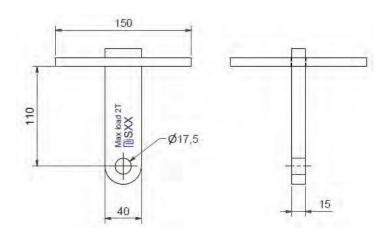
Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



SS Suspension Device Grating G





Punched marking with Logo, Production site and Production year. Suspension Device Grating has been manufactured since 2004.

HAKI Code	Weight
Suspension Device Grating	(kg)
7171001	2.4

HAKI recommends the items to be periodically inspected.

Visual Check

Alignment – Visual check for straightness.

Welds – Check all welds for any cracks or deterioration.

Scrap/Damage



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